

Division of Facilities Construction and Management

Request For Bids For Construction Services Two-Stage Bidding Process

Stage II Invitation to Bid

September 15, 2005

PARKING IMPROVEMENTS RICHFIELD NATIONAL GUARD ARMORY

UTAH NATIONAL GUARD RICHFIELD, UTAH

DFCM Project No. 05107470

Sunrise Engineering

TABLE OF CONTENTS

	<u>Page Number</u>
Title Sheet	1
Table of Contents	2
Invitation to Bid	3
Stage II - Bidding Process	4
Stage II - Project Schedule	9
Bid Form	10
Bid Bond Form	12
Contractors Sublist Form	13
Fugitive Dust Plan	16
Contractor's Agreement	23
Performance Bond	28
Payment Bond	29
Change Order Form	30
Certificate of Substantial Completion	31

Current copies of the following documents are hereby made part of these contract documents by reference. These documents are available on the DFCM web site at http://dfcm.utah.gov or are available upon request from DFCM:

DFCM General Conditions dated May 25, 2005 DFCM Application and Certificate for Payment dated May 25, 2005

Technical Specifications: Drawings:

The Agreement and General Conditions dated May 25, 2005 have been updated from versions that were formally adopted and in use prior to this date. The changes made to the General Conditions are identified in a document entitled Revisions to General Conditions that is available on DFCM's web site at http://dfcm.utah.gov

INVITATION TO BID

ONLY CONTRACTORS PREVIOUSLY SHORT-LISTED DURING STAGE I ARE ALLOWED TO BID ON THIS PROJECT

The State of Utah - Division of Facilities Construction and Management (DFCM) is requesting bids for the construction of the following project:

PARKING IMPROVEMENTS – RICHFIELD NATIONAL GUARD ARMORY UTAH NATIONAL GUARD – RICHFIELD, UTAH DFCM PROJECT NO. 05107470

Reconstruct asphalt parking lot including removal of 450 square yards of asphalt, 1,400 square yards of untreated base course and hot mix asphalt, 60-inch diameter drainage sump, 430 feet of concrete curb and gutter, and other miscellaneous concrete and landscaping work. Construction cost estimate: \$63,000.00

Company	Fax
A-T Asphalt	435-673-1129
Hales Sand & Gravel	435 529-7440
Western Rock Products	435-628-1248

The bid documents will be available on at 10:00 AM on Thursday, September 15, 2005 in electronic format from DFCM at 4110 State Office Building, Salt Lake City, Utah 84114, telephone (801)538-3018 and on the DFCM web page at http://dfcm.utah.gov. For questions regarding this project, please contact Jeff Reddoor, Project Manager, DFCM, at (801) 971-9830. No others are to be contacted regarding this project.

A **MANDATORY** pre-bid meeting and site visit will be held at 1:00 PM on Monday, September 19, 2005 at the Richfield National Guard Armory, 650 West 100 South, Richfield, Utah. All short listed prime contractors wishing to bid on this project must attend this meeting.

Bids must be submitted by 2:30 PM on Tuesday, September 27, 2005 to DFCM, 4110 State Office Building, Salt Lake City, Utah 84114. Bids will be opened and read aloud in the DFCM Conference Room, 4110 State Office Building, Salt Lake City, Utah. Note: Bids must be received at 4110 State Office Building by the specified time. The contractor shall comply with and require all of its subcontractors to comply with the license laws as required by the State of Utah.

A bid bond in the amount of five percent (5%) of the bid amount, made payable to the Division of Facilities Construction and Management on DFCM's bid bond form, shall accompany the bid.

The Division of Facilities Construction & Management reserves the right to reject any or all bids or to waive any formality or technicality in any bid in the interest of the State.

DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT MARLA WORKMAN, CONTRACT COORDINATOR 4110 State Office Bldg., Salt Lake City, Utah 84114

STAGE II BIDDING PROCESS

ONLY CONTRACTORS PREVIOUSLY SHORT-LISTED DURING STAGE I ARE ALLOWED TO BID ON THIS PROJECT

1. <u>Invitational Bid Procedures</u>

Invitation to Bid: DFCM will notify each short-listed firm via e-mail and/or fax when a project is ready for construction services.

Bid Documents: Bidding documents including plans and specifications (if applicable) may be obtained by accessing DFCM's web page at http://dfcm.utah.gov or at DFCM's office 4110 State Office Building, Salt Lake City, Utah 84114.

Mandatory Pre-Bid Site Meeting: If required, the schedule contained in this document will indicate the date, time, and place of the mandatory pre-bid site meeting. At this meeting, contractors will receive additional instructions about the project and have an opportunity to ask questions about project details. If a firm fails to attend a pre-bid site meeting labeled "Mandatory" they will not be allowed to bid on the project.

Written Questions: The schedule contained in this document will indicate the deadline for submitting questions in writing to the DFCM Representative pertaining to this project.

Final Addendum: The schedule contained in this document will indicate the deadline for DFCM issuing the final addendum clarifying questions and changes to the scope of work. Contractors are responsible for obtaining and responding to information contained in the addenda.

Submitting Bids: Bids must be submitted to DFCM, 4110 State Office Building, Salt Lake City, Utah 84114 by the deadline indicated on the schedule contained in this document. Bids submitted after the deadline will not be accepted. Bids will be opened at DFCM on the date, time, and place indicated on the schedule. (Additional information pertaining to bidding is contained later in this document). It is your responsibility to allow for the time needed to park on Capitol Hill as recent construction activity has made the parking more difficult. Identification is required to enter the building.

Subcontractors List: The firm selected for the project must submit a list of all subcontractors by the deadline indicated on the schedule contained in this document. (Additional information pertaining to subcontractor lists is contained later in this document)

2. <u>Drawings and Specifications, Other Contract Documents</u>

Drawings and Specifications, as well as other available Contract Documents, may be obtained as stated in the Notice to Contractors.

Stage II – Bidding Process Page No. 2

3. **Bids**

Before submitting a bid, each bidder shall carefully examine the Contract Documents; shall visit the site of the Work; shall fully inform themselves as to all existing conditions and limitations; and shall include in the bid the cost of all items required by the Contract Documents. If the bidder observes that portions of the Contract Documents are at variance with applicable laws, building codes, rules, regulations or contain obvious erroneous or uncoordinated information, the bidder shall promptly notify the DFCM Representative and the necessary changes shall be accomplished by Addendum.

The bid, bearing original signatures, must be typed or handwritten in ink on the Bid Form provided in the procurement documents and submitted in a sealed envelope at the location specified by the Notice to Contractor's prior to the published deadline for the submission of bids.

Bid bond security, in the amount of five percent (5%) of the bid, made payable to the Division of Facilities Construction and Management, shall accompany bid. THE BID BOND MUST BE ON THE BID BOND FORM PROVIDED IN THE PROCUREMENT DOCUMENTS IN ORDER TO BE CONSIDERED AN ACCEPTABLE BID.

If the bid bond security is submitted on a bid bond form other than the DFCM's required bid bond form, and the bid security meets all other legal requirements, the bidder will be allowed to provide an acceptable bid bond by the close of business on the next business day following notification by DFCM of submission of a defective bid bond security. **Note:** A cashier's check cannot be used as a substitute for a bid bond.

4. Contract and Bond

The Contractor's Agreement will be in the form bound in the specifications. The Contract Time will be as indicated in the bid. The successful bidder, simultaneously with the execution of the Contract Agreement, will be required to furnish a performance bond and a payment bond, both bearing original signatures, upon the forms provided in the procurement documents. The performance and payment bonds shall be for an amount equal to one hundred percent (100%) of the Contract Sum and secured from a company that meets the requirements specified in the requisite forms. Any bonding requirements for Subcontractors will be specified in the Supplementary General Conditions.

5. <u>Listing of Subcontractors</u>

Listing of Subcontractors shall be as summarized in the "Instructions and Subcontractor's List Form", which are included as part of these Contract Documents. The subcontractors list shall be delivered to DFCM or faxed to DFCM at (801)538-3677 within 24 hours of the bid opening. Requirements for listing additional subcontractors will be listed in the Contract Documents.

DFCM retains the right to audit or take other steps necessary to confirm compliance with requirements for the listing and changing of subcontractors. Any contractor who is found to not be in compliance with these requirements is subject to a debarment hearing and may be debarred from consideration for award of contract for a period of up to three years.

6. Interpretation of Drawings and Specifications

If any person or entity contemplating submitting a bid is in doubt as to the meaning of any part of the drawings, specifications or other Contract Documents, such person shall submit to the DFCM Representative a request for an interpretation thereof. The person or entity submitting the request will be responsible for its prompt delivery. Any interpretation of the proposed documents will be made only by Addenda duly issued and a copy of such Addenda will be mailed or delivered to each person or entity receiving a set of documents. Neither DFCM nor A/E will be responsible for any other explanations or interpretations of the proposed documents. A/E shall be deemed to refer to the architect or engineer hired by DFCM as the A/E or Consultant for the Project.

7. Addenda

Any Addenda issued during the time of bidding shall become part of the Contract Documents made available to the bidders for the preparation of the bid, shall be covered in the bid, and shall be made a part of the Contract.

8. **Award of Contract**

The Contract will be awarded as soon as possible to the lowest, responsive and responsible bidder, based on the lowest combination of base bid and acceptable prioritized alternates, provided the bid is reasonable, is in the interests of the State of Utah to accept and after applying the Utah Preference Laws in U.C.A. Title 63, Chapter 56. The DFCM reserves the right to waive any technicalities or formalities in any bid or in the bidding. Alternates will be accepted on a prioritized basis with Alternate 1 being highest priority, Alternate 2 having second priority, etc.

Stage II – Bidding Process Page No. 4

9. **DFCM Contractor Performance Rating**

DFCM will evaluate the performance of the Contractor. This evaluation may include comments from the User. The Contractor will have an opportunity to review and comment on the evaluation. Evaluations, including the Contractor's comments, may be considered in future selection in the evaluation of the Contractor's past performance.

10. <u>Licensure</u>

The Contractor shall comply with and require all of its Subcontractors to comply with the license laws as required by the State of Utah.

11. Right to Reject Bids

DFCM reserves the right to reject any or all Bids.

12. Time is of the Essence

The completion deadline for this project is **May 1, 2006.** Failure to meet the completion deadline may result in a poor performance rating from DFCM which may have a negative impact on your firm's ability to obtain future work with the state of Utah and may also result in liquidated damages being assessed. Time is of the essence in regard to all the requirements of the Contract Documents.

13. Withdrawal of Bids

Bids may be withdrawn on written request received from bidders within 24 hours after the bid opening if the contractor has made an error in preparing the bid.

14. **Product Approvals**

Where reference is made to one or more proprietary products in the Contract Documents, but restrictive descriptive materials of one or more manufacturer(s) is referred to in the Contract Documents, the products of other manufacturers will be accepted, provided they equal or exceed

Stage II – Bidding Process Page No. 5

the standards set forth in the drawings and specifications and are compatible with the intent and purpose of the design, subject to the written approval of the A/E. Such written approval must occur prior to the deadline established for the last scheduled addenda to be issued. The A/E's written approval will be in an issued Addendum. If the descriptive material is not restrictive, the products of other manufacturers specified will be accepted without prior approval provided they are compatible with the intent and purpose of the design as determined by the A/E.

15. Financial Responsibility of Contractors, Subcontractors and Sub-subcontractors

Contractors shall respond promptly to any inquiry in writing by the DFCM to any concern of financial responsibility of the Contractor, Subcontractor or Sub-subcontractor.

16. **Debarment**.

By submitting a bid, the Contractor certifies that neither it nor its principals, including project and site managers, have been, or are under consideration for, debarment or suspension, or any action that would exclude such from participation in a construction contract by any governmental department or agency. If the Contractor cannot certify this statement, attach to the bid a detailed written explanation which must be reviewed and approved by the DFCM as part of the requirements for award of the Project.



Division of Facilities Construction and Management

PROJECT SCHEDULE Stage II = Two-Stage Bidding Process

PROJECT NAME: PARKING IMPROVEMENTS – RICHFIELD NATL GUARD ARMORY

UTAH NATIONAL GUARD - RICHFIELD, UTAH

DFCM PROJECT NO.: 05107470

DFCM PROJECT NO.: 0510/4/0				
Event	Day	Date	Time	Place
Stage II Bidding Documents Available	Thursday	September 15, 2005	10:00 AM	DFCM, 4110 State Office Bldg, SLC, UT and DFCM web site *
Mandatory Pre-bid Site Meeting	Monday	September 19, 2005	1:00 PM	Richfield Natl Guard Armory 650 West 100 South Richfield, UT
Last Day to Submit Questions	Tuesday	September 20, 2005	4:00 PM	DFCM, 4110 State Office Bldg, SLC, UT
Final Addendum Issued	Wednesday	September 21, 2005	4:00 PM	DFCM, 4110 State Office Bldg, SLC, UT or DFCM web site*
Prime Contractors Turn in Bid and Bid Bond / Bid Opening in DFCM Conference Room	Tuesday	September 27, 2005	2:30 PM	DFCM, 4110 State Office Bldg, SLC, UT
Subcontractors List Due	Wednesday	September 28, 2005	2:30 PM	DFCM, 4110 State Office Bldg, SLC, UT
Project Completion Date	Monday	May 1, 2006		

^{*} DFCM's web site address is http://dfcm.utah.gov





Division of Facilities Construction and Management

BID FORM

NAME OF BIDDER	DATE
To the Division of Facilities Construction and Ma 4110 State Office Building Salt Lake City, Utah 84114	nagement
for the PARKING IMPROVEMENTS – RICHE NATIONAL GUARD - RICHFIELD, UTAH D Contract Documents and the site of the proposed v surrounding the construction of the proposed Projecto furnish all labor, materials and supplies as required Documents as specified and within the time set for	ect, including the availability of labor, hereby proposes
I/We acknowledge receipt of the following Adden	da:
For all work shown on the Drawings and describe agree to perform for the sum of:	d in the Specifications and Contract Documents, I/we
	DOLLARS (\$)
(In case of discrepancy, written amount shall gove	ern)
	y Complete by May 1, 2006 after receipt of the Notice and agree to pay liquidated damages in the amount of the Contract Time as stated in Article 3 of the
This bid shall be good for 45 days after bid openir	ıg.
Enclosed is a 5% bid bond, as required, in the sum	n of
The undersigned Contractor's License Number for	Utah is

BID FORM PAGE NO. 2

Upon receipt of notice of award of this bid, the undersigned agrees to execute the contract within ten (10) days, unless a shorter time is specified in Contract Documents, and deliver acceptable Performance and Payment bonds in the prescribed form in the amount of 100% of the Contract Sum for faithful performance of the contract. The Bid Bond attached, in the amount not less than five percent (5%) of the above bid sum, shall become the property of the Division of Facilities Construction and Management as liquidated damages for delay and additional expense caused thereby in the event that the contract is not executed and/or acceptable 100% Performance and Payment bonds are not delivered within time set forth.

Type of Organization:		
	(Corporation, Partnership, Individual, etc.)	
Any request and inform	nation related to Utah Preference Laws:	
	Respectfully submitted,	
	Name of Bidder	
	ADDRESS:	
	Authorized Signature	

BID BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

the "Dringing!" and		0.0000000	_ nereinatter referred to as
the "Principal," and under the laws of the State of, with its business in this State and U. S. Department of the Treasury Listed Securities on Federal Bonds and as Acceptable Reinsuring Compa	a, (Circular 5/0	, Companies Holding Certificates	of Authority as Acceptable
the STATE OF UTAH hereinafter referred to as the "Obligee"	" in the amour	it of \$	(5% of the
the STATE OF UTAH, hereinafter referred to as the "Obligee, accompanying bid), being the sum of this Bond to which paradministrators, successors and assigns, jointly and severally, firm	yment the Pringle yment the Pringle yment the Pringle yment the Pringle yment yn yment yment yment yn	ncipal and Surety bind themsel resents.	ves, their heirs, executors,
THE CONDITION OF THIS OBLIGATION IS SU bid incorporated by reference herein, dated as shown, to enter into	JCH that where	eas the Principal has submitted to vriting for the	
			Project.
NOW, THEREFORE, THE CONDITION OF TH execute a contract and give bond to be approved by the Obligee fin writing of such contract to the principal, then the sum of the damages and not as a penalty; if the said principal shall execut performance thereof within ten (10) days after being notified in woold. It is expressly understood and agreed that the liability of the penal sum of this Bond. The Surety, for value received, hereby so for a term of sixty (60) days from actual date of the bid opening	for the faithful pe amount state to a contract and writing of such the Surety for an attitude and a stipulates and a	performance thereof within ten (d above will be forfeited to the ad give bond to be approved by contract to the Principal, then this ay and all defaults of the Principal	0) days after being notified State of Utah as liquidated the Obligee for the faithful obligation shall be null and I hereunder shall be the full
PROVIDED, HOWEVER, that this Bond is executed as amended, and all liabilities on this Bond shall be determined length herein.			
IN WITNESS WHEREOF, the above bounden parties below, the name and corporate seal of each corporate party representative, pursuant to authority of its governing body.			
DATED this day of	, 20	<u>.</u> .	
Principal's name and address (if other than a corporation):		Principal's name and addres	s (if a corporation):
21		Transpur s anno man munico	(ir w corporation).
	_		
	_		
By:	_	By:	
Title:	_	Title:	(ACC C + C 1)
			(Affix Corporate Seal)
		Surety's name and address:	
STATE OF)			
) ss. COUNTY OF)		By:Attorney-in-Fact	(Affix Corporate Seal)
		Attorney-III-I act	(Allix Corporate Sear)
On this day of, 20, personall whose identity is personally known to me or proved to me on the that he/she is the Attorney-in-fact of the above-named Surety C			
complied in all respects with the laws of Utah in reference to become acknowledged to me that as Attorney-in-fact executed the same	Company, and oming sole sure	that he/she is duly authorized to	execute the same and has
complied in all respects with the laws of Utah in reference to beccacknowledged to me that as Attorney-in-fact executed the same Subscribed and sworn to before me this day of My Commission Expires: Resides at:	Company, and oming sole sure	that he/she is duly authorized to ety upon bonds, undertakings and	execute the same and has
acknowledged to me that as Attorney-in-fact executed the same Subscribed and sworn to before me this day of My Commission Expires: Resides at:	Company, and oming sole sure	that he/she is duly authorized to ety upon bonds, undertakings and	execute the same and has
acknowledged to me that as Attorney-in-fact executed the same Subscribed and sworn to before me this day of My Commission Expires: Resides at: Agency: Agent:	Company, and oming sole sure	that he/she is duly authorized to ety upon bonds, undertakings and, 20	execute the same and has
acknowledged to me that as Attorney-in-fact executed the same Subscribed and sworn to before me this day of My Commission Expires: Resides at:	Company, and oming sole sure	that he/she is duly authorized to be ty upon bonds, undertakings and	execute the same and has

DFCM FORM 7b-2 052505





Division of Facilities Construction and Management

INSTRUCTION AND SUBCONTRACTORS LIST FORM

The three low bidders, as well as all other bidders that desire to be considered, are required by law to submit to DFCM within 24 hours of bid opening a list of <u>ALL</u> first-tier subcontractors, including the subcontractor's name, bid amount and other information required by Building Board Rule and as stated in these Contract Documents, on the following basis:

PROJECTS UNDER \$500,000 - ALL SUBS \$20,000 OR OVER MUST BE LISTED PROJECTS \$500,000 OR MORE - ALL SUBS \$35,000 OR OVER MUST BE LISTED

- Any additional subcontractors identified in the bid documents shall also be listed.
- The DFCM Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law.
- List subcontractors for base bid as well as the impact on the list that the selection of any alternate may have.
- Bidder may not list more than one subcontractor to perform the same work.
- Bidder must list "Self" if performing work itself.

LICENSURE:

The subcontractor's name, the type of work, the subcontractor's bid amount, and the subcontractor's license number as issued by DOPL, if such license is required under Utah Law, shall be listed. Bidder shall certify that all subcontractors, required to be licensed, are licensed as required by State law. A subcontractor includes a trade contractor or specialty contractor and does not include suppliers who provide only materials, equipment, or supplies to a contractor or subcontractor.

BIDDER LISTING 'SELF' AS PERFORMING THE WORK:

Any bidder that is properly licensed for the particular work and intends to perform that work itself in lieu of a subcontractor that would otherwise be required to be on the subcontractor list, must insert the term 'Self' for that category on the subcontractor list form. Any listing of 'Self' on the sublist form shall also include the amount allocated for that work.

'SPECIAL EXCEPTION':

A bidder may list 'Special Exception' in place of a subcontractor when the bidder intends to obtain a subcontractor to perform the work at a later date because the bidder was unable to obtain a qualified or reasonable bid under the provisions of U.C.A.Section 63A-5-208(4). The bidder shall insert the term 'Special Exception' for that category of work, and shall provide documentation with the subcontractor list describing the bidder's efforts to obtain a bid of a qualified subcontractor at a reasonable cost and why the bidder was unable to obtain a qualified subcontractor bid. The Director must find that the bidder complied in good faith with State law requirements for any 'Special Exception' designation, in order for the bid to be considered. If awarded the contract, the Director shall supervise the bidder's efforts to obtain a qualified subcontractor bid. The amount of the awarded contract may not be adjusted to reflect the actual amount of the subcontractor's bid. Any listing of 'Special Exception' on the sublist form shall also include amount allocated for that work.

DFCM FORM 7b-2 052505

INSTRUCTIONS AND SUBCONTRACTORS LIST FORM Page No. 2

GROUNDS FOR DISQUALIFICATION:

The Director may not consider any bid submitted by a bidder if the bidder fails to submit a subcontractor list meeting the requirements of State law. Director may withhold awarding the contract to a particular bidder if one or more of the proposed subcontractors are considered by the Director to be unqualified to do the Work or for such other reason in the best interest of the State of Utah. Notwithstanding any other provision in these instructions, if there is a good faith error on the sublist form, at the sole discretion of the Director, the Director may provide notice to the contractor and the contractor shall have 24 hours to submit the correction to the Director. If such correction is submitted timely, then the sublist requirements shall be considered met.

CHANGES OF SUBCONTRACTORS SPECIFICALLY IDENTIFIED ON SUBLIST FORM:

Subsequent to twenty-four hours after the bid opening, the contractor may change its listed subcontractors only after receiving written permission from the Director based on complying with all of the following criteria.

- (1) The contractor has established in writing that the change is in the best interest of the State and that the contractor establishes an appropriate reason for the change, which may include, but not is not limited to, the following reasons: the original subcontractor has failed to perform, or is not qualified or capable of performing, and/or the subcontractor has requested in writing to be released.
- (2) The circumstances related to the request for the change do not indicate any bad faith in the original listing of the subcontractors.
- (3) Any requirement set forth by the Director to ensure that the process used to select a new subcontractor does not give rise to bid shopping.
- (4) Any increase in the cost of the subject subcontractor work is borne by the contractor.
- (5) Any decrease in the cost of the subject subcontractor work shall result in a deductive change order being issued for the contract for such decreased amount.
- (6) The Director will give substantial weight to whether the subcontractor has consented in writing to being removed unless the Contractor establishes that the subcontractor is not qualified for the work.

EXAMPLE:

Example of a list where there are only four subcontractors:

TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONT. LICENSE #
ELECTRICAL	ABCD Electric Inc.	\$350,000.00	123456789000
LANDSCAPING	"Self"	300,000.00	123456789000
CONCRETE (ALTERNATE #1)	XYZ Concrete Inc	298,000.00	987654321000
MECHANICAL	"Special Exception" (attach documentation)	Fixed at: 350,000.00	(TO BE PROVIDED AFTER OBTAINING SUBCONTRACTOR)

<u>PURSUANT TO STATE LAW - SUBCONTRACTOR BID AMOUNTS CONTAINED IN THIS</u> SUBCNTRACTOR LIST SHALL NOT BE DISCLOSED UNTIL THE CONTRACT HAS BEEN AWARDED.

DFCM FORM 7b-2 052505





PROJECT TITLE:

Division of Facilities Construction and Management

SUBCONTRACTORS LIST

TYPE OF WORK	SUBCONTRACTOR, "SELF" OR "SPECIAL EXCEPTION"	SUBCONTRACTOR BID AMOUNT	CONT. LICENSI
ternates.	etors as required by the instructions, including ial Exception" in accordance with the instruct ately licensed as required by State law.		bid as well as an
11 1			

NOTICE: FAILURE TO SUBMIT THIS FORM, PROPERLY COMPLETED AND SIGNED, AS REQUIRED IN THESE CONTRACT DOCUMENTS, SHALL BE GROUNDS FOR DFCMS REFUSAL TO ENTER INTO A WRITTEN CONTRACT WITH BIDDER. ACTION MAY BE TAKEN AGAINST BIDDERS BID BOND AS DEEMED APPROPRIATE BY DFCM. ATTACH A SECOND PAGE IF NECESSARY.

FUGITIVE DUST PLAN

The Contractor will fill out the form and file the original with the Division of Air Quality and a copy of the form with the Division of Facilities Construction & Management, prior to the issuance of any notice to proceed.

The Contractor will be fully responsible for compliance with the Fugitive Dust Control Plan, including the adequacy of the plan, any damages, fines, liability, and penalty or other action that results from noncompliance.

Utah Division of Air Quality April 20, 1999

GUIDANCE THAT MUST BE CONSIDERED IN DEVELOPING AND SUBMITTING A DUST CONTROL PLAN FOR COMPLIANCE WITH R307-309-3, 4, 5, 6, 7

1.	Name of your operation (source): provide a name if the source is a construction site.
2.	Address or location of your operation or construction site.
3.	UTM coordinates or Longitude/Latitude of stationary emission points at your operation.
4.	Lengths of the project, if temporary (time period).
5.	Description of process (include all sources of dust and fugitive dust). Please, if necessary, use additional sheets of paper for this description. Be sure to mark it as an attachment.
6.	Type of material processed or disturbed.
7.	Amount of material processed (tons per year, tons per month, lbs./hr., and applicable units).

8.	Destination of product (where will the material produced be used or transported, be specific, provide address or specific location), information needed for temporary relocation applicants.
9.	Identify the individual who is responsible for the implementation and maintenance of fugitive dust control measures. List name(s), position(s) and telephone number(s).
10.	List, and attach copies of any contract lease, liability agreement with other companies that may, or will, be responsible for dust control on site or on the project.

Description of Fugitive Dust Emission Activities (Things to consider in addressing fugitive dust control strategies.)

1.	Type of activities (drilling and blasting, road construction, development construction, earth moving and excavation, handling and hauling materials, cleaning and leveling, etc).
2.	List type of equipment generating the fugitive dust.
3.	Diagram the location of each activity or piece of equipment on site. Please attach the diagram.
4.	Provide pictures or drawings of each activity. Include a drawing of the unpaved/paved road network used to move loads "on" and "off" property.
5.	Vehicle miles travels on unpaved roads associated with the activity (average speed).
6.	Type of dust emitted at each source (coal, cement, sand, soil, clay, dust, etc.)
7.	Estimate the size of the release area at which the activity occurs (square miles). For haul or dirt roads include total miles of road in use during the activity.

Description of Fugitive Dust Emission Controls on Site

Control strategies must be designed to meet 20% opacity or less on site (a lesser opacity may be defined by Approval Order conditions or federal requirements such as NSPS), and control strategies must prevent exceeding 10% opacity from fugitive dust at the property boundary (site boundary) for compliance with R307-309-3.

1.	Types of ongoing emission controls proposed for each activity, each piece of equipment, and haul roads.
2.	Types of additional dust controls proposed for bare, exposed surfaces (chemical stabilization, synthetic cover, wind breaks, vegetative cover, etc).
3.	Method of application of dust suppressant.
4.	Frequency of application of dust suppressant.
5.	Explain what triggers the use of a special control measure other than routine measures already in place, such as covered loads or measures covered by a permit condition (increase in opacity, high winds, citizen complaints, dry conditions, etc).
6.	Explain in detail what control strategies/measures will be implemented off-hours, i.e., Saturdays/Sundays/Holidays, as well as 6 PM to 6 AM each day.

Description of Fugitive Dust Control Off-site

Prevent, to the maximum extent possible, deposition of materials, which may create fugitive dust on public and private paved roads in compliance with R307-309-5, 6, 7.

- 1. Types of emission controls initiated by your operation that are in place "off" property (application of water, covered loads, sweeping roads, vehicle cleaning, etc.).
- 2. Proposed remedial controls that will be initiated promptly if materials, which may create fugitive dust, are deposited on public and private paved roads.

Phone: (801) 536-4000

FAX:

(801) 536-4099

Submit the Dust Control Plan to:

Executive Secretary Utah Air Quality Board POB 144820 15 North 1950 West Salt Lake City, Utah 84114-4820

Fugitive Dust Control Plan Violation Report

When a source is found in violation of R307-309-3 or in violation of the Fugitive Dust Control Plan, the course must submit a report to the Executive Secretary within 15 days after receiving a Notice of Violation. The report must include the following information:

- 1. Name and address of dust source.
- 2. Time and duration of dust episode.
- 3. Meteorological conditions during the dust episode.
- 4. Total number and type of fugitive dust activities and dust producing equipment within each operation boundary. If no change has occurred from the existing dust control plan, the source should state that the activity/equipment is the same.
- 5. Fugitive dust activities or dust producing equipment that caused a violation of R-307-309-3 or the sources dust control plan.
- 6. Reasons for failing to control dust from the dust generating activity or equipment.
- 7. New and/or additional fugitive dust control strategies necessary to achieve compliance with R307-309-3, 4, 5, 6, or 7.
- 8. If it can not be demonstrated that the current approved Dust Control Plan can result in compliance with R307-309-3 through 7, the Dust Control Plan must be revised so as to demonstrate compliance with 307-309-3 through 7. Within 30 days of receiving a fugitive dust Notice of Violation, the source must submit the revised Plan to the Executive Secretary for review and approval.

Submit the Dust Control Plan to:

Executive Secretary Phone: (801) 536-4000 Utah Air Quality Board FAX: (801) 536-4099

POB 144820

15 North 1950 West

Salt Lake City, Utah 84114-4820

Attachments: DFCM Form FDR R-307-309, Rule 307-309

300/300/	/FVA/	/	/ /
	Project	No.	

CONTRACTOR'S AGREEMENT

FOR:
THIS CONTRACTOR'S AGREEMENT, made and entered into this day of, 20, by and between the DIVISION OF FACILITIES CONSTRUCTION AND MANAGEMENT, hereinafter referred to as "DFCM", and, incorporated in the State of, and authorized to do business in the State of Utah, hereinafter referred to as "Contractor" whose address is
WITNESSETH: WHEREAS, DFCM intends to have Work performed at
WHEREAS, Contractor agrees to perform the Work for the sum stated herein.
NOW, THEREFORE, DFCM and Contractor for the consideration provided in this Contractor's Agreement, agree as follows:
ARTICLE 1. SCOPE OF WORK. The Work to be performed shall be in accordance with the Contract Documents prepared by and entitle"
The DFCM General Conditions ("General Conditions") dated May 25, 2005 on file at the office of DFCM and available on the DFCM website, are hereby incorporated by reference as part of this Agreement and are included in the specifications for this Project. All terms used in this Contractor's Agreement shall be as defined in the Contract Documents, and in particular, the General Conditions.
The Contractor Agrees to furnish labor, materials and equipment to complete the Work as required in the Contract Documents which are hereby incorporated by reference. It is understood and agreed by the parties hereto that all Work shall be performed as required in the Contract Documents and shall be subject to inspection and approval of DFCM or its authorized representative. The relationship of the Contractor to the DFCM hereunder is that of an independent Contractor.
ARTICLE 2. CONTRACT SUM. The DFCM agrees to pay and the Contractor agrees to accept in full performance of this Contractor's Agreement, the sum of
DOLLARS AND NO CENTS (\$00), which is the base bid, and which sum also includes the cost of a 100%

CONTRACTOR'S AGREEMENT PAGE NO. 2

Performance Bond and a 100% Payment Bond as well as all insurance requirements of the Contractor. Said bonds have already been posted by the Contractor pursuant to State law. The required proof of insurance certificates have been delivered to DFCM in accordance with the General Conditions before the execution of this Contractor's Agreement.

ARTICLE 3. TIME OF COMPLETION AND DELAY REMEDY. The Work shall be
Substantially Complete within () calendar days after the date of the Notice to
Proceed. Contractor agrees to pay liquidated damages in the amount of \$ per day for each day
after expiration of the Contract Time until the Contractor achieves Substantial Completion in accordance
with the Contract Documents, if Contractor's delay makes the damages applicable. The provision for
liquidated damages is: (a) to compensate the DFCM for delay only; (b) is provided for herein because
actual damages can not be readily ascertained at the time of execution of this Contractor's Agreement;
(c) is not a penalty; and (d) shall not prevent the DFCM from maintaining Claims for other non-delay
damages, such as costs to complete or remedy defective Work.

No action shall be maintained by the Contractor, including its or Subcontractor or suppliers at any tier, against the DFCM or State of Utah for damages or other claims due to losses attributable to hindrances or delays from any cause whatsoever, including acts and omissions of the DFCM or its officers, employees or agents, except as expressly provided in the General Conditions. The Contractor may receive a written extension of time, signed by the DFCM, in which to complete the Work under this Contractor's Agreement in accordance with the General Conditions.

ARTICLE 4. CONTRACT DOCUMENTS. The Contract Documents consist of this Contractor's Agreement, the Conditions of the Contract (DFCM General Conditions, Supplementary and other Conditions), the Drawings, Specifications, Addenda and Modifications. The Contract Documents shall also include the bidding documents, including the Notice to Contractors, Instructions to Bidders/Proposers and the Bid/Proposal, to the extent not in conflict therewith and other documents and oral presentations that are documented as an attachment to the contract.

All such documents are hereby incorporated by reference herein. Any reference in this Contractor's Agreement to certain provisions of the Contract Documents shall in no way be construed as to lessen the importance or applicability of any other provisions of the Contract Documents.

ARTICLE 5. PAYMENT. The DFCM agrees to pay the Contractor from time to time as the Work progresses, but not more than once each month after the date of Notice to Proceed, and only upon Certificate of the A/E for Work performed during the preceding calendar month, ninety-five percent (95%) of the value of the labor performed and ninety-five percent (95%) of the value of materials furnished in place or on the site. The Contractor agrees to furnish to the DFCM invoices for materials purchased and on the site but not installed, for which the

CONTRACTOR'S AGREEMENT PAGE NO. 3

Contractor requests payment and agrees to safeguard and protect such equipment or materials and is responsible for safekeeping thereof and if such be stolen, lost or destroyed, to replace same.

Such evidence of labor performed and materials furnished as the DFCM may reasonably require shall be supplied by the Contractor at the time of request for Certificate of Payment on account. Materials for which payment has been made cannot be removed from the job site without DFCM's written approval. Five percent (5%) of the earned amount shall be retained from each monthly payment. The retainage, including any additional retainage imposed and the release of any retainage, shall be in accordance with UCA 13-8-5 as amended. Contractor shall also comply with the requirements of UCA 13-8-5, including restrictions of retainage regarding subcontractors and the distribution of interest earned on the retention proceeds. The DFCM shall not be responsible for enforcing the Contractor's obligations under State law in fulfilling the retention law requirements with subcontractors at any tier.

ARTICLE 6. INDEBTEDNESS. Before final payment is made, the Contractor must submit evidence satisfactory to the DFCM that all payrolls, materials bills, subcontracts at any tier and outstanding indebtedness in connection with the Work have been properly paid. Final Payment will be made after receipt of said evidence, final acceptance of the Work by the DFCM as well as compliance with the applicable provisions of the General Conditions.

Contractor shall respond immediately to any inquiry in writing by DFCM as to any concern of financial responsibility and DFCM reserves the right to request any waivers, releases or bonds from Contractor in regard to any rights of Subcontractors (including suppliers) at any tier or any third parties prior to any payment by DFCM to Contractor.

ARTICLE 7. ADDITIONAL WORK. It is understood and agreed by the parties hereto that no money will be paid to the Contractor for additional labor or materials furnished unless a new contract in writing or a Modification hereof in accordance with the General Conditions and the Contract Documents for such additional labor or materials has been executed. The DFCM specifically reserves the right to modify or amend this Contractor's Agreement and the total sum due hereunder either by enlarging or restricting the scope of the Work.

ARTICLE 8. INSPECTIONS. The Work shall be inspected for acceptance in accordance with the General Conditions.

ARTICLE 9. DISPUTES. Any dispute, PRE or Claim between the parties shall be subject to the provisions of Article 7 of the General Conditions. DFCM reserves all rights to pursue its rights and remedies as provided in the General Conditions.

ARTICLE 10. TERMINATION, SUSPENSION OR ABANDONMENT. This Contractor's Agreement may be terminated, suspended or abandoned in accordance with the General Conditions.

ARTICLE 11. DFCM'S RIGHT TO WITHHOLD CERTAIN AMOUNT AND MAKE USE THEREOF. The DFCM may withhold from payment to the Contractor such amount as, in DFCM's judgment, may be necessary to pay just claims against the Contractor or Subcontractor at any tier for labor and services rendered and materials furnished in and about the Work. The DFCM may apply such withheld amounts for the payment of such claims in DFCM's discretion. In so doing, the DFCM shall be deemed the agent of Contractor and payment so made by the DFCM shall be considered as payment made under this Contractor's Agreement by the DFCM to the Contractor. DFCM shall not be liable to the Contractor for any such payment made in good faith. Such withholdings and payments may be made without prior approval of the Contractor and may be also be prior to any determination as a result of any dispute, PRE, Claim or litigation.

ARTICLE 12. INDEMNIFICATION. The Contractor shall comply with the indemnification provisions of the General Conditions.

ARTICLE 13. SUCCESSORS AND ASSIGNMENT OF CONTRACT. The DFCM and Contractor, respectively bind themselves, their partners, successors, assigns and legal representatives to the other party to this Agreement, and to partners, successors, assigns and legal representatives of such other party with respect to all covenants, provisions, rights and responsibilities of this Contractor's Agreement. The Contractor shall not assign this Contractor's Agreement without the prior written consent of the DFCM, nor shall the Contractor assign any moneys due or to become due as well as any rights under this Contractor's Agreement, without prior written consent of the DFCM.

ARTICLE 14. RELATIONSHIP OF THE PARTIES. The Contractor accepts the relationship of trust and confidence established by this Contractor's Agreement and covenants with the DFCM to cooperate with the DFCM and A/E and use the Contractor's best skill, efforts and judgment in furthering the interest of the DFCM; to furnish efficient business administration and supervision; to make best efforts to furnish at all times an adequate supply of workers and materials; and to perform the Work in the best and most expeditious and economic manner consistent with the interests of the DFCM.

ARTICLE 15. AUTHORITY TO EXECUTE AND PERFORM AGREEMENT. Contractor and DFCM each represent that the execution of this Contractor's Agreement and the performance thereunder is within their respective duly authorized powers.

ARTICLE 16. ATTORNEY FEES AND COSTS. Except as otherwise provided in the dispute resolution provisions of the General Conditions, the prevailing party shall be entitled to reasonable attorney fees and costs incurred in any action in the District Court and/or appellate body to enforce this Contractor's Agreement or recover damages or any other action as a result of a breach thereof.

CONTRACTOR'S AGREEMENT PAGE NO. 5

IN WITNESS WHEREOF, the parties hereto have executed this Contractor's Agreement on the day and year stated hereinabove.

	CONTRACTOR:	
	Signature	Date
	Title:	
State of)		
County of)	Please type/print name clearly	
On this day of, 20, per	sonally appeared before me,	,
	proved to me on the basis of satisfactory evidenthat he (she) is the (title	
the firm and that said document was signed b	that he (she) is the (title y him (her) in behalf of said firm.	or orrect)
	Notary Public	
(SEAL)	My Commission Expires	
APPROVED AS TO AVAILABILITY OF FUNDS:	DIVISION OF FACILITIES CONSTRUCTION AND MANAGE	MENT
Financial Manager, Date		Date
Division of Facilities Construction and Management	Manager - Capital	
APPROVED AS TO FORM:	APPROVED FOR EXPENDITURE:	
ATTORNEY GENERAL		
May 25, 2005 By: Alan S. Bachman Asst Attorney General	Division of Finance	Date

PERFORMANCE BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

That		ereinafter referred to as t	•
	, a corporation organized		
, with its principal office in the City of			
Listed (Circular 570, Companies Holding Certificates of Authority			
nereinafter referred to as the "Surety," are held and firmly bound u	DOLLARS (\$		
aid Principal and Surety bind themselves and their heirs, administ	DULLARS (\$) for the p	ayment whereof, the
and Principal and Surety bind themserves and their neits, administ	rators, executors, successors and assigns, jointr	ly and severany, minny o	y these presents.
WHEREAS, the Principal has entered into a certain wr	ritten Contract, with the Obligee, dated the	day of	20 to
construct	itten Contract with the Obligee, dated the	day or	, 20, 10
construct, State of Utah, Project No Contract is hereby incorporated by reference herein.	for the approximate sum of	of	
, same or sam, respective.	, for the upproximate sum (Dollars (\$), which
Contract is hereby incorporated by reference herein.			
NOW, THEREFORE, the condition of this obligation	is such that if the said Principal shall faithfully	perform the Contract in	accordance with the
Contract Documents including, but not limited to, the Plans, Speci			
Contract as said Contract may be subject to Modifications or change			
	5, · · · · · · · · · · · · · · · · · ·		
No right of action shall accrue on this bond to or for th	e use of any person or corporation other than th	ne state named herein or	the heirs, executors,
dministrators or successors of the Owner.			. ,
The parties agree that the dispute provisions provided in	the Contract Documents apply and shall constit	tute the sole dispute proc	edures of the parties.
			-
PROVIDED, HOWEVER, that this Bond is executed	pursuant to the Provisions of Title 63, Chapter 5	56, Utah Code Annotated	1, 1953, as amended,
nd all liabilities on this Bond shall be determined in accordance w	vith said provisions to the same extent as if it w	ere copied at length here	ein.
IN WITNESS WHEREOF, the said Principal and Sur	rety have signed and sealed this instrument this	day of	, 20
VITNESS OR ATTESTATION:	PRINCIPAL:		
	By:		
			(Seal)
	Title:		
VITNESS OR ATTESTATION:	SURETY:		
	_		
	Attorney-in-Fact		(Seal)
TATE OF)			
) ss.			
COUNTY OF)			
On this day of, 20, personally	appeared before me		, whose
dentity is personally known to me or proved to me on the basis of			
n-fact of the above-named Surety Company and that he/she is du			
eference to becoming sole surety upon bonds, undertakings and of	bligations, and that he/she acknowledged to me	that as Attorney-in-fact	executed the same.
ubscribed and sworn to before me this day of	, 20		
My commission expires:			
tesides at:			
	NOTARY PUBLIC		
Agency:			
Agent:			
Address:		Approved As To For	m: May 25 2005
Phone:		an S. Bachman, Asst	Attorney General
	II DV AI	an o. Daviillall, ASSt	Audiney General

28

PAYMENT BOND

(Title 63, Chapter 56, U. C. A. 1953, as Amended)

KNOW ALL PERSONS BY THESE PRESENTS:

That		hereinafter referred to as	the "Principal," and
and U. S. Department of the	, a corporation organized and existing under e Treasury Listed (Circular 570, Companies H	olding Certificates of Authority as Acc	eptable Securities on Federal Bonds and as
	apanies); with its principal office in the City of		
Dollars (\$	referred to as the "Obligee," in the amount of) for the payment whereof, the said Princip	pal and Surety hind themselves and their	heirs administrators executors successors
	erally, firmly by these presents.	our and survey office themserves and them	nens, administrators, executors, successors
	Principal has entered into a certain written Co	ntract with the Obligee, dated the	day of, 20,
in the County of	, State of Utah, Project No.	for the approximate sum of	•
in the county of	, State of Stan, Project No.	Dollars (\$), which contract is hereby
incorporated by reference he			,
or Principal's Subcontractors	FORE, the condition of this obligation is such the sin compliance with the provisions of Title 63, contract, then, this obligation shall be void; other	Chapter 56, of Utah Code Annotated, 195	53, as amended, and in the prosecution of the
of the Contract or to the Wor and does hereby waive notice	to this Bond, for value received, hereby stipulate k to be performed thereunder, or the specification e of any such changes, extensions of time, alter they shall become part of the Contract Docume	ns or drawings accompanying same shall ations or additions to the terms of the Co	in any way affect its obligation on this Bond,
	OWEVER, that this Bond is executed pursuant that the determined in accordance with said provided the s		
IN WITNESS V	WHEREOF, the said Principal and Surety have	signed and sealed this instrument this	day of, 20
WITNESS OR ATTESTA	TION:	PRINCIPAL:	
		Ву:	(Seal)
		Title:	(Seal)
WITNESS OR ATTESTA	TION:	SURETY:	
STATE OF)	By: Attorney-in-Fact	(Seal)
COUNTY OF) ss.	Attorney-in-ract	(Scal)
	day of, 20	nersonally appeared before me	
satisfactory evidence, and w authorized to execute the sa		, whose identity is personally k is the Attorney-in-fact of the above-nan laws of Utah in reference to becoming	nown to me or proved to me on the basis of ned Surety Company, and that he/she is duly
Subscribed and sworn to be	fore me this day of	, 20	
My commission expires:			
		NOTARY PUBLIC	
Agency:			
Agent:			Approved As To Form: May 25, 2005
Address:		B	y Alan S. Bachman, Asst Attorney General





Division of Facilities Construction and Management

<u>С</u> н	CHANGE ORDER #					
	TRACTOR:		PR PR CC	ENCY OR INST OJECT NAME: OJECT NUMBE INTRACT NUMI TE:	ER:	
	CONSTRUCTION CHANGE	PROPOSAL REQUEST		UNT	DA	
	DIRECTIVE NO.	NO.	INCREASE	DECREASE	INCREASE	DECREASE
				Amount	Days	Date
	ORIGINAL CONTR	ACT		Amount	Days	Date
	TOTAL PREVIOUS	CHANGE ORDE	ERS			
	TOTAL THIS CHAN	IGE ORDER				
	ADJUSTED CONTI	RACT				
shall indire	M and Contractor agree constitute the full acco ect costs and effects rel scope of the Work and	rd and satisfactio lated to, incidenta	n, and complete	adjustment to t	he Contract and	d includes all direc
Cont	ractor:				Г	Date
Archi	itect/Engineer:					Date
Ager	ncy or Institution:					
DFCI	M:)ate
	ling Verification:)ate
						Pate

Page _____ of ____page(s)





Division of Facilities Construction and Management

CERTIFICATE OF SUBSTANTIAL COMPLETION

PROJECT		PROJECT NO:
AGENCY/INSTITUTION		
AREA ACCEPTED		
Completed as defined in the General C accordance with the Contract Documents,	onditions; as modifie	as been reviewed on this date and found to be Substantially including that the construction is sufficiently completed in d by any change orders agreed to by the parties, so that the State he Project for the use for which it is intended.
		he Project as Substantially Complete and will assume full ject at (date).
		rees to assume full responsibility for maintenance and operation, et to the itemized responsibilities and/or exceptions noted below:
responsibility of the Contractor to comple		ed hereto. The failure to include an item on it does not alter the Work in accordance with the Contract Documents, including
	nce of this	on the list of items appended hereto within
CONTRACTOR (include name of firm)	by:	DATE
A/E	by:	DATE
USING INSTITUTION OR AGENCY	by:	DATE
	by:	
DFCM		DATE

cc: Parties Noted DFCM, Director

STANDARD SPECIFICATION AND SPECIAL PROVISIONS

for the

RICHFIELD ARMORY PARKING IMPROVEMENTS 2005

Prepared by:

Sunrise Engineering, Inc. 25 East 500 North Fillmore, Utah 84631 Tel: (435) 743-6151

Fax: (435) 743-7900

Zane W. Pentz, P.E. State of Utah No. 186879 Project Engineer Date: July 29, 2005 <u>No. of Pages</u>

TABLE OF CONTENTS FOR SUNRISE ENGINEERING STANDARD SPECIFICATIONS FOR CONSTRUCTION

DIVISION 2 - SITEWORK

02000	Mobilization			
02005	Traffic Control			
02015	Clearing & Grubbing	2		
02105	Earthwork Materials			
02202	Roadway Excavation & Embankment	8		
02204	Water for Construction	1		
02227 SP	Drainage Sump	1		
02500	Removal & Replacement of Surface Improvements			
02510	Materials Sampling & Testing			
02511	Hot Plant Mix Bituminous Surfacing			
02520	Pavement Sawing Cutting	2		
02765 SP		5		
02900	Landscaping			
02950	Geotextile Fabric	2		
DIVISION	N 3 - CONCRETE			
03050	Portland Cement Concrete			
03100	Concrete Forming, Finishing & Curing	9		
03310	Congreta Joints for Structures & Slobwork			

MOBILIZATION SECTION 02000

02000.1 DESCRIPTION

This section describes preparatory work and materials necessary for obtaining clearances for the Work; moving personnel, equipment, supplies and incidentals to the Project Site; quality control; clean-up; temporary utilities and quarters; permits, bonds and insurance; dust abatement, storm water control, and noise abatement; waste and rubbish disposal and control; sanitation; and project close-out operations.

02000.1.1 RELATED WORK AND REFERENCED SECTIONS

Section 01200 - Contract Closeout

Section 01510 - Protection of Existing Property

Section 01520 - Environmental Controls

Section 02005 - Traffic Control

02000.1.2 SUBMITTALS

02000.1.2.1 VISUAL RECORDS - The Contractor shall furnish at least one copy of all visual records, as described below in 02000.3.2, to the Owner. If the Owner has more exacting requirements for visual records, those requirements shall be detailed in the Special Provisions to these Specifications.

02000.1.2.2 SERVICE CONNECTION LOCATION AND DOCUMENTATION - The Contractor shall deliver all signed tie-sheets (see 02000.3.3 below) to the Engineer not less than forty-eight hours prior to when the service connection is to be installed.

02000.1.3 DEFINITIONS

<u>Sign</u> - A complete assembly including panel and posts, with fasteners, installed at designated locations.

<u>Video Record</u> - Photography on videocassette tapes of areas potentially liable for disturbance as a result of the Work required by this Contract.

<u>Service Connection Interview & Documentation</u> - Interviews with potential system users and the documentation of location data for service connections to the respective property from utility lines being installed under this Contract.

<u>Tie Sheets</u> - Forms provided by the Engineer for use in documenting the location of service connection/s of system users.

<u>Service Connection</u> - Piping extending from the main utility line to the property line, or designated connecting point, of any user of the system.

02000.2 MATERIALS

02000.2.1 SIGN PANELS

5/8-inch thick (A or B) exterior grade plywood sheets with best quality exterior enamel paint for face painting and lettering, fastened to posts with at least four 1/2-inch galvanized bolts.

02000.2.2 POSTS

4x4 Cedar or treated Pine commercial fence posts at least eight-feet long or as shown on the Drawings.

MOBILIZATION SECTION 02000

02000.2.3 VISUAL RECORD

Records shall be made on professional quality, standard VHS format videotape. Tapes shall be provided with protective covers and shall be labeled to indicate the area covered by the photography.

02000.3 CONSTRUCTION REQUIREMENTS

02000.3.1 PROJECT SIGN

The Contractor shall provide project signs, which includes furnishing all materials and labor to fabricate, deliver, install and maintain any and all project identification signs as detailed on Drawings and at location(s) shown thereon.

02000.3.2 VISUAL RECORDS

Prior to any disturbance of the area, the Contractor shall produce a video photography of all areas, including but not limited to right-of-ways, streets and roadways, haul-roads and access routes, storage areas, construction sites, and buildings or structures, which will be, or may be, affected by the Work. Such photography will be of a quality to allow accurate determination of location, size, and condition of existing features and improvements taken prior to any occupancy or execution of Work by the Contractor.

02000.3.3 SERVICE CONNECTION LOCATION AND DOCUMENTATION

Unless called for differently, the Contractor shall contact and interview the owners of all properties indicated on the Drawings and obtain from them sufficient information for location of workable service connections for each property. The Contractor shall document those locations on the tie sheets and obtain a confirmation signature from the connection owner.

02000.4 METHOD OF MEASUREMENT

02000.4.1 MOBILIZATION

Mobilization shall be measured by the lump sum.

02000.4.2 PROJECT SIGN

Measurement for project signs shall be made by counting each sign installed and accepted.

02000.4.3 VISUAL RECORDS

Pre-Construction Photography shall be measured by the lump sum.

02000.4.4 SERVICE CONNECTION DOCUMENTATION

Service Connection Documentation shall be measured by the lump sum.

02000.5 BASIS OF PAYMENT

2000.5.1 The accepted quantity(s) shall be paid for at the contract unit price for:

MOBILIZATION SECTION 02000

PAYMENT ITEM	UNIT
Mobilization	Lump Sum
Project Sign	Each
Pre-Construction Video	Lump Sum
Service Connection Documentation	Lump Sum

02000.5.2 PAYMENT SCHEDULE

The amount bid or identified in a schedule of values for Mobilization shall not exceed 10% of the total contract bid amount. The following payment schedule percentages shall be based on amount bid or identified in a schedule of values for Mobilization up to a maximum of 10% of the total contract bid. Any portion of the mobilization bid amount which exceeds 10% of the total contract bid amount, will be paid to the Contractor after final acceptance of the Work, with the last mobilization payment. (See "overage amount" in the payment schedule table below).

Partial payments for Mobilization will be made in accordance with the payment schedule table below.

MOBILIZATION PAYMENT SCHEDULE

Payment	Amount	When Paid
1 ST	25% of mobilization	With first partial payment after 3% of the original
		contract amount earned by the Contractor.
2^{ND}	25% of mobilization	When amount earned by Contractor is 10% of the
		original contract price.
3 RD	25% of mobilization	When amount earned by Contractor is 50% of the
		original contract price.
4 TH (last)	25% of mobilization	When project is complete and accepted.
	+ "overage amount"	

02005.1 DESCRIPTION

This section covers furnishing and maintaining all traffic control devices, flaggers and pilot vehicles necessary for protection of the Work, the workers and the traveling public in accordance with these Contract Documents. The requirements of this section are not intended to supersede, but shall supplement, the provisions contained in the "Manual of Uniform Traffic Control Devices" issued by the U.S. Department of Transportation, and any other applicable state or local traffic control regulations.

02005.1.1 RELATED WORK AND REFERENCED SECTIONS

Section 01580 – Work Site Management Section 02206 – Access Roads and Temporary Use of Roads

02005.1.2 SUBMITTALS

The Contractor, upon request of the Owner or Engineer, shall submit detailed traffic control plans for specific areas of the Work.

02005.1.3 DEFINITIONS

<u>Traffic Control Devices</u> - All temporary traffic control and warning devices required to warn traffic of, and to guide it through, construction areas as required under this Contract, including, but not limited to: portable cones and barricades, signs, channeling devices, paint striping, lighting devices, flags, etc.

<u>Flaggers</u> - Qualified and alert persons equipped with safety warning devices who direct traffic through construction areas.

<u>Traffic Lane</u> - Ten (10) feet of clear street width with a safe motor vehicle speed of twenty-five (25) miles per hour.

<u>Pilot Car</u> - Any designated and properly marked vehicle used for leading groups of vehicular traffic through construction areas.

02005.2 MATERIALS

Not Used.

02005.3 CONSTRUCTION REQUIREMENTS

02005.3.1 COORDINATION OF WORK AND TRAFFIC CONTROL

The Contractor shall endeavor to organize its work force in such a manner as to minimize the closure of public streets and roadways within the Work site. If conditions justify, the Engineer may direct the Contractor to conduct Work in specific areas and/or to specific tasks to avoid closure or interference with traffic on public streets and roadways.

02005.3.2 CLOSURE OF PUBLIC THOROUGHFARES

The Contractor shall not close any public street or roadway without prior approval by the Engineer. When closure is necessary, and approved, the street or roadway shall only be closed to through traffic and not to local traffic. Closure may extend for one city block only, or 700 feet,

TRAFFIC CONTROL SECTION

whichever is less. Closure of streets and roadways shall be made with barricades meeting State DOT standards. Traffic shall be kept open on streets and roadways where no detour is possible.

02005.3.3 MAINTENANCE OF EXISTING SIGNS

Existing traffic signs other than stop, yield, and street name signs shall be maintained by the Contractor until such time as construction renders them obsolete. At that time the Contractor shall remove signs and posts without damage and deliver them as directed by the Engineer.

02005.3.4 PROTECTION OF WORK AND TRAFFIC

All obstructions and excavations, within traveled streets and roadways, shall be protected with traffic control devices meeting State DOT standards. Traffic control devices, placed within streets and roadways, shall be illuminated at night, and such illumination shall function from sunset to sunrise. Local jurisdiction may require traffic control measures greater than those of State DOT standards, in which case the Contractor shall comply with such requirements.

Whenever the Engineer finds traffic control conditions at the Work site to be inadequate to assure public safety, or the Contractor's protective facilities to be inadequate, the Engineer may require the Contractor to provide the additional necessary facilities or services. The Contractor shall bear the cost of the additional protection.

See also Subsection 01580.3.

02005.4 METHOD OF MEASUREMENT

02005.4.1 TRAFFIC CONTROL AS LUMP SUM

If traffic control appears as a separate item in the Bid Schedule, it shall be measured as a lump sum item. Therefore, with the possible exception of the items mentioned in the following two paragraphs, no separate measurement will be made for furnishing and maintaining traffic control devices, personnel, or any vehicles or other equipment used for traffic control.

02005.4.2 FLAGGING

When flagging is listed separately in the Bid Schedule, the work of flag persons will be measured by counting the number of hours put in by each separate flag person. This measurement shall include the time and/or mileage for any vehicle or other equipment required for performing the flagging work.

02005.4.3 PILOT VEHICLE

When a requirement for the use of pilot vehicles is called for separately in the Bid Schedule, that use will be measured by counting the number of hours each separate vehicle is in actual operation piloting or otherwise directing traffic.

02005.5 BASIS OF PAYMENT

Unless provided for in the Contract Documents, the cost of all traffic control, including flagman, barricades, pilot cars and other devices, shall be included in the Contract Price and no separate measurement and payment will be provided.

TRAFFIC CONTROL SECTION 02005

02005.5.2 When provided in the Bid Schedule, the generally accepted quantities for traffic control shall be:

PAYMENT ITEM	UNIT	
Traffic Control	Lump Sum	
Flaggers	Hours	
Pilot Vehicles	Hours	

02015.1 DESCRIPTION

This section covers the removal of vegetation, debris, and other obstacles from the defined rights-of-way and limits of the project area and/or construction work site.

02015.1.2 RELATED WORK

Section 01510 - Protection of Existing Properties Section 02200 - Trench Excavation and Backfill

Section 02500 - Removal and Replacement of Surface Improvements

Section 02900 - Landscaping

02015.1.3 DEFINITIONS

<u>Clearing</u> - consists of removal and disposal of trees, stumps, logs, limbs, sticks, vegetation, rubbish, debris and other material on the natural ground surface.

<u>Grubbing</u> - consists of removing and disposing of roots (one-inch and larger diameter), tree stumps, buried logs, debris, and other underground obstructions.

02015.2 MATERIALS

Not used

02015.3 CONSTRUCTION REQUIREMENTS

Clear, grub, remove and dispose of all trees, vegetation and debris within the staked limits of the roadways, trenches, channels, easements, embankments, structures, and other designated areas. Do not injure or damage trees, shrubs, or other vegetation and objects to remain intact as designated by the Engineer or the Owner. Such items are to be fully protected from injury at the Contractor's expense.

02015.3.1 CLEARING

Areas within the limits of excavation and embankment slope stakes shall be cleared.

Tree branches extending over the area to be cleared and which hang within 12 feet of the ground surface shall be cut off in a neat and workmanlike manner. When such branch removal is necessary, the Contractor shall remove other adjacent branches on the tree under the direction of the Engineer so as to present a balanced appearance. Scars resulting from the removal of branches shall be treated with a heavy coat of approved tree sealant.

02015.3.2 GRUBBING

Grub all areas within the limits described as follows:

O2015.3.2.1 FOR CONSTRUCTION OF ROADWAYS - Grub the area between the limits of the excavation and embankment slope stakes to a depth of two (2) feet below natural ground level to remove all stumps, roots, buried logs and other underground debris. However, when the roadway embankment already is two feet or more above the natural ground level, stumps cut less than 6 inches above natural ground, together with roots and other non-perishable obstructions, may

remain in place.

SECTION 02015

O2015.3.2.2 FOR CONSTRUCTION OF PONDS OR LAGOONS AND STRUCTURES - completely grub the pond area within the boundaries of the dikes or structures to a depth of two (2) feet and remove all stumps, roots, buried logs and other underground debris. Grubbing of this area shall include removal of the top 6-inches of organic laden topsoil and stockpiling it for later distribution over areas shown in the Contract Documents or directed by the Engineer.

02015.3.3 BACKFILLING

All stump holes, cuts, depressions and other holes resulting from clearing and grubbing operations within areas designated to receive pipelines, structures, or embankments shall be backfilled and compacted to the density of the surrounding ground.

02015.3.4 DISPOSAL

The Contractor shall dispose of all materials resulting from clearing and grubbing operations as required in the Contract Documents and in accordance with Section 01520 of these Specifications.

02015.3.5 MARKERS, MONUMENTS AND DATA POINTS

Land monuments, property markers or official datum points shall be protected until their removal is approved. When movement of monuments or markers is deemed necessary and approved by the Engineer, all such monuments or markers shall be carefully referenced for re-establishment before removing.

02015.4 METHOD OF MEASUREMENT

02015.4.1 SEPARATE PAYMENT

Measurement for "Clear and Grub" shall be made either as lump sum or by counting the number of acres. to the nearest tenth (10th), of area actually cleared and grubbed within the limits shown on the Drawings or as directed and approved by the Engineer. For areas where ponds or lagoons are to be constructed, this measurement shall include the removal and stockpiling of the first six (6) inches of topsoil in addition to grubbing to the required depths.

02015.4.2 NO MEASUREMENT

- 02015.4.2.1 NO PAY ITEM FOR CLEAR & GRUB When the Bid Schedule does not contain a pay item for "Clear and Grub", then that work will be considered incidental to other Work items which require clearing and grubbing and no separate measurement shall be made.
- O2015.4.2.2 ROADWAY EXCAVATION and/or BORROW Material used for filling depressions will be measured separately only when "Roadway Excavation" and/or "Borrow" appear as separate pay items on the Bid Schedule. Measurement will be made by counting the number of cubic yards of material moved and placed as designated on the Drawings or as directed and approved by the Engineer. If "Roadway Excavation" or "Borrow" are not included in the Bid Schedule, material used for filling depressions will not be measured separately, but will be considered incidental to the Work.

SECTION 02015

02015.5 BASIS OF PAYMENT

The accepted quantities will be paid for at the contract unit price.

PAYMENT ITEM	UNIT
Clear and Grub	Lump Sum
Clear and Grub	10 th of Acre

02105.1 DESCRIPTION

This section covers obtaining permission, permits, clearances, etc.; as necessary to develop source(s), purchasing or manufacturing, loading, hauling, placing and compacting earthwork materials described herein, as shown on the Drawings and/or required by these Specifications.

02105.1.1 RELATED WORK

Section 02200 - Trench Excavation and Backfill

02105.1.2 SUBMITTALS

When the Bid Schedule indicates quantities of materials described in this section in excess of 50 cubic yards or 50 tons, or when requested otherwise by the Engineer, the Contractor shall provide test results from a certified independent laboratory which has sampled and performed the prescribed test(s) for those materials.

02105.1.3 DEFINITIONS

<u>Granular Material</u> - Material for which the sum of plasticity index (AASHTO T-90) and the percent of material passing a No. 200 sieve (AASHTO T-27) shall not exceed 23.

<u>Silt</u> - Material which passes the No. 200 (AASHTO T-11) sieve and has a plasticity index not greater than 10.

<u>Clay</u> - Material which passes the No. 200 sieve and has a plasticity index greater than 10.

Bedding - Materials placed immediately around and adjacent to pipe installed in trenches.

<u>Borrow</u> - Material obtained from a source away from the site on which installed and/or excavated and used to supplement insufficient quantities of material required.

02105.2 MATERIALS

02105.2.1 ON-SITE TRENCH OR STRUCTURAL BACKFILL

On-site trench or structural backfill consists of material excavated during trenching or foundation excavation which is free of cinders, ashes, wood, vegetation, frozen or other deleterious material or rocks with a maximum particle size not greater than 6-inches. Material may be required to be processed or transported along the excavation.

02105.2.2 IMPORTED TRENCH OR STRUCTURAL BACKFILL

Imported trench or structural backfill consists of granular material obtained from sources indicated on the Drawings, designated in the Special Provisions or approved by the Engineer. Borrow materials shall be free of cinders, ashes, wood, vegetative matter, frozen or other deleterious matter with a maximum particle size not greater than 6-inches. Pit Run Borrow may be used as backfill in trenches, excavations for structures, in roadway subgrades, or as otherwise shown on the plans or called for by the Engineer. Material may be processed or may be pit run.

02105.2.3 ON-SITE PIPE BEDDING

On-site pipe bedding consists of material excavated during the trenching operation which is free of cinders, ashes, wood, vegetation, frozen or other deleterious material or rocks with a maximum

particle size not greater than that shown below in Table 1. Material may be required to be processed or transported along the trenching operation.

02105.2.4 IMPORTED PIPE BEDDING

Imported pipe bedding consists of granular material excavated from an approved borrow source which is free of cinders, ashes, wood, vegetation, frozen or other deleterious material or rocks with a maximum particle size not greater than that shown in Table 1 below. Material may be processed or may be pit run.

Table 1 - MAXIMUM PARTICLE SIZE FOR PIPE BEDDING

Pipe	Size	
Corrugated Metal and Welded Steel	1"	
Polyethylene, Galvanized Steel and PVC	3/4" in Utah or 1"in other states	
Ductile Iron, Cast Iron, Concrete, and HDPE	2"	

02105.2.5 SAND

Sand shall be graded granular material which passes a 3/8-inch sieve, with not more than 10 percent passing the No. 200 sieve (AASHTO T-27) and free from cinders, ashes, wood, vegetation, frozen or other deleterious material.

02105.2.6 UNTREATED BASE COURSE

Untreated base course consists of processed natural gravel and crushed rock with an approved soil binder without any deleterious materials, tested in accordance with AASHTO T-27 and T-11 which meets the gradation requirements in Table 2 below.

Table2 - PARTICLE SIZE FOR UNTREATED BASE COURSE

Sieve Size	Percent Passing	
1-inch	100	
½-inch	70-90	
#4	40-60	
#16	20-40	
#200	5-12	

02105.2.7 BITUMINOUS SURFACING

Plant mix bituminous material, with maximum particle size not greater than 3/4-inch, meeting the requirements of Section 02511 of these Specifications.

02105.2.8 DRAIN GRAVEL

Drain gravel consists of washed natural gravel or crushed rock, with a maximum particle size of 1-inch, with not more than 40 percent passing the No. 4 sieve, with 100 percent being retained on the No. 10 sieve, and without any deleterious material.

02105.2.9 RIPRAP

Riprap consists of durable, angular, sound and hard field or quarry stones free from cracks and structural defects. Source of supply shall be approved by the Engineer. Fifty percent of the stones shall be of sizes between one-half and two-thirds of the riprap layer thickness shown on the

Drawings. Not more then 10-percent of the stones by weight shall be of a size less than one-tenth of the riprap layer thickness shown on the Drawings and the specific gravity of the stones must range between 2.5 and 2.82 (AASHTO T-85). Durability of the stones shall be in excess of 40 percent (AASHTO T-210).

02105.2.10 SUBGRADE GRANULAR FILL

Subgrade granular fill consists of well graded granular soils with a maximum of 50 percent passing the No. 4 sieve and a maximum of 20 percent passing the No. 200 sieve and no materials greater than 4-inches in diameter.

02105.3 CONSTRUCTION REQUIREMENTS

02105.3.1 LOCAL GOVERNMENT SPECIFICATIONS

Differences may exist between the requirements of these Specifications for sitework materials such as backfill, bedding, untreated base course and bituminous surface course, and those of local government entities. Such differences may affect Contract prices; therefore, when Contract Work falls within the boundaries of any local government, the Contractor shall make himself aware of that entity's specifications for those materials. If differences exist between those specifications and these, unless otherwise approved by the Engineer, the more stringent ones shall apply.

02105.3.2 BORROW AND DISPOSAL SITES

The Contractor shall, at its own expense, secure all necessary access and borrow sites for acquisition or removal and to dispose of excess backfill or waste materials, unless otherwise shown on the Drawings.

02105.3.3 ON-SITE MATERIALS

Unless otherwise shown on the Drawings or directed by the Engineer, on-site pipe bedding and trench backfill will be used for installation of all pipe. In areas where suitable on-site material is not available, other material, which meets these Specifications, will be used when shown on the Drawings, provided for in these Contract Documents or approved by the Engineer.

02105.3.4 SCALES

When ton weight is to be used to determine quantities of earthwork materials used, the Contractor shall provide his own scales or access to other scales at his own cost. Scales shall be certified accurate. Include certification in submittals.

02105.4 METHOD OF MEASUREMENT

02105.4.1 NO MEASUREMENT

On-Site Pipe Bedding and On-site Trench or Structural Backfill will be considered part of the items for piping or excavation associated with structures included in the Bid Schedule and no separate measurement for these materials will be made.

02105.4.2 SEPARATE MEASUREMENT

02105.4.2.1 IMPORTED MATERIALS – Quantities of imported pipe bedding and imported trench or structural backfill shall be determined by measuring the lineal feet (lineal feet of trench requiring imported materials) of imported material in place and accepted. This measurement shall include

furnishing all necessary materials and equipment, labor, hauling, placement, compaction, and testing to produce an acceptable trench fill.

No allowance will be made for bedding and backfill materials required to fill voids caused by trenching operations, which exceed the dimensions shown on the Drawings.

02105.4.2.2 SAND – Quantities of sand shall be determined in cubic yards <u>in place</u>, calculated by multiplying the measured length of trench by the measured depth of bedding by the pay width shown on the Drawings, or as directed by the Engineer in the field.

No allowance will be made for materials required to fill voids caused by trenching operations, which exceed the dimensions shown on the Drawings.

- 02105.4.2.3 UNTREATED BASE COURSE Quantities of untreated base course shall be determined in cubic yards <u>in place</u>, calculated by multiplying the measured length by neat line dimension shown on the drawings. If no neat lines are shown on the drawings, then the cubic yard calculations shall be determined by actual measurements in the field in place.
- 02105.4.2.4 BITUMINOUS SURFACING Quantities of the respective compacted thickness of bituminous surfacing shall be determined in square yards by multiplying the length of material in place and accepted by the pay width shown on the Drawings, or as directed by the Engineer in the field.
- 02105.4.2.5 DRAIN GRAVEL Quantities of drain gravel shall be determined in cubic yards calculated by multiplying the measured length by the measured depth of bedding in place by the pay width shown on the Drawings, or as directed by the Engineer in the field.
- 02105.4.2.6 RIPRAP Quantities of riprap shall be determined in cubic yards by multiplying the measured length by the measured breadth by the measured average depth of material in place and accepted.
- 02105.4.2.7 SUBGRADE GRANULAR FILL Quantities of subgrade granular fill shall be determined in cubic yards by multiplying the measured length by the measured breadth by the measured depth of material in place and accepted.

02105.5 BASIS OF PAYMENT

The accepted quantity shall be paid for at the contract unit price for:

PAYMENT ITEM	UNIT	
Imported Trench or Structural Backfill	Lineal Foot	
Imported Pipe Bedding	Lineal Foot	
Sand	Cubic Yard	
Untreated Base Course	Square Yard	
Bituminous Surfacing (Thickness)	Square Yard	
Drain Gravel	Cubic Yard	
Riprap	Cubic Yard	
Subgrade Granular Fill	Cubic Yard	

02202.1 DESCRIPTION

This section covers construction of roadways and embankments, roadway ditches, channel changes, furrows, slope rounding, benches, berms, dips, approaches, and subsidiary work.

02202.1.1 RELATED WORK AND REFERENCED SECTIONS

Section 02208 - Flowable Backfill (required during winter months)

02202.1.2 SUBMITTALS

Not used.

02202.1.3 DEFINITIONS

Roadway - The graded portion of a road within the top of cut slopes and the toe of embankment slopes, excavated and placed to form a surface for vehicular travel.

Excavation - That portion of the roadway which is removed from its original position and deposited within the roadway as embankment.

Embankment - Excavated earth materials moved from an original source and placed within the roadway.

Unsuitable Material - Excavated earth materials determined by the Engineer to be unsuitable for placement in roadway embankment. Such materials may include rock too large for placement in embankment, topsoil containing excessive vegetative debris, unstable earth materials, etc.

Roadbed - That portion of the roadway graded to the surface upon which vehicles travel, including the shoulders.

Subgrade - The graded roadbed finished according to the details shown on the Drawings and prepared to receive surfacing when called for on the Drawings.

Borrow - Earth materials excavated from a designated source, outside the roadway, and placed in embankments within the roadway. Designated sources for borrow material shall be shown on the Drawings or elsewhere described in the Contract Documents, and shall be approved by the Engineer prior to being place in embankment.

Pioneering - The beginning or opening of a route on which a roadway is to be constructed prior to clearing or starting any earthwork excavation.

Structure Excavation - Excavation, backfill and/or disposal of material required in the roadway for construction of culverts, bridge foundations or other structures.

Cushion - Soil materials placed over rocks or solid rock portions of the roadway to provide a gradable surface. Cushion materials shall not contain rocks large than one-third of the minimum thickness of the cushion layer.

02202.2 MATERIALS

Not used.

02202.3 CONSTRUCTION REQUIREMENTS

This Work shall consist of furnishing all labor, equipment and materials for constructing a roadway, including borrow excavation, drainage excavation, removal of slide material, excavation of unsuitable material, embankment construction and disposal of all excavated material necessary for the completion of construction.

02202.3.1 CLEARING AND GRUBBING

Clearing and grubbing shall be accomplished in accordance with Section 02015 before any excavation or embankment begins, except that grubbing of stumps when approved by the Engineer may proceed concurrently with excavation, and the removal or burning of cleared debris may be delayed until weather permits. Excavation and placement operations shall be conducted so material to be treated under Section 02015 will not be incorporated in the roadway.

02202.3.2 PIONEERING

Pioneering operations for the top of excavation slopes, toe of embankments, or pioneer road construction shall be accomplished to prevent undercutting of the final excavation slope, depositing of materials outside of the roadway limits and any restriction of drainage.

02202.3.3 UTILIZATION OF EXCAVATED MATERIALS

All suitable excavated material shall be used in the construction of embankments, subgrades, shoulders, slopes, bedding and backfill for structures and for other purposes as shown on the Drawings and as described below:

- 02202.3.3.1 EXCESS EXCAVATION Designed excess excavation shall be disposed of as shown on the Drawings.
- 02202.3.3.2 ROCK FOR SLOPE PROTECTION When approved by the Engineer, excavated rock suitable for protection of embankments may be conserved and used in lieu of a designated materials source.
- 02202.3.3.3 CONSERVING MATERIAL Material encountered in the excavation, suitable for cushion, road finishing or other purposes, may be conserved and utilized instead of materials from designated sources.
- 02202.3.3.4 EXCAVATION OF UNSUITABLE MATERIAL Unsuitable material shall be excavated. Disposal will be as shown on the Drawings. Excavated areas shall be backfilled with suitable material when necessary to complete the Work. Frozen material shall not be placed in embankments. Rocks that are too large to be incorporated into the embankment shall be broken for incorporation into the embankment or maneuvered to the face of the embankment and embedded so that they will not roll or obstruct the use and maintenance of the roadbed, or moved to locations approved by the Engineer.
- 02202.3.3.5 CONSERVATION OF TOPSOIL When indicated on the Drawings, suitable topsoil shall be removed, transported, and deposited in the designated stockpile areas.
- 02202.3.3.6 ABANDONED STRUCTURES AND OBSTRUCTIONS Abandoned structures and obstructions shall be treated in accordance with Section 02500.

02202.3.4 DRAINAGE EXCAVATION

Drainage excavation shall include construction of side ditches, minor channel changes, inlet and outlet ditches, furrow ditches, ditches constructed along the road but beyond the roadway limits and

other minor earth drainage structures as shown on the Drawings. Excavated material shall be utilized in accordance with subsection 02202.3.3 above.

02202.3.5 FINISHING ROADBED

O2202.3.5.1 OVERSIZE MATERIALS - For roads receiving aggregate base or surface course, only rocks that do not protrude above the subgrade more than one-third of the depth of the base or surface course or 3-inches, whichever is less, may remain in place.

For unsurfaced roads, unless otherwise shown on the Drawings, the top 4-inches below the finished road surface shall not contain rocks larger than 4-inches in greatest dimension. Oversize material shall be removed, reduced to acceptable size or covered by importing suitable material approved by the Engineer.

O2202.3.5.2 SHAPING AND DRESSING - The subgrade shall be visibly moist during shaping and dressing. Low sections, holes, cracks or depressions shall be brought to grade with suitable material approved by the Engineer. Final compaction of the subgrade shall meet the requirements of the embankment placing method specified.

02202.3.6 SNOW REMOVAL

Snow and/or ice shall not be incorporated into the embankment. Snow shall be removed in advance of the work to be performed and shall be deposited beyond the roadway limits in a manner that will not result in erosion or waste material.

02202.3.7 FINISHING SLOPES

- O2202.3.7.1 SLOPE SURFACE Slopes shall be finished as closely as is practicable to the lines staked on the ground or shown on the Drawings. The finished slope shall be left in a slightly roughened condition to facilitate the establishment of vegetative growth. The finish associated with template and stringline or hand-raking methods will not be allowed. Loose rock, loose debris and other loose material, each of which is large than 6-inches in diameter, shall be removed from the slope unless otherwise shown on the Drawings.
- O2202.3.7.2 SLOPE TOP The tops of excavations, excluding areas of solid rock, shall be blended with the adjacent terrain by rounding when shown on the Drawings. Decomposed rock that may be cut without blasting or ripping shall be rounded. Earth overlying rock shall be rounded above the rock.

02202.3.8 BLASTING

- O2202.3.8.1 CONTROLLED BLASTING All rock excavations that require blasting shall be formed with controlled blasting techniques unless otherwise shown on the Drawings. Controlled blasting is defined as the controlled usage of explosives and blasting accessories in appropriately aligned and spaced drill holes for the purpose of producing a free surface or shear plane in the rock excavation slopes and of minimizing landscape damage, adjacent ground vibration and overbreak. Presplitting is not intended unless shown on the Drawings and described in the Contract Documents.
- 02202.3.8.2 TEST SECTIONS Unless directed otherwise by the Engineer, the Contractor shall drill, blast and excavate short test sections (not to yield in excess of 1,000 cubic yards) to determine the controlled blasting method, hole spacing and charge best suited to the material encountered.

02202.3.9 OVERBUILDING

Unless otherwise agreed to by the Engineer, excavation or embankment material shall be confined within the roadway limits to avoid overbuilding and to protect the adjacent property.

- 02202.3.10 SUBGRADE TREATMENT
- 02202.3.10.1 TREATMENT MATERIALS Subgrade treatment shall consist of soil modification by mixing aggregates, placing geotextiles, fiber mat, rock blanket or other similar materials over areas of unsuitable embankment foundation material that will be indicated on the Drawings. The construction and material requirements for the subgrade treatment will be specified in the Contract Documents.
- O2202.3.10.2 SWAMPY GROUND When an embankment is to be placed across swampy ground and removal of unsuitable material or subgrade treatment is not required, the lower part of the embankment may be constructed in a single layer to the minimum depth necessary to support construction equipment.

02202.3.11 EMBANKMENT PLACEMENT

All embankments shall be placed by one or more of the following methods as shown on the Drawings and listed in the Bid Schedule.

- 02202.3.11.1 METHOD 1 SIDE CASTING AND END DUMPING Embankment may be placed by side casting and end dumping. Where material containing a large amount of rock is used to construct embankments, a solid embankment shall be provided by working smaller rocks and fines in with the large rocks and fines to fill the voids.
- 02202.3.11.2 METHOD 2 LAYER PLACEMENT Surfaces steeper than a ratio of 3 horizontal to 1 vertical (3:1) upon which embankment is to be placed, shall be roughened or stepped when shown on the Drawings to provide permanent bonding of new and old materials.
 - Embankment shall be layer placed, except over rock surfaces, in which case material may be placed by end-dumping to the minimum depth needed for operation of spreading equipment. Each embankment layer shall be leveled and smoothed before placement of subsequent layers. Hauling and spreading equipment shall be operated uniformly over the full width of each layer.
 - Suitable material shall be placed in layers no more than 12-inches thick, except when the material contains rock more than 9-inches in diameter, in which case layers may be of sufficient thickness to accommodate the material involved. No layer shall exceed 24-inches before compaction.
 - Placing individual rocks or boulders greater than 24-inches will be permitted provided the
 embankment will accommodate them. Such rocks and boulders shall be at least 6-inches below
 subgrade. They shall be carefully distributed and the voids filled with finer material to form a
 dense and compacted mass.
 - Where material containing large amounts of rock is used to construct embankments, the layers may be of sufficient thickness to accommodate the material involved. A solid embankment with adequate compaction shall be constructed by working smaller rock and fines in with the larger rocks to fill the voids and by operating hauling and spreading equipment uniformly over the full width of each layer as the embankment is constructed.
 - Material shall be at a moisture content suitable to obtain a mass that will not visibly deflect under the load of the hauling and spreading equipment. Excessively wet excavated material shall be handled in accordance with Subsection 02202.3.3.1.
- 02202.3.11.3 METHOD 3 LAYER PLACEMENT (ROLLER COMPACTION) Embankments shall be placed as specified in Method 2. Placement shall be in horizontal layers not exceeding 12-inches prior to compaction, except when the material contains rock more than 9-inches in diameter, in which case layers may be of sufficient thickness to accommodate the material involved. Compaction shall be

obtained with equipment in compliance with the requirements described in the Specifications. Compaction equipment shall be operated over the full width of each layer until visible deformation of the layer ceases or, in the case of the sheepsfoot roller, the roller "walks out" of the layer. At least three complete passes will be made.

- 02202.3.11.4 METHOD 4 CONTROLLED COMPACTION Embankments shall be placed as specified in Method 2 except earth embankments shall be placed in horizontal layers not exceeding 12-inches (loose measure) and compacted. Material shall be at a moisture content suitable for attaining the required compaction. Embankments and the top 1-foot of excavation sections shall be compacted to at least 95 percent of the maximum density as determined by AASHTO T 180, Method C or D.
 - The density of the embankment material shall be determined during the progress of the Work in accordance with AASHTO T 191, T 205 or T 238; T 217, T 239 or T 255; and T 224.
 - Density requirements will not apply to portions of rock embankments that cannot be tested in accordance with approved methods. When this condition exists, compaction shall be provided by working smaller rocks and fines in with the larger rocks to fill the voids and by operating equipment over the embankment materials.

02202.3.12 COMPACTION EQUIPMENT

02202.3.12.1 EQUIPMENT - Compaction equipment shall be capable of obtaining compaction requirements without detrimentally affecting the compacted material. The compacting units may be any one of the types described herein, provided they are capable of compacting each lift of material as specified and meet the minimum requirements contained herein.

02202.3.12.2 ROLLER REQUIREMENT - Minimum requirements for rollers are as follows:

- Sheepsfoot, tamping or grid rollers shall be capable of exerting a force of 250 pounds per inch of width of roller drum.
- Steel-wheel rollers, other than vibratory, shall be capable of exerting a force of not less than 250 pounds per inch of width of the compression roll or rolls.
- Vibratory steel-wheel rollers shall have a minimum weight of 6 tons. The compactor shall be
 equipped with amplitude and frequency controls and specifically designed to compact the
 material on which it is used.
- Pneumatic-tire rollers shall have smooth tread tires of equal size that will provide a uniform compacting pressure for the full width of the roller and capable of exerting a ground pressure of at least 80 psi.

02202.3.13 CONSTRUCTION TOLERANCES

Unless provided otherwise herein, a specific tolerance class for allowable deviation from construction stakes and Drawings shall be shown on the Drawings. A Table of Tolerance is provided below:

TABLE OF TOLERANCES

MEASUREMENT	TOLERANCE CLASS		
	A	В	С
Roadbed Width	+0.5	+1.0	+2.0
(feet) Subgrade Elevation	+0.1	+0.2	+0.5
(feet) Centerline Alignment	+0.2	+0.5	1.0

Deviations shall be uniformly graded in the direction of change for a distance of 200-feet or more along the roadway. Roadway ditches shall always be constructed to flow in the direction shown on the Drawings, regardless of allowable deviations. Roadbed width shall be no less than the dimension shown on the Drawings or staked in the field. When a tolerance class is not otherwise indicated on the Drawings, Class B tolerance deviations will be allowed for roadway construction.

02202.3.14 WATER

Water provided for compaction, dust control, or planting and care of vegetation, shall be developed, hauled and applied in accordance with Section 02204.

02202.4 METHOD OF MEASUREMENT

02202.4.1 ROADWAY EXCAVATION

- 02202.4.1.1 SEPARATE MEASUREMENT When shown as a separate item on the Bid Schedule, quantities of roadway excavation, in cubic yards, shall be determined, for undisturbed material in its original position on the ground, as measured by slope staking performed before the start of construction. Unless shown otherwise herein, measurement for roadway excavation shall include the following:
 - All loosening, loading, transportation, spreading, compaction and grading required to achieve the staked grades and alignment.
 - Material excavated below the required grade and beneath embankment areas when shown on the Drawings or directed by the Engineer.
 - Ditches located outside of the roadway, except when they are included as an item on the Bid Schedule.
 - Topsoil or other material removed and stockpiled as directed, when not measured as a separate pay item.
 - Borrow material used in the Work, except when borrow is included in the Bid Schedule.
 - Slide material not attributable to the negligence of the Contractor.
 - The volume of materials taken from stockpiles and used in the Work, except materials included in other pay items.
- 02202.4.1.2 NO MEASUREMENT Measurement for roadway excavation shall not include the following:
 - Material used for other than approved purposes.
 - Unauthorized excavation or borrow.
 - Quantity of material excavated from slope rounding.
 - Overbreakage from the backslope in rock excavation requiring blasting.
 - Material scarified in place to receive the first layer of embankment.
 - Benching or stepping existing ground for embankment foundation.
 - Stepping or scaling cut slopes.

• Oversize material removed when finishing unsurfaced roads.

02202.4.2 ROADWAY EMBANKMENT

When shown as a separate item in the Bid Schedule, measurement of quantities for roadway embankment will be by the cubic yard as determined from slope stake information taken prior to construction, for materials in place, compacted, and accepted.. Unless shown otherwise herein, measurement shall include all loosening, loading, transportation spreading, compaction and grading required to achieve the staked grades and alignments.

02202.4.3 ROADWAY BORROW

When shown as a separate item in the Bid Schedule, quantities for roadway borrow, calculated in cubic yards, shall be measured by comparing preliminary cross-sections of the material on the undisturbed ground to other cross sections taken following its removal. Measurement shall include all loosening, loading and transportation to the location of the embankment designated for deposit.

02202.4.4 WATER

- 02202.4.4.1 NO SEPARATE MEASUREMENT Unless shown as a separate item in the Bid Schedule, no separate measurement shall be made for water required for compaction, handling or other purposes associated with earthwork excavation and embankment.
- 02202.4.4.2 SEPARATE MEASUREMENT When included as a separate item, measurement will be made in accordance with Section 02204.

02202.4.5 TOPSOIL

When topsoil stripping and stockpiling is included as a separate item in the Bid Schedule, measurement will be by the cubic yard placed in stockpiles at designated locations shown on the Drawings or directed by the Engineer. Measurement shall include loading, transportation and placement into stockpiles at designated locations.

02202.4.6 TOPSOIL SPREADING

When topsoil spreading is included as a separate item in the Bid Schedule, measurement will be by the square yard of surface on which the material is spread at a depth indicated in the Drawings. Such measurement shall include loading from a stockpile or designated source, transporting and spreading to the required depth.

02202.5 BASIS OF PAYMENT

The accepted quantities will be paid for at the contract unit price for:

PAY ITEM	UNIT	
Roadway Excavation (Placement Method)	Cubic Yard	
Roadway Borrow (Placement Method)	Cubic Yard	
Roadway Embankment (Placement Method)	Cubic Yard	
Subgrade Treatment (Type)	Square Yard	
Drainage Excavation (Type)	Lineal Foot	
Drainage Excavation (Type)	Cubic Yard	
Topsoil (Stripped & Stockpiled)	Cubic Yard	
Topsoil (Spread)	Square Yard	

WATER FOR CONSTRUCTION

02204.1 DESCRIPTION

Furnish and apply water for: dust control, pre-wetting, mixing or compacting earth materials for road, site, and/or trench construction, and for other needs associated with the Work.

02204.1.1 RELATED WORK

Not used.

02204.1.2 SUBMITTALS

Not used.

02204.1.3 DEFINITIONS

Not used.

02204.2 MATERIALS

Water shall be free of dirt and silt or any substances injurious to plant life. A separate supply of potable water shall be provided for drinking when it becomes necessary to provide water for workers.

02204.3 CONSTRUCTION REQUIREMENTS

Water provided for construction shall be obtained from a source approved by the Engineer and sufficient to provide for the anticipated needs of the contract.

Water hauling equipment shall have watertight tanks of known capacity and shall be equipped with a pressure pump and spray system with the capability of applying the whole load uniformly. The spray system shall have a positive shut-off control. The water tank shall have a minimum capacity of 1,000 U.S. Gallons, and the capacity shall be clearly marked on the tank. The Contractor may be required to verify the tank capacity.

A water meter may be used for water dispensing, providing its measurement can be verified.

02204.4 METHOD OF MEASUREMENT

Unless indicated otherwise in the Bid Schedule, no separate measurement will be made for water used for pre-wetting, mixing, or compaction of earth materials or for dust control.

When shown in the Bid Schedule, water shall be measured to the nearest 1/10th of 1000 gallons in calibrated tanks or tanks with approved metering devices that indicate volume in 100-gallon quantities.

02204.5 BASIS OF PAYMENT

The accepted quantities will be paid for at the contract unit price for:

PAYMENT ITEM	UNIT	
Water	M Gallons (1,000 US Gallons)	

DRAINAGE SUMP SECTION 02227SP

02227.1 DESCRIPTION

O2227.1.1 Furnish materials and construct drainage sump as shown on the DRAWINGS and as required by these SPECIFICATIONS. The drainage sump shall consist of, but not necessarily be limited to, excavation, earthwork materials, precast concrete manhole sections, metal ring and cover, concrete aprons, filter fabric, drain gravel, drain piping and all other miscellaneous items necessary to complete the drainage sump as shown on the DRAWINGS, or as required by these specifications.

02227.1.2 RELATED WORK

Section 02105 - Earthwork Materials

Section 02201 - Earthwork

Section 03050 - Portland Cement Concrete

Section 03100 - Concrete Forming, Finishing and Curing

Section 03200 - Concrete Reinforcement

Section 03500 - Concrete Structures and Slab Work

02227.2 MATERIALS

- 02227.2.1 As specified on plans.
- 02227.2.2 Drain Pipe and fittings Schedule 40 PVC.

02227.3 CONSTRUCTION REQUIREMENTS

O2227.3.1 The CONTRACTOR shall complete construction drainage sump in a manner that conforms to the requirements of the DRAWINGS and these SPECIFICATIONS, using good workmanship practices, and applicable building regulations.

02227.4 METHOD OF MEASUREMENT

O2227.4.1 The method of measurement for the drainage sump shall be "lump sum" including concrete apron and all incidental materials and construction needed to complete the drainage sump as shown on the DRAWINGS.

02227.5 BASIS OF PAYMENT

The accepted quantity will be paid for at the contract unit price for:

PAY ITEM	UNIT
Drainage Sump	Lump Sum

Sunrise Engineering, Inc.
Richfield Armory Parking Improvement, 2005

02500.1 DESCRIPTION

This work includes removal and restoration of existing features, public or private, including but not limited to asphalt or concrete pavement, concrete structures, curb and gutter, sidewalk, gravel surfacing, driveways, crosswalks, landscaping, field crops, irrigation ditches, fences, culverts, buried or exposed utilities, abandoned utilities, small utility buildings and the disposal of resulting waste materials and debris.

02500.1.1 RELATED WORK

Section 01510 - Protection of Existing Properties

Section 02015 - Clearing and Grubbing

Section 02200 - Trench Excavation and Backfill

Section 02511 - Hot Plant Mix Bituminous Surfacing

Section 02520 - Pavement Cutting

Section 02900 - Landscaping

02500.1.2 SUBMITTALS

When any improvement not owned by the Owner is designated for restoration work, then, upon completion of such restoration, the Contractor shall obtain a written statement of acceptance or release from the responsible owner of the feature. This statement, in turn, will be submitted to the Engineer for his review and approval prior to acceptance of the work for payment.

02500.1.3 DEFINITIONS

Not used.

02500.2 MATERIALS

02500.2.1 GENERAL

When restoration of a feature is indicated in the Contract Documents, such work shall be accomplished so as to restore the feature to its original, or better, condition and/or function as it existed prior to removal.

It is recognized that exact duplication of materials cannot always be achieved, but reasonable effort is expected from the Contractor to restore the feature with materials which will provide the same or better service and appearance as observed prior to removal.

All materials shall be new.

02500.2.2 BITUMINOUS SURFACE

- O2500.2.2.1 PRIMER OR TACKER COAT Shall be an approved bituminous material such as type MC-70-250, SS1, or CS-1.
- O2500.2.2.2 PATCHING AND REPAIR Plant mix material that meets or exceeds the requirements of Section 02511 herein, or of the local State Department of Transportation for asphalt surface road repair, shall be used for patching and repair.
- 02500.2.2.3 SURFACING Shall be hot or cold mix bituminous surfacing, meeting or exceeding the requirements of Sections 02511 or 02512 herein, or of the local State Department of Transportation for asphalt surface road repair.

02500.3 CONSTRUCTION REQUIREMENTS

02500.3.1 UNCLASSIFIED REMOVAL AND RESTORATION

- 02500.3.1.1 EXISTING IMPROVEMENTS All existing facilities disturbed by the Contractor in prosecution of the Work, including but not limited to asphalt or concrete pavement, concrete structures, curb and gutter, sidewalk, gravel surfacing, driveways, crosswalks, landscaping, field crops, irrigation ditches, fences, culverts, buried or exposed utilities, abandoned utilities, small utility buildings or any other structures or obstructions designated to be removed on the Drawings, by the Engineer, or these Specifications, shall be removed, cleaned up, and then restored or replaced in kind by the Contractor in new condition.
- O2500.3.1.2 ADJACENT IMPROVEMENTS Care shall be exercised in such removal to assure that adjacent facilities or structures, which are to remain, are not disturbed. Any damage to such existing facilities or structures resulting from carelessness or negligence on the Contractor's part shall be satisfactorily restored to new condition at the Contractor's expense.
- 02500.3.1.3 VEGETATION Trees, shrubs, and other landscape plants designated to be saved for replanting shall be carefully removed, bundled, set aside and protected for replanting by the Contractor. Turf Sod to be saved for replanting shall be removed by machine cutting. In lieu of removal and replacement of turf sod or field crops, the Contractor may, upon approval of the property owner, remove and replant the same. Such agreements shall be documented on the final property release to be signed by the property owner.

Replanting of landscape items shall be performed in accordance with Section 2900.

02500.3.2 TOPSOIL

- 02500.3.2.1 REMOVAL AND PROTECTION In all construction areas where re-growth of vegetation is desired, and when called for by the Contract Documents, the Contractor shall remove, segregate, stockpile, store, and protect topsoil during excavation in accordance with Section 02900. Topsoil shall be kept free from contamination from foreign materials and other soils. The Contractor shall arrange construction activities to avoid damage or disturbance to the stockpiled soil.
- 02500.3.2.2 REPLACEMENT When backfill operations have been completed, the topsoil shall be replaced and restored to the original contours or as called for on the Drawings, in accordance with Section 2900 of these Specifications.

02500.3.3 GRAVEL SURFACE

- 02500.3.3.1 REMOVAL When restoration of graveled driveways, roadways, or parking areas is required, the existing gravel surfacing shall be graded off and stockpiled safely away from ongoing work activities, to prevent contamination with subsurface materials. It may then be reapplied and compacted during restoration activities.
- 02500.3.3.2 RESTORATION Areas to be restored shall be backfilled and graded to uniform lines and compacted to the density prescribed for trenching in Section 02200. Existing gravel surfacing materials shall then be replaced in uniform 3 inch layers compacted to 95% of maximum density. After compaction, the affected area shall be graded smooth. Sufficient new material of equal or better quality shall be applied and mixed in, to replace materials lost during prosecution of the Work, to ensure a 3-inch minimum gravel cover after compaction and grading.

02500.3.4 BITUMINOUS SURFACE

02500.3.4.1 REMOVAL - Bituminous pavement surface shall be removed and restored in accordance with this paragraph unless provisions for restoration are made in other Sections of these Specifications. The pavement surface, public or private, designated for removal shall be removed to neat lines, which shall be cut in accordance with Section 02520. No ripping or rooting will be permitted outside of the limits of the cut lines.

Existing driveways, sidewalks, etc., which do not match the new finish grade as shown on the Drawings, also shall be removed preparatory to restoration work.

- 02500.3.4.2 DISPOSAL Surfacing materials removed shall be disposed of in accordance with Section 1520 of these Specifications, and will not be permitted in the backfill, except as specifically authorized by the Engineer and in accordance with local requirements.
- 02500.3.4.3 RESTORATION Restoration of bituminous surface shall proceed according to the following steps:
 - First, the sub-grade shall be graded to a uniform surface, and 6 inches of Untreated Base Coarse (UBC) gravel shall be placed over the area in lifts not thicker than 3 inches, compacted to 95% of its maximum density.
 - Then, the exposed edges of existing pavement shall be primed with a material approved for this purpose.
 - Unless shown otherwise on the drawings or required otherwise by the Engineer, hot or cold
 mix bituminous surfacing shall be spread and compacted in individual, 3-inch maximum lifts
 over the base course. Minimum thickness of the new bituminous surfacing layer shall be
 equal to the adjacent surface thickness, but shall be not less than 3 inches thick when
 compacted to 95% of its maximum density.
 - Rolling operations shall be conducted in such a manner that shoving or distortion will not develop beneath the roller. The surface shall be finished to a smooth, uniform line and grade with surface deviations not exceeding plus or minus 1/4 inch in 10 feet, unless the surface is subject to more stringent State, County, or Municipal requirements. The determination of smoothness compliance may be made with a straight edge or string line at the option of the Engineer. Any irregularities shall be satisfactorily corrected at the sole expense of the Contractor.
 - Existing driveways, sidewalks, etc., which were removed because they did not match the new
 finish grade, shall be replaced and restored to their original or better condition to match the
 new finish grade shown on the Drawings, or as directed by the Engineer.

02500.3.5 REMOVAL AND RESTORATION OF CONCRETE IMPROVEMENTS.

02500.3.5.1 REMOVAL - Existing concrete pavement in streets, alleys, driveways, sidewalks, etc., public or private, shall be cut in accordance with Section 02520, and removed to the lines indicated on the Drawings, or as directed by the Engineer. No ripping or rooting will be permitted outside of the limits of saw cut lines.

Existing driveways, sidewalks, etc., which do not match the new finish grade as shown on the Drawings, also shall be removed preparatory to restoration work.

- 02500.3.5.3 DISPOSAL All materials removed shall be disposed of in accordance with Section 1520 of these Specifications, and will not be permitted in the backfill, except as specifically authorized by the Engineer and in accordance with local codes.
- 02500.3.5.4 RESTORATION Sub surface preparations shall be the same as those in paragraph 02500.3.4.3 above.
 - Concrete pavement including sidewalks, driveways, roadways, and parking area surfacing shall be replaced by the Contractor in accordance with Division 3 of these Specifications, unless otherwise directed by the Engineer
 - Those existing driveways, sidewalks, etc., which were removed because they did not match
 the new finish grade, shall be replaced and restored to their original or better condition to
 match the new finish grade shown on the Drawings, or as directed by the Engineer.
 - All other concrete improvements shall be restored in accordance with details shown on the Drawings, or as directed by the Engineer, and as required by the provisions of Division 3 of these Specifications.

02500.3.6 REMOVAL AND RESTORATION OF FENCES

When necessary to remove any fence to facilitate its operation, the Contractor shall obtain prior agreement with the owner of the fence for its removal. Temporary containment measures shall be provided, if needed, at no additional expense to the Owner. As soon as practical, the permanent fence shall be restored to its original condition or better.

02500.3.7 RESTORATION OF IRRIGATION DITCHES

Restoration of irrigation ditches shall be made in such a manner that the ditch configuration and size will be equivalent to its original condition and the ditch will be located on its original alignment. Any embankment required to restore the original slope of the ditch will be layer compacted with mechanical compaction equipment to 90% of maximum dry density determined by AASHTO T-99.

02500.3.8 CLEANUP

Areas of construction activity shall be left in a condition of uniform grade, blending into preexisting contours and concealing, as much as possible, evidence of construction activity by back dragging or raking to conceal tire marks. Cleanup and disposal of surplus materials shall be performed in accordance with Section 1520.

02500.4 METHOD OF MEASUREMENT

02500.4.1 NO BID SCHEDULE LINE ITEM

When the Bid Schedule in the Contract does not contain a line item for "Removal and/or Restoration of Surface Improvements", then this work will be considered incidental to other items included in the Bid Schedule, and no separate measurement shall be made for this work.

02500.4.2 "DESIGNATED AREA" LINE ITEM

Measurement for removal and/or of surface improvements in a designated area shall be the "lump sum" of the work required to remove and properly dispose of materials resulting from removal.

02500.4.3 "DESIGNATED FEATURE" LINE ITEM

Measurement for removal and/or restoration of designated features shall be per unit as described in the Bid Schedule.

02500.4.4 BITUMINOUS SURFACE PAY LIMIT

Measurement for bituminous surface removal and replacement shall be made by multiplying the pay limit by the actual length of removal and replacement in lineal feet as determined using a tape measure or other accurate measuring device.

In general, for pipe trench excavation, the pay limit shall be determined by the formula W = OD + 18 inches (pay limit width equals pipe outside diameter plus 18 inches), rounded up to the nearest standard bucket width. Actual measurement may be modified according to information indicated on the Drawings or as directed by the Engineer.

The pay limit for removal of bituminous surface for <u>other purposes</u> shall be as shown on the Drawings or directed by the Engineer.

02500.4.5 DAMAGED ITEMS

Measurement of items damaged or removed as a result of the Contractor's negligence shall not be allowed and no payment will be made under this contract.

02500.5 BASIS OF PAYMENT

The accepted quantities will be paid for at the contract unit prices as follows:

PAY ITEM	UNIT	
Removal of Site Surface Improvements	Lump Sum	
Removal of (Name of Structures)	Each	
Removal of Sidewalk	Square Yard	
Removal of Fences	Lineal Foot	
Removal of Driveway Slabs	Square Yard	
Removal of Curb and Gutter	Lineal Foot	
Replace (Name of Structure)	Each	
Replace (Thickness) Sidewalks	Square Yard	
Replace (Thickness) Driveway Slabs	Square Yard	
Replace (Description) Fence	Lineal Foot	
Replace (Description	Lineal Foot or Lump sum	
Restore (Description)	Lineal Foot or Lump Sum	

SECTION 02510

02510.1 DESCRIPTION

This special provision covers all sampling and testing of subgrade and pavement materials. The materials sampling and testing shall be done by an independent certified testing company and all testing reports shall be submitted to the Engineer within a reasonable time period.

02510.1.1 RELATED WORK AND REFERENCED SECTIONS

Section 02200 – Trench Excavation and Backfill Section 03050 – Portland Cement Concrete

02510.1.2 SUBMITTALS

All sampling and test reports shall be submitted in accordance with Section 01300.

02510.1.3 DEFINITIONS

Not used.

02510.2 MATERIALS

Not used.

02510.3 CONSTRUCTION REQUIREMENTS

02510.3.1 TESTING

The minimum testing requirements are as follows:

02510.3.1.1 EMBANKMENT

Maximum Laboratory Density 1 test in each soil type
Field Density and Moisture 1 test per 2000 square yards

02510.3.1.2 BACKFILL

• Field Density and Moisture 2 tests per culvert or structure

(Refer to Section 02200 for Trench Excavation

and Backfill Testing)

02510.3.1.3 UNTREATED BASE COURSE

Sieve Analysis 1 test per production day
Maximum Laboratory Density 1 test per 10,000 tons
Field Density and Moisture 1 test per 2000 square yards

02510.3.1.4 ASPHALT CONCRETE PAVEMENT

 Mix design (ASTM 1559 and AASHTO T-283)

Asphalt temperature
 Gradation and Asphalt Content
 As necessary to assure compliance
 2 tests per production day

Gradation and Asphalt ContentField Density

1 test per 1600 square yards

1 mix design for the project

Mix and Laydown Temperature

As necessary to assure compliance

Thickness

1 test per 1600 square yards

MATERIALS SAMPLING AND TESTING

SECTION 02510

02510.3.1.5 PORTLAND CEMENT CONCRETE

Slump Test
Air Test
1 test per 50 cubic yards
1 test per 50 cubic yards

• Strength Test 1 compressive strength per 50 cubic yards

02510.4 METHOD OF MEASURMENT

Measurement for this pay item will be by the lump sum.

02510.5 BASIS OF PAYMENT

The accepted quantities will be paid for at the contract unit price:

PAY ITEM	UNIT
Materials Sampling and Testing	Lump Sum

02511.1 DESCRIPTION

Includes manufacturing, transporting, laying and compacting hot mixtures of bituminous surfacing for roads, parking areas, sidewalks and other traffic surfaces.

02511.1.1 RELATED WORK

Section 02500 – Removal and Replacement of Surface Improvements Section 02513 - Asphalt Tack Coat

02511.1.2 SUBMITTALS

MIX DESIGN - The Contractor shall develop and submit proposed mix-designs based on the Marshall Method for Hot Asphalt Paving Mixtures as established in AASHTO T 245. The submittal shall include a laboratory report incorporating all of the information required by that specification, together with curves developed from the mix designs showing varying percentages of asphalt by dry weight of mix versus unit weight, percent air voids, stability, flow and percent voids in mineral aggregate.

O2511.1.2.2 JOB MIX FORMULA – At least 15 days prior to producing bituminous mixtures, the Contractor shall submit to the Engineer, in writing, a proposed job-mix formula for each mixture for use in setting the job-mix formula to be used with the proposed materials For bituminous mixtures, the proposed job-mix formula shall be based on a mix-design-run on aggregates, crushed or otherwise, produced for the project and using the bituminous material that will be furnished for the project.

Each job-mix formula shall propose definite single values (hereafter referred to as Target Values or TV) for:

- The percentage of aggregate passing each specified sieve based on the dry weight of aggregate. These percentages shall be within the range shown in Table 2-H.
- The percentage of bituminous material to be added based on the total weight of mixture.
- The temperature of the mixture as it leaves the mixer.
- The temperature of the mixture placed on the road immediately preceding initial compaction of the mixture.
- The kind and percentage of additives to be used (Hydrated lime may be added to prevent stripping).
- The kind and percentage of mineral filler to be used.
- The percentage of water, based on the total dry weight of mixture.
- The maximum specific gravity of <u>dense graded</u> hot mix bituminous paving mixtures as determined by AASHTO T 209 (For <u>open graded</u> hot mixes, the laboratory density developed during mix design shall be used as the TV. It shall be the maximum density for the TV bituminous content).
- The mixture shall have a minimum dry retained strength value of 200 psi.

After reviewing the Contractor's proposed job-mix formula, the Engineer shall determine a job-mix formula with single values for the nine parameters listed above, and so notify the Contractor in writing.

Should a change in source of material be proposed, or should a job-mix formula prove unsatisfactory, the Contractor shall establish a new job-mix formula and shall submit same to the Engineer.

02511.1.2.3 PENETRATION/VISCOSITY/TEMPERATURE RELATIONSHIPS - The Contractor shall submit penetration/viscosity/temperature relationships for the bituminous material to be used in the Work along with a certification from the supplier attesting to their accuracy. If the supplier finds it desirable or necessary to change crudes or blends of crudes, new relationships must be supplied along with a sample to use in running a new mix-design. This submittal shall be made not less than 15 days prior to delivery of material from the changed source of materials. The penetration and viscosity values shall be determined at the temperatures and by the procedures specified in AASHTO M 226.

02511.1.3 DEFINITIONS

<u>Plant</u> - Stationary machinery used for manufacturing mixtures of asphalt cement, liquid asphalt with aggregate to form a uniform mixture of bituminous surfacing. Sometimes referred to as "batch plant".

Aggregate - Crushed stone, gravel or slag with uniform particle sizes.

Gradation - A group of particle size limits that are prescribed for aggregate.

<u>Job-Mix Gradation</u> - A gradation of aggregate which has been developed by a contractor or material supplier which can consistently be produced from a given source.

<u>Job-Mix Formula</u> - A mixture of asphalt materials and aggregate which can be consistently produced from a given source with the available plant of a contractor or material supplier.

Course - A single layer of bituminous surfacing.

Mat - Single or multiple layers of bituminous surfacing which have been placed.

Lot - The amount of bituminous mixture placed during a production day.

02511.2 MATERIALS

02511.2.1 ASPHALT CEMENT

Shall meet the requirements of AASHTO M 20 for penetration-graded asphalt cement and AASHTO M 226 for viscosity-graded asphalt cement. When not shown otherwise, the Contractor shall use viscosity grade AC-20 asphalt cement for the bituminous mixture.

02511.2.2 AGGREGATES

Aggregates for hot bituminous mixtures shall be crushed stone, slag or gravel meeting the quality and gradation requirements shown below in Tables 1-H and 2-H, unless shown otherwise in the Contract Documents.

When crushed gravel is used, at least 50 percent by weight of the particles retained on the Number 4 sieve shall have at least one mechanically fractured face.

TABLE 1-H CRUSHED AGGREGATE QUALITY REQUIREMENTS FOR HOT BITUMINOUS PAVEMENT.

	AASHTO	
Description	Test Method	Requirements
Percent Wear	T 96	40 max.
Durability Index, Coarse and Fine	T 210	35 min.
Sand Equivalent (Alternative Method Number 2)	T176	45 min
Stripping Test	T 182	Min. 95% coated**

^{**} An approved chemical additive may be used to meet this requirement.

TABLE 2-H GRADATION LIMITS FOR CRUSHED AGGREGATE USED IN HOT BITUMINOUS SURFACING.

Sieve Size]	Percent of Total Ag	gregate (dry weigh	it)	
	1-inch	3/4-inch	3/4-inch	½-inch	
	(1)	(2)	(3)	(4)	
		(Non-rutting)			
1 inch	100				
3/4 inch		100	100		
½ inch	75-91	74-99		100	
3/8 inch		69-91	75-91		
No. 4	47-61	49-65	46-62	60-80	
No. 8		33-47			
No. 16	23-33	21-35	22-34	28-42	
No. 50	12-22	6-18	11-23	11-23	
No. 200	5-9	2-6	5-9	5-9	

When aggregate is produced and/or stockpiled in more than one size, the blend of sizes shall be based on results of mix design properties that yield the most ideal results. The blended gradations; however, must stay within the gradation limits given herein.

02511.3 CONSTRUCTION REQUIREMENTS

02511.3.1 BITUMINOUS SURFACE MIXING, PLACEMENT, AND FINISHING

02511.3.1.1 PLANT DESIGN AND EQUIPMENT - Plants shall be specifically designed and manufactured to produce a uniform bituminous mixture. The plant shall be capable of controlling and accurately proportioning both aggregates and asphalt cement. Automatic controls shall be provided to shut down the plant when a supply of aggregate or bituminous material is not available.

The plant shall be equipped with appropriate dust collectors and/or control equipment, which enable operation of the plant to meet local and State environmental and health requirements. Liquids from a wet scrubber, when used, shall not be discharged into live streams, lakes or ponds. Effluent from such equipment shall be collected and deposited according to applicable State and local requirements.

Thermometers shall be installed in the plant to accurately indicate the temperature of the bitumen at the charging value in the mixer unit and at the discharge chute of the mixer unit.

Accurate weight measurement of ingredients is essential. Bituminous mix plants shall have associated weight measurement equipment (scales, etc.) with an incremental accuracy of not more than 10 pounds to weigh materials.

MIXING - The aggregates, bituminous material, additives, mineral filler and water shall be measured or gauged and introduced into the mixer in the amount specified by the job mix formula. The bituminous material shall be evenly heated to the specified temperature. A continuous supply of the bituminous material shall be fed to the mixer at a uniform temperature. The temperatures of asphalt cement delivered to the mixer shall be sufficient to achieve a kinematic viscosity of 150 to 300 centistokes.

Aggregate for pugmill mixing shall be heated, dried, and delivered to the mixing unit at a temperature within $\pm 30^{\circ}$ F of the temperature of the bitumen, temperature not to exceed 325 degrees F. Moisture content of the aggregate shall not exceed 1 percent at the time it is introduced into the mixing unit. Flames used for drying and heating shall be properly adjusted to avoid damage to, and soot formation on, the aggregate.

After the required amounts of all materials have been introduced into the mixer, the ingredients shall be mixed until a complete and uniform coating of the particles and a thorough distribution of the bituminous material throughout the aggregate have been obtained.

02511.3.1.3 HAULING - Trucks used for hauling bituminous mixtures shall have tight, clean, smooth metal beds that have been thinly coated with a material to prevent the mixture from adhering to the beds. Truck beds shall not contain any water or deleterious material prior to loading.

The Contractor, at no cost to the Owner, shall provide scales for weighing the vehicles used for hauling the bituminous mixture. If of the required accuracy, these scales may be the same as those used to weigh ingredients at the mix plant. The Contractor shall provide such scales at no additional cost to the Owner

02511.3.1.4 PLACEMENT - Except for small areas inaccessible to such equipment, hot bituminous mixtures shall be placed with bituminous pavers. Pavers shall be self-contained, power-propelled units, provided with an adjustable activated-screed or strike-off assembly, heated if necessary, and capable of spreading and finishing courses of bituminous plant mix material in lane widths and thickness' as shown on the Drawings. When shown on the Drawings, pavers shall be equipped with a control system capable of automatically maintaining the proper screed elevation.

Placement of the bituminous mixture shall be continuous. The mixture shall be spread and struck off to the grade and elevation established in the Contract Drawings. Unless otherwise shown on the Drawings, mix shall be placed in lifts which, when compacted, will not exceed 4-inches in thickness.

The longitudinal joint in one layer shall offset that in the layer immediately below by approximately 6-inches, making sure that the joint in the top layer shall be at the center or dividing line of every two-lanes of traveled roadway. Transverse joints in succeeding layers and in adjacent lanes shall be offset at least 10-feet.

On areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impracticable (along forms, curbs, headers, walls and other places), the mixture shall be placed and finished using hand tools and then thoroughly compacted with hot hand tampers, smoothing irons or mechanical tampers.

Bituminous surface shall not be placed when: weather conditions prevent proper handling, hauling and placing of the mixture; when the base course is frozen; or when the average temperature of the underlying surface is below 35 degrees F. and air temperature is rising. Placement on water covered surfaces will not be permitted.

O2511.3.1.5 COMPACTION - Compaction shall be performed with vibratory or non-vibratory steel-wheel rollers and pneumatic-tire rollers. Initial breakdown rolling shall be accomplished while the mix temperature exceeds 250° F. Rolling shall be completed before the mix temperature drops to 175° F.

Rollers shall begin at the sides and proceed longitudinally parallel to the road centerline, each trip overlapping 6-inches or two times the pavement depth, whichever is greater, gradually progressing to the center. When paving in echelons or abutting a previously placed lane, the longitudinal joint should be rolled first, then followed by the above rolling procedure. On superelevated curves, the rolling shall begin at the low side and progress to the high side.

Rollers shall not pass over the unprotected end of a freshly laid mixture. Transverse joints shall be formed by cutting back into the previous run to expose the full depth of the course. Heat shall be applied to contact surfaces of transverse joints just before additional mix is placed against them.

02511.3.2 EXCESS BITUMINOUS SURFACE MATERIAL.

Material trimmed from the edges, together with any other discarded bituminous mixture, shall be removed from the roadway and disposed of by the Contractor in an approved area.

02511.3.3 TESTING

O2511.3.3.1 CONTRACTOR TESTING - The Contractor shall be responsible for providing the necessary tests for controlling and maintaining the mixture within the limits indicated in the approved job-mix formula. Sampling and testing will be performed on each lot of material as it is placed. Gradation and asphalt content samples will be taken immediately behind the paver at the following rate:

LOT TESTING

Lot Size –Sq.Yds.	Minimum Number of Samples
1500 and greater	4
Less than 1500	3

Density and thickness samples will be taken at a rate of one sample per each lot of up to 1500 square yards. When lot size exceeds 1500 square yards, two samples will be taken.

Checks for smoothness will be made at locations selected by the Engineer for each lot. Smoothness checks will not be required where design transitions will not allow compliance with the criteria.

Acceptance of bituminous material placed shall be made by comparing test results with the job-mix formula and the dimensions provided in these Specifications. Acceptance of each lot will be given when test results are within the following tolerances:

BITUMINOUS TEST

Test	Maximum Deviation

Asphalt Content	Mean of tests on each lot is less than 1%
Gradation	Mean of tests for any sieve size is less than 10%
Density	Any test is 92% or greater
Thickness	Any test is less than 0.5-inches
Smoothness	0.25-inches in 10-feet longitudinally or transversely

Any corrective measures necessary to bring the bituminous surface into compliance must be made while the surface temperature is still greater than 175° F.

See Subsection 02511.5.2 – PRICE ADJUSTMENTS, below.

02511.3.3.2 ENGINEER TESTING – At his own discretion, the Engineer also may spot-check the bituminous mix for acceptability and for determination of compliance with installation requirements. These spot-checks will not be used for acceptance but for guidance. On request, the results will be made available to the Contractor by the Engineer.

02511.4 METHOD OF MEASUREMENT

02511.4.1 NO SEPARATE MEASUREMENT

No separate measurement shall be made for furnishing and installing bituminous surface when it is an integral component of a structure or facility shown as another line item in the Bid Schedule.

02511.4.2 SEPARATE MEASUREMENT

When bituminous surface is shown as a separate pay item in the Bid Schedule, measurement shall be made by counting and adding together each square yard of surface in place and accepted. This measurement shall include furnishing all necessary materials and equipment, labor, weighing, mixing, hauling, placement, compaction, and testing to produce an acceptable bituminous surface.

02511.5 BASIS OF PAYMENT

02511.5.1 ACCEPTED QUANTITIES

The accepted quantities will be paid for at the contract unit price for:

PAY ITEM	UNIT		
(Depth) Hot Plant Mix Bituminous Surfacing	Square Yards		

02511.5.2 PRICE ADJUSTMENTS

02511.5.2.1 DEVIATIONS FROM CRITERIA - For deviations from criteria provided by the approved jobmix formula and in these Specifications and Drawings, the unit price shown in the Bid Schedule will be adjusted by application of the pay factor shown in the tables below:

TABLE A - THICKNESS DEFICIENCY

Pay Factor	Average Core Thickness Deficiency		
	(In Inches)		

100	0.00 - 0.25
90	0.26 - 0.50
80	0.51 - 0.75
50	0.76 - 1.00
Remove and Replace	More than 1.00

TABLE B - NON-COMPLYING COMPACTION TESTS

Test Method	Pay Factor	Percent Of Bulk Density Target			
		Mean of all Tests	Lowest of all Tests		
ASTM D 3203	1.00	95 to 100	90 or greater		
(Rice Method)	0.90	95 to 100 Less than 90			
	0.80	92 to 95 90 or greater			
	0.50	Less than 92	90 or greater		

TABLE C - NON-COMPLYING BITUMEN CONTENT AND AGGREGATE GRADATION

Criteria	Pay	Mean Deviation Of Number Of Tests In Test Lot					
	Factor	1 Test	2 Tests	3 Tests	4 Tests	5 or more	
		Min Max	Min Max	Min Max	Min Max	Tests	
						Min Max	
Bitumen	1.00	0.0 0.7	0.0 0.54	0.0 0.46	0.0 0.41	0.0 0.38	
Content	0.975	0.0 0.8	0.55 0.61	0.47 0.52	0.42 0.46	0.39 0.43	
	0.95	0.0 0.9	0.62 0.68	0.53 0.58	0.47 0.52	0.44 0.47	
	0.90	0.0 1.8	0.69 0.75	0.59 0.64	0.52 0.56	0.48 0.52	
	0.85	0.0 1.1	0.76 0.82	0.65 0.69	0.57 0.61	0.53 0.56	
½" and	1.00	0.0 10.0	0.0 7.3	0.0 6.3	0.0 5.6	0.0 5.2	
larger	0.975	11.0 12.0	7.4 8.3	6.4 7.1	5.7 6.3	5.3 5.8	
Sieve	0.95	13.0	8.4 9.3	7.2 7.9	6.4 7.0	5.9 6.4	
	0.90	14.0	9.4 10.3	8.0 8.7	7.1 7.7	6.5 7.1	
	0.85	15.0	10.4 11.3	8.8 9.5	7.8 8.4	7.2 7.7	
3/8"	1.00	0.0 9.0	0.0 6.9	0.0 5.9	0.0 5.3	0.0 4.9	
Sieve	0.975	10.0	7.0 7.8	6.0 6.6	5.4 5.9	5.0 5.5	
	0.95	11.0	7.9 8.7	6.7 7.3	6.0 6.6	5.6 6.1	
	0.90	12.0 13.0	8.8 9.6	7.4 8.0	6.7 7.2	6.2 6.6	
	0.85	14.0	9.7 10.5	8.1 8.9	7.3 7.9	6.7 7.2	
No. 4	1.00	0.0 9.0	0.0 6.7	0.0 5.7	0.0 5.2	0.0 4.8	
Sieve	0.975	10.0	6.8 7.6	5.8 6.3	5.3 5.8	4.9 5.4	
	0.95	11.0	7.7 8.5	6.4 6.9	5.9 6.4	5.5 5.9	
	0.90	12.0 13.0	8.6 9.4	7.0 7.5	6.5 7.0	6.0 6.5	
	0.85	14.0	9.5 10.2	7.6 8.0	7.1 7.6	6.6 7.0	
No. 8	1.00	0.0 7.0	0.0 5.6	0.0 4.8	0.0 4.3	0.0 4.0	
Sieve	0.975	8.0	5.7 6.3	4.9 5.4	4.4 4.8	4.1 4.5	
	0.95	9.0	6.4 7.0	5.5 6.0	4.9 5.3	4.6 4.9	
	0.90	10.0	7.1 7.7	6.1 6.6	5.4 5.8	5.0 5.4	
	0.85	11.0 12.0	7.8 8.5	6.7 7.2	5.9 6.4	5.5 5.8	
No. 16	1.00	0.0 7.0	0.0 5.2	0.0 4.6	0.0 4.2	0.0 3.9	
Sieve	0.975	8.0	5.3 5.8	4.7 5.1	4.3 4.6	4.0 4.3	
	0.95	9.0	5.9 6.4	5.2 5.6	4.7 5.1	4.4 4.7	
	0.90	10.0	6.5 7.0	5.7 6.1	5.2 5.5	4.8 5.1	
	0.85	11.0 12.0	7.1 7.6	6.2 6.6	5.6 5.9	5.2 5.4	

Criteria	Pay	Mean Deviation Of Number Of Tests In Test Lot									
	Factor	1 7	Γest	2 T	'ests	3 7	Γests	4 7	Γests	5 or	more
		Min	Max	Min	Max	Min	Max	Min	Max	T	ests
										Min	Max
No. 50	1.00	0.0	6.0	0.0	4.3	0.0	3.8	0.0	3.4	0.0	3.2
Sieve	0.975	7.0		4.4	4.8	3.9	4.1	3.5	3.8	3.3	3.5
	0.95	8.0		4.9	5.3	4.2	4.5	3.9	4.1	3.6	3.8
	0.90	9.0		5.4	5.8	4.6	4.9	4.2	4.4	3.9	4.1
	0.85	10.0		5.9	6.4	5.0	5.5	4.5	4.9	4.2	4.5

02511.5.2.2 REMOVAL OF MIX - The Engineer may order the removal of the mix if the mean result of the lot acceptance tests deviate from the job-mix formula for a particular sieve or sieves, or if the asphalt content is more than the values shown under the 0.85 pay factor in Table C. Where material not meeting this criteria is allowed to remain, a pay factor of 0.50 will be applied.

When the tested density percentage pay factor in Table B is multiplied by the pay factor shown in Table C, and the product is less than 0.80, the Engineer may order removal of the mix. Where material not meeting this criteria is allowed to remain, a pay factor of 0.50 will be applied.

- O2511.5.2.3 ADDITIONAL MIX When a lot shows a deficient thickness of more than 0.5-inches, the Engineer may order additional material to be placed and additional payment for the material required will be allowed. When excess thickness is determined, the Engineer may allow it to remain in place; however, only 50 percent of the mix in excess of the 0.5-inch tolerance will be paid for.
- OPTIMAL ASPHALT CONTENT PERCENTAGE Optimal asphalt content percentage will be determined from the job-mix formula provided by the Contractor unless the bituminous mixture is obtained from an established commercial asphalt plant. In such case, the optimum percentage may be determined from previous mixes which meet the criteria provided in these Specifications.

02520.1 DESCRIPTION

This section covers cutting through designated sections of bituminous and/or concrete pavement surface with approved equipment in preparation for pavement removal.

02520.1.1 RELATED WORK

Section 02500 - Removal and Replacement of Surface Improvements

Section 02200 - Trench Excavation and Backfill

Section 02208 - Flowable Backfill (required during winter months)

02520.1.2 SUBMITTALS

Not used.

02520.1.3 DEFINITIONS

Not used.

02520.2 MATERIALS

Not used

02520.3 CONSTRUCTION REQUIREMENTS

02520.3.1 SAW CUTTING

02520.3.1.1 NEATNESS IN CUTTING - Pavement cuts shall be made with a saw to produce straight vertical cuts through the full depth of the surfacing layer. The Contractor is responsible to preserve and maintain a neat clean edge on the cut pavement to facilitate pavement repair or replacement under Section 2500.

02520.3.1.2 CUT MATERIALS TO BE LEFT IN PLACE - Cut pavement materials shall be left in place. Removal of cut pavement will be included as part of other work items in this Contract.

2520.3.1.3 BROKEN PAVEMENT - When pavement has deteriorated or is severely cracked and broken, the Contractor shall discontinue cutting operations and obtain direction from the Engineer as to how cutting should proceed.

If pavement is broken after sawcutting and prior to replacement, the Contractor shall re-cut the pavement. Such re-cutting shall not be measured for payment.

02520.3.2 WHEEL CUTTING

With advanced written approval of the Engineer, wheel cutting may be substituted for saw cutting of bituminous pavement surface. Wheel cutting operations shall be subject to the same requirements as those for saw cutting pavement above.

02520.3.3 ROTOMILLING

Rotomilling of existing pavement is an acceptable alternative to saw cutting, providing that the resulting pavement edges are left clean and neat. Rotomilled material may be suitable for trench backfilling or as a substitute for road base. For such use, rotomilled material must meet the following conditions: that: no chunks or pieces larger than one inch in any dimension are used,

that it is placed in separate lifts from untreated base course, that it is compacted to 95% of its maximum density, and that it is acceptable to the Engineer and to the Owner.

02520.4 METHOD OF MEASUREMENT

Measurement for pavement cutting shall be made using a tape measure or other accurate measuring device to determine the number of lineal feet of pavement cut. This length shall be multiplied by the actual depth of the cut pavement layer, measured in inches, to give the number of inch feet of cut.

An alternative method of measurement is for the engineer to determine that all pavement cutting shall be paid for by the measured lineal feet without regard to depth.

02520.5 BASIS OF PAYMENT

The accepted quantities will be paid for at the contract unit price for:

PAY ITEM	UNIT
Pavement Sawing	Inch/Foot
Pavement Sawing	Lineal Feet

PAVEMENT MARKING PAINT

SECTION SP 02765 SP

02765.1 **GENERAL**

This section includes:

- 02765.1.1.1 Furnish VOC Compliant Solvent Based or Acrylic Water Based pavement marking paint meeting Federal Specification TTP-115 F for Low Volatile Organic Compounds (VOC) of 1.25 lbs/gal.
- O2765.1.1.2 Apply to asphaltic or concrete pavement as edge lines, center lines, broken lines, guide lines, symbols and other related markings.
- 02765.1.1.3 Remove pavement markings.

02765.1.2 REFERENCES

- A. AASHTO M 247: Glass Beads Used in Traffic Paint
- B. ASTM D 562: Consistency of Paints Measuring Krebs Unit (KU) Viscosity Using the Stormer-Type Viscometer
- C. ASTM D 711: No-Pick-Up Time of Traffic Paint
- D. ASTM D 2205: Selection of Tests for Traffic Paints
- E. ASTM D 2743: Uniformity of Traffic Paint Vehicle Solids by Spectroscopy and Gas Chromatography
- F. ASTM D 3723: Pigment Content of Water-Emulsion Paints
- G. ASTM D 3960: Determining Volatile Organic Compound (VOC) Content of Paints and Related Coatings
- H. ASTM D 4451: Pigment Content of Paints
- I. ASTM D 5381: X-Ray Fluorescence (XRF) Spectroscopy of Pigments and Extenders
- J. Federal Standards 595B, 37875, 33538, and 11105
- K. UDOT Materials Manual of Instruction

02765.1.3 ACCEPTANCE

A. UDOT ENGINEER:

- 1. Randomly samples pavement marking paint and submits to Central Chemistry Lab for acceptance.
- 2. Randomly generates the location of each test and removes all loose or excess beads from the line prior to testing.
- 3. Visually inspects each line to verify bead adhesion and compliance with specified line dimensions requirements.
- 4. Verifies that the paint and beads are being applied within specified tolerances a minimum of once each production day.
- 5. Verify quantities used by measuring both paint and bead tanks prior to and after application.
- B. Repaint any line or symbol failing to meet bead adherence and dimensional requirements.
- C. Repaint any line or symbol failing to meet the minimum application requirements for paint or beads.

02765.2 PRODUCTS

02765.2.1 PAINT

A. Choose an approved pavement marking paint from the UDOT Research Division Accepted Products Listing. Follow Federal Standards 595B, 37875, 33538, and 11105. Meet the following requirements for VOC Compliant Solvent Based Paint or Acrylic Water Based Paint:

CIELAB (L*a*b*) D65/10E					
White	Yellow	Red			
L* 91.9 to 95.6	L* 70.0 to 72.7	L* 31.4 to 33.4			
a* -1.8 to -2.1	a* 22.5 to 24.8	a* 51.6 to 52.6			
b* 3.8 to 2.2	b* 89.7 to 73.9	b* 34.1 to 35.1			

- 1. No-track time: Not more than 5 minutes when tested according to ASTM D 711.
- 2. Volatile Organic Compounds Content: Less than 1.25 lbs/gal ASTM D 3960.
- 3. Free of lead, chromium, or other related heavy metals ASTM D 5381.
- 4. Pigment: Percent by weight: Acrylic Water Based minimum of 62.0 ± 2.0 VOC Compliant Solvent minimum of 52.0. ASTM D 3723.

PAVEMENT MARKING PAINT

SECTION SP 02765 SP

- 5. Total Solids: Percent by weight: Acrylic Water Based minimum of 77.0 VOC Compliant Solvent minimum of 70.0. ASTM D 2205.
- 6. Acrylic water based paint must contain a minimum of 40 percent, by weight, 100 percent acrylic cross-linkable emulsion as determined by infrared analysis and other chemical analysis available to UDOT. ASTM D 2205 and UDOT Manual of Instruction Section 996.
- 7. VOC compliant solvent based paint must contain 37.5 percent, by weight, copolymer alkyd-resin ASTM D 2205.
- 8. ASTM D 562, ASTM D 2743, ASTM D 4451 and ASTM D 5381: Tests used to verify paint samples meet Accepted Products Listing.

02765.2.2 GLASS SPHERE (BEADS) USED IN PAVEMENT MARKING PAINT

- A. Specific Properties:
 - 1. Meet AASHTO M 247.
 - 2. Meet type II, uniform gradation.

02765.3 EXECUTION

02765.3.1 PREPARATION

- A. Line Control.
 - 1. Establish control points at 100 ft intervals on tangent and at 50 ft intervals on curves.
 - 2. Maintain the line within 2 inches of the established control points and mark the roadway between control points as needed.
 - a. Remove paint that is not placed within tolerance of the established control points and replace at no expense to the Department. Refer to this Section, article 3.4, Remove Pavement Markings.
- B. Remove dirt, loose aggregate and other foreign material and follow manufacturer's recommendations for surface preparation.

02765.3.2 APPLICATION

- A. Pavement Marking Paint: Apply at the following rates:
 - 1. 4 inch Solid Line: From 270 to 350 ft/gal
 - 2. 4 inch Broken Line: From 1080 to 1400 ft/gal
 - 3. 8 inch Solid Line: From 135 to 175 ft/gal

PAVEMENT MARKING PAINT

SECTION SP 02765 SP

- B. Replace pavement markings that are less than 14 wet mils in thickness.
- C. No payment for pavement markings placed in excess of 18 wet mils in thickness.
- D. Painted Legends and Symbols 1 gallon per 100 square feet.
- E. Glass Sphere (Beads): Apply a minimum of 8 lbs/gal of paint, the full length and width of line and pavement markings.
- F. Begin striping operations no later than 24 hours after ordered by the Engineer.
- G. At time of application apply lines and pavement markings only when the air and pavement temperature are:
 - 1. 40 degrees F and rising for VOC Compliant Solvent Based Paint.
 - 2. 50 degrees F and rising for Acrylic Water Based Paint.
- H. Comply with Traffic Control Drawing TC 16

02765.3.3 CONTRACTOR QUALITY CONTROL

A. Application Rate: Verify that the paint and beads are being applied within specified tolerances prior to striping.

02765.3.4 REMOVE PAVEMENT MARKINGS

- A. Use one of these removal methods:
 - 1. Grinding
 - 2. High pressure water spray
 - 3. Sand blasting
 - 4. Shot blasting.
- B. Use equipment specifically designed for removal of pavement marking material.

PAVEMENT MARKING PAINT	SECTION
	SP 02765 SP

02765.5 BASIS OF PAYMENT

The accepted quantity(s) shall be paid for at the contract unit price for:

PAY ITEM	UNIT
Pavement Marking Paint	Lump Sum

02900.1 DESCRIPTION

This section covers providing materials, equipment and labor necessary for installing topsoil, turf, trees, shrubs, grasses, forbs, field seeding, re-seeding, fertilizer, mulch, and soil amendments.

02900.1.1 RELATED WORK

Not used.

02900.1.1 SUBMITTALS

The Contractor shall submit for approval product data and seed mixtures in accordance with the requirements of Section 01300.

02900.1.3 DEFINITIONS

Not used.

02900.2 MATERIALS

02900.2.1 TOPSOIL

Topsoil shall be obtained from local sources, and shall have similar soil characteristics to those of the soil at the location where it is to be used. Topsoil shall be obtained from well-drained sites where it occurs to a depth of not less than 4 inches, and it shall not be obtained from bogs or marshes. Topsoil shall be fertile, friable, natural loam, reasonably free of subsoil, clay lumps, brush, weeds, litter, roots, stumps, stones larger than 2 inches in any dimension, or any other material which would inhibit the germination of seeds or the growth of the cover crop.

02900.2.2 TURF SEED

If not otherwise required in the Contract Documents, seed for turf sod shall be composed principally of Kentucky bluegrass (Poa pratensis), testing 99.9% pure live seed (PLS), or as approved. Other acceptable varieties include Merion, Baron, Fylking, Tall Fescue, and Brome.

02900.2.3 TURF SOD

Turf sod shall be vigorous, viable, strongly rooted sod, not dormant or less than 2 years old, free of weeds, undesirable native grasses, insect infestations, and fungus. It shall be machine cut to a pad thickness of 1 inch (\pm 0.33 inch).

02900.2.4 TREES AND SHRUBS

02900.2.4.1 NURSERY GROWN - Trees and shrubs shall be nursery-grown, with botanical and common names of plants true to the approved names given in the latest edition of "Hortus", and shall meet the requirements of the American Standard for Nursery Stock adopted by the American Association of Nurserymen. Plants shall be sound, healthy, vigorous, symmetrically proportioned, well branched, densely foliated when in leaf, free of disease, insect pests, eggs, and larvae and shall have well developed root systems.

02900.2.4.2 ROOT BALLS AND PRUNING - Root balls shall be protected at all times from sun, drying winds and frost. Plants shall not be pruned prior to delivery. If balled and burlapped plants are not installed immediately upon delivery, they shall be set on the ground and protected with moist soil or wet mulch.

02900.2.4.3 WARRANTY - Trees and shrubs shall be warranted for a period of 1 year after Substantial Completion, against death and unsatisfactory growth, except in cases resulting from Owner's neglect, abuse by others or natural phenomena. Unacceptable plant material shall be replaced at end of warranty period. Only one replacement is required.

02900.2.4 FIELD SEED MIX

The seed mix listed below is suggested as a standard for field seeding when no other information is available. However, seed mix requirements can vary widely from area to area, and the Contractor shall contact the local office of the Natural Resources Conservation Service (NRCS) to obtain an appropriate seed species mix and application rate for the location in question. The Contractor shall follow the directions of the NRCS, the Engineer, and the property owner in doing field seeding.

SUGGESTED FIELD SEED MIX

Species	Amount (%)
Nardan Crested Wheatgrass	30
Russian Wild Rye	20
Y.B. Sweet Clover	15
Slender Wheatgrass	10
Oahe Intermediate Wheatgrass	10
Fairway Crested Wheatgrass	5
Western Wheatgrass	4
Other	6

02900.2.5 RESEEDING AND REVEGETATING

As with the field seed mix, non-field seed mix and/or vegetation requirements are usually area sensitive. Different government agencies, such as the Forest Service or the Bureau of Land Management, may have separate seed mix and vegetation requirements within the same area. The Contractor shall contact the respective property owner at their local office, address, or telephone number to obtain the appropriate reseeding and revegetating requirements and follow the same, in concurrence with the Engineer, in acquiring the appropriate seed and vegetation.

02900.2.6 MULCH

- 02900.2.6.1 TREE AND SHRUB MULCH Tree and shrub mulch shall consist of well-aged fibrous or shredded bark, old sawdust, pine needles or leaf mold.
- 02900.2.6.2 FIELD SEED MULCH Field seeding mulch shall be certified weed free small grain straw or native hay.
- 02900.2.6.3 HYDRAULIC MULCH Hydraulic seeding mulch shall consist of pigments and wood cellulose fiber or paper pulp and shall form a blotter-like ground cover with moisture absorption and percolation properties. It shall have the ability to cover and hold the seed in contact with the topsoil, yet not inhibit the penetration of seedlings through it.

02900.3 CONSTRUCTION REQUIREMENTS

02900.3.1 SCOPE OF REQUIREMENTS

The Contractor shall furnish all equipment, labor, topsoil, seed, seed mixes, turf, shrubs trees or other materials required to landscape, re-seed, or re-vegetate all areas disturbed by the Work, as required by the Drawings and these Specifications. The disturbed area shall be kept as small as possible.

02900.3.2 EROSION CONTROL

The condition of landscaped, re-seeded and re-vegetated areas shall be checked to determine the effectiveness of erosion control methods and materials. Checks will be made upon project completion, at three months following project completion, and at nine months following project completion. Any modifications or repairs required by the Engineer shall be promptly performed by the Contractor, at no additional cost to the Owner.

- 02900.3.3 TOPSOIL
- 02900.3.3.1 REMOVAL OF TOPSOIL Topsoil to be saved shall be carefully removed to a depth of 24 inches, or to the actual depth of the existing layer, which ever is less, and set aside in a separate location. It shall not be mixed with the remainder of excavated material.
- 02900.3.3.2 REPLACEMENT OF TOPSOIL When site work conditions permit, topsoil shall be spread as shown on the Drawings. The minimum depth of topsoil shall be 6 inches over all designated areas. Topsoil shall be fine graded to a firm even surface, matching existing slopes, with no lumps or stones present. The topsoil shall be prepared to a good condition, not muddy or hard, and shall be scarified to a friable condition if it is hard before turf is placed.
- 02900.3.3.3 PROTECTION AGAINST EROSION Areas where topsoil has been spread shall be protected against erosion.
- 02900.3.4 TURF SEED
- 02900.3.4.1 SEEDBED PREPARATION Where required, turf seed shall be installed as specified herein. Seedbed preparation shall be accomplished by spreading peat moss or manure uniformly at a rate of 3 cubic yards per 1000 square feet and worked into the soil by light tilling.
- O2900.3.4.2 APPLICATION Seed shall be applied at a rate of 2 pounds per 1000 square feet using a drop (band) type spreader unless otherwise approved by the Engineer. The seed shall be divided into two halves and then distributed, half in north/south directions and half in east/west directions. Seed shall be raked into the soil, a layer of mulch shall be applied, and then lightly watered, at least four times daily for two weeks, or until the seed germinates.
- 02900.3.5 TURF SOD
- 02900.3.5.1 INSTALLATION Where required, turf sod shall be laid across slopes such that butt joints alternate. Sod pieces shall be fitted tightly together so no joint is visible and then firmly and evenly hand tamped. The sod shall then be rolled with a 150-pound roller to level and seal all seams.
- 02900.3.5.2 WATERING After rolling, sod shall be watered until water soaks into underlying topsoil to a depth of not more than 3 inches. For grades of 50% slope or steeper, the sod shall be secured with wooden pegs driven flush with the soil portion of the sod and 2 feet maximum on center.
- 02900.3.5.3 MOWING Prior to Substantial Completion, sod shall be mowed as required to maintain a maximum height of 2 1/2 inches.

02900.3.6	TREES AND SHRUBS

- 02900.3.6.1 LOCATION When required trees and shrubs shall be installed, as specified herein, at locations designated on the Drawings. Trees and shrubs to be saved and replanted shall be carefully removed, set aside, protected and preserved until they can be safely replanted.
- 02900.3.6.2 PREPARATION OF PLANTING PIT Tree and shrub pits shall be five times the diameter of the root ball. The bed shall be prepared by loosening the soil with a tiller or shovel to a depth of 12 inches. Topsoil and organic matter shall then be added and distributed uniformly within the planting bed as necessary. The Contractor shall not proceed with planting until the pit locations and bedding are approved by the Engineer.
- 02900.3.6.4 PLANTING The plant shall be set in the center of a hole of the proper size, plumb and straight. Burlap, ropes and all wire and other materials shall be removed, and then the excavated soil shall be returned to the hole and gently packed around the root ball. The planting shall be flooded with water to promote additional soil consolidation. The Contractor shall give care that, after settling, the top of the root collar shall be even with the adjacent finished grade A 2-inch layer of mulch shall be applied around the base of the tree, to extend 2 feet in radius beyond the root ball.
- 02900.3.6.5 SUPPORT Trees shall be guyed with two wires anchored securely to steel posts not less than 5 feet from the trunk, and directly opposite each other. The trees shall be protected from direct contact with the wires.
- 02900.3.6.6 PRUNING Each plant shall be pruned with clean, sharp tools, to remove suckers and broken, badly bruised or dead branches. Tree trunks shall be wrapped with Tubex or equivalent translucent material unless directed otherwise by the Engineer.
- 02900.3.6.7 WATERING Trees and shrubs shall be watered and maintained until Substantial Completion and defective work shall be corrected as soon as it becomes apparent and as weather and season permit.

02900.3.7 FIELD SEEDING

Field seeding shall be accomplished using one of the following methods.

- 02900.3.7.1 BROADCAST Broadcast seeding shall only be applied after October 15 and prior to April 15, unless authorized otherwise and directed in writing by the Engineer. No seed bed preparation will be required for this seeding method.
- 02900.3.7.2 DRILLING Drilling shall be set forth in uniform rows with spacing not to exceed 8 inches and the depth set correctly for the type of seed being drilled. The minimum distribution rate shall be 20 pounds per acre, and may be more if so recommended by the local Soil Conservation Service.
- 02900.3.7.3 HYDRAULIC For hydraulic seeding the Contractor shall use equipment designed for such work. Seed and water shall be uniformly applied to the areas scheduled to be seeded. Fertilizer, water and approximately 1 ton per acre of hydraulic mulch shall be homogeneously mixed and uniformly applied to seeded areas.

02900.3.8 RESEEDING AND RE-VEGETATING

02900.3.8.1 RE-SEEDING - Reseeding of areas disturbed by the Work shall be accomplished with grasses compatible with the pre-construction vegetation. The Contractor shall consult the local office of the U.S. Forest Service, Bureau or Land Management, Soil Conservation Service, or other applicable affected agency, for appropriate seed species and application rates. Unless otherwise

directed by the Engineer or these Specifications, reseeding shall be accomplished by broadcast seeding in accordance with this section.

02900.3.8.2 RE-VEGETATING - Re-vegetation of areas disturbed by the Work shall be accomplished with started trees and shrubs, compatible with the pre-construction vegetation, and is performed in addition to reseeding as discussed in paragraph 02900.3.8.1 above. When re-vegetation is required, the Contractor shall consult the local office of the applicable affected agency, for appropriate species and instructions.

02900.3.9 MULCH

Mulch shall be incorporated as prescribed on the Drawings and in these Specifications. Where the slope exceeds 10%, the Contractor shall use a tie down mulching material.

02900.4 METHOD OF MEASUREMENT

- 02900.4.1 LUMP SUM Lump sum measurement for landscaping shall include all grading, soil preparation, planting, furnishing materials and plants in accordance with the Drawings and these Specifications when shown as a single item in the Bid Schedule.
- 02900.4.2 SEPARATE MEASUREMENT When and if applicable, separate measurements for topsoil, turf seeding, turf sod laying, reseeding, re-vegetating, mulching and planting of trees and shrubs shall be made in the units shown and as identified in the Bid Schedule.

02900.5 BASIS OF PAYMENT

The accepted quantity(s) shall be paid for at the contract unit price for:

PAY ITEM	UNIT
Landscaping	Lump Sum
Topsoil	Square Yard
Turf, Seed	Square Foot
Turf Sod	Square Foot
Trees and Shrubs	Each
Field Seeding	Acre
Re-Seeding	Acre
Mulch	Acre

GEOTEXTILE FABRICS

02950.1 DESCRIPTION

This section covers furnishing and installation of geotextile fabric of the type and configuration shown on the Drawings or specified in the Contract Documents.

02950.1.1 RELATED WORK

Section 02200 - Trench Excavation and Backfill

Section 02202 - Roadway Excavation and Embankment

Section 02201 - Earthwork for Structures

02950.1.2 SUBMITTALS

The Contractor shall submit manufacturer's descriptive literature, which identifies and describes applications, physical properties and characteristics of geotextile filter fabric materials to be used for this contract, in accordance with Section 01300 of these Specifications. Upon request of the Engineer, the Contractor shall supply samples for examination or testing.

02950.1.3 DEFINITIONS

Not used.

02950.2 MATERIALS

02950.2.1 FOR RIPRAP AND DRAINAGE CHANNELS

Unless shown otherwise on the Drawings or in Contract Documents, filter fabric materials for installation under riprap in drainage channels, or for lining structural footing drainage components shall be TREVIRA Spunbond type 011/250, MIRIFI 180/N or an approved equal with the following characteristics:

FILTER FABRIC CHARACTERISTICS

Grab Tensile Strength, ASTM D-4632	210 lb.
Elongation at Failure, ASTM D-4632	50%
Trapezoid Tear Strength, ASTM D-4533	75 lb.
Puncture Strength, ASTM D-4833	95 lb.
Mullen Burst Strength, ASTM D-3786	360 psi.
Permeability - k, ASTM D-4491	0.3 cm/sec.
Permittivity, ASTM D-4491	1.4 sec ⁻¹
Vertical Water Flow, ASTM D-4491	110 gpm/ft^2
Apparent Opening Size*, ASTM D-4751	0.210 mm

^{*}Maximum Opening Size

02950.2.2 FOR EMBANKMENTS AND FOUNDATIONS

Requirements for geotextile fabric materials used for embankment or foundation stabilization other than that specified above will be provided in the Special Provisions of the Contract Documents.

02950.3 CONSTRUCTION REQUIREMENTS

GEOTEXTILE FABRICS

SECTION 02950

Filter fabric materials shall be installed in strict accordance with the manufacturer's instructions and recommendations. Care shall be taken at all times to prevent puncturing or tearing of the

fabric materials during placement under embankment or riprap materials. Joints of fabric sheets shall be lapped in accordance with the manufacturer's instructions and fastened securely in place with fasteners to prevent gaps and misalignment during coverage with earth materials.

02950.4 METHOD OF MEASUREMENT

- O2950.4.1 Geotextile fabrics will be considered incidental to installation of riprap and drainage gravel envelopes and no separate measurement shall be made.
- When shown separately as an item in the Bid Schedule, geotextile fabric shall be measured to the nearest tenth square yard determined from field measurements of surface areas on which each type of the fabric is installed, excluding overlaps.

02950.5 BASIS OF PAYMENT

- 02950.5.1 When geotextile fabric materials are furnished and installed incidental to other items in the Bid Schedule, no separate payment shall be made.
- 02950.5.2 When shown in the Bid Schedule as a separate item, the accepted quantities will be paid for at the contract unit price for:

PAYMENT ITEM	UNIT
Geotextile Fabric (<i>Type</i>)	Square Yard

03050.1 DESCRIPTION

This section contains requirements for Portland cement concrete materials and concrete mix designs.

03050.1.1 RELATED MATERIALS AND WORK

Section 03100 - Concrete Forming, Finishing and Curing

Section 03200 - Concrete Reinforcement

Section 03300 - Concrete Structures and Slabwork

Section 03500 - Pre-Cast Concrete Components

Section 03600 - Grout and Mortar

03050.1.2 SUBMITTALS

03050.1.2.1 PROPOSED MIX DESIGN - Each proposed mix design shall be submitted at least 14 days prior to its use in the Work. Indicate whether mix has been designed for pumping. Mix design submittals shall include the following information:

- Water-cement ratio.
- Proportion of materials in the mix.
- Source and type of cement.
- Analysis of water to be used, unless potable.
- Type and name of admixtures applied. Indicate when accelerating or retarding admixtures are to be used and the resulting change in placement times.
- Slump, air content, and temperature of samples.
- Unit weights of fresh and dry light weight concrete.
- Any applicable and verifiable test documentation available if the submitted mix design has been used by the Contractor in prior projects.

03050.1.2.2 AGGREGATE TEST REPORT - Aggregate Test Report (submit for each aggregate source):

- Data of test analysis.
- Sieve analysis.
- Organic impurities.
- Sodium sulfate soundness test.
- Reactivity of aggregate.
- Complete identification of source of aggregate.

O3050.1.2.3 CHANGES IN MIX DESIGN - After the design of the mix or mixes has been approved by the Engineer, neither the source, character, or grading of the aggregate, nor the brand or type of cement shall be changed, without 48 hours written notice to the Engineer. Should such changes become necessary, no concrete containing such new or altered materials shall be placed until the revised mix design has been submitted to the Engineer for review and approval.

03050.1.3 DEFINITIONS

Workability - The ease of placing, consolidating and finishing freshly mixed concrete.

<u>Consolidation</u> - Hand rodding or mechanically vibrating actions which give freshly mixed concrete the characteristics of a thick fluid so as to minimize voids when set.

<u>Hydration</u> - The chemical reaction between water and calcined limestone resulting in the excellent bonding properties of the cement particles with one another and with the aggregates in the mix.

<u>Curing</u> – Synonymous with the hydration reaction. May be enhanced by procedures which assure the retention of sufficient moisture to allow the reaction to go as far to completion as possible.

<u>Strength</u> - The maximum resistance of a mortar or concrete specimen to axial compressive loading expressed in psi.

<u>Admixtures</u> - Chemical additives to concrete mixes intended to adjust setting time, reduce water demands, increase workability and entrain air.

<u>Air Entrainment</u> - Introduction of chemicals to concrete mixtures which produce microscopic air bubbles which improve the workability and ability to resist deterioration due to freezing.

<u>Reinforcement</u> - Materials formed or mixed in concrete mixtures, to increase the ability of the concrete to withstand loading when set (hardened).

 $\underline{\text{Water-Cement Ratio}}$ - The weight of the water divided by the weight of the cement in a concrete mixture.

<u>Tempering</u> - The addition of water to mixed concrete after arrival on site.

03050.2 MATERIALS

03050.2.1 CEMENT

- 03050.2.1.1 SITE-PLACED CONCRETE For site-placed concrete, cement shall be Type II (low alkali) cement, meeting requirements of ASTM C-150, unless otherwise directed by the Engineer or these Specifications. Do not use cement containing lumps, or cement which has partially set. Do not mix cements originating from different sources or manufacturers.
- 03050.2.1.2 PRE-CAST CONCRETE For pre-cast concrete, cement shall be Class 5000 (minimum) in accordance with ACI 318 for units to be installed above ground. For units installed below ground, concrete shall be Class 4000 in accordance with ASTM C 478 and ASTM C 858.
- 03050.2.2 WATER

Shall be potable or water which meets the requirements of AASHTO T-26.

03050.2.3 REINFORCEMENT

Shall be in accordance with Section 03200 of these Specifications.

03050.2.4 ADMIXTURES

- O3050.2.4.1 AIR ENTRAINMENT Air entrainment of concrete shall meet the requirements of AASHTO M-154 (ASTM C-260).
- O3050.2.4.2 PLASTICIZERS Water reducing agents (plasticizers) and set retarding agents shall meet the requirements of AASHTO M-194 (ASTM C-494). Only types A or F will be approved as water reducing agents and only types D or G will be approved as set retarding agents. Water reducing agents and set retarding agents shall be pre-measured and added in strict accordance with manufacturer's instructions. Calcium chloride will not be approved.

- O3050.2.4.3 FLY ASH Pozzolan (fly ash) may be used to replace a percentage of cement in the mix design in accordance with ASTM C-618, under the following conditions:
 - The minimum required cement content shall be expressed in the design formula before replacement calculations are made.
 - The amount of Portland cement replaced by pozzolan shall not exceed 15% for exterior concrete (concrete exposed to weather) and 20% for interior concrete.
 - The ratio of replacement by weight of pozzolan to cement shall be 1.25 to 1.0.
 - Loss of ignition of pozzolan shall be less than 3 percent, and the water requirement shall not exceed 100 percent.
 - All other requirements of this Section still apply.
 - Mix designs including trial batches are required for each aggregate source and for each concrete class.
 - See also Subsection 03050.2.7.4 below.

03050.2.5 AGGREGATE

- O3050.2.5.1 AGGREGATE RATIO The combined weight of coarse and fine aggregate material passing the No. 200 sieve shall not exceed 1.75 percent of the total weight of aggregate. The ratio of coarse to fine aggregate shall not be less than one (1) nor more than two (2), nor shall the amount of coarse aggregate be great enough to cause difficulty in concrete placement or honeycombing in the structure.
- 03050.2.5.2 COARSE AGGREGATE Coarse aggregate shall comply with AASHTO M-80, using gradations from the following table:

COARSE AGGREGATE GRADATIONS

		Percent Passing (by weight)						
		Sieve Size						
Aggregate Size	2½"	2"	1½"	1"	3/4"	1/2"	3/8"	No. 4
2" to No. 4	100	95-100		35-70		10-30		0-5
1½" to No. 4		100	95-100		35-70		10-30	0-5
1" to No. 4			100	95-100		25-60		0-10
3/4" to No. 4				100	90-100		20-55	0-10

Maximum coarse aggregate gradation shall not be larger than 1/5 of the narrowest dimension between sides of forms; shall not be larger than 1/3 the depth of slabs; shall not be larger than 3/4 of the minimum clear distance between reinforcing bars or between bars and forms, whichever is less; and shall not be larger than 2 inches.

The maximum percentage by weight of deleterious substances allowed in coarse aggregate materials shall be:

DELETERIOUS SUBSTANCES ALLOWED IN COARSE AGGREGATE

Substance	Percent
Soft fragments	2.0
Coal and lignite	0.3
Clay lumps	0.3
Other deleterious substances	2.0

03050.2.5.3 FINE AGGREGATE - Fine aggregate shall comply with AASHTO M-6 using gradations from the following table:

FINE AGGREGATE GRADATIONS

Sieve Size	Percent Passing (by weight)
3/8-inch	100
No. 4	95 to 100
No. 16	45 to 80
No. 50	10 to 30
No. 100	2 to 10

The maximum percentage by weight of deleterious substances allowed in fine aggregate shall be:

DELETERIOUS SUBSTANCES ALLOWED IN FINE AGGREGATE

Substance	Percent
Coal and lignite	0.3
Clay lumps	0.5
Other deleterious substances	2.0

O3050.2.5.4 AGGREGATE SOUNDNESS AND REACTIVITY - As determined in accordance with ASTM C-88, potentially deleterious aggregates shall not be used unless service records have shown the aggregates to be innocuous, and the Engineer subsequently approves them in writing.

03050.2.6 MIXING REQUIREMENTS

03050.2.6.1 CONCRETE CLASSIFICATIONS - Mixing requirements for the specific concrete classes indicated on the Drawings and/or within these Specifications shall be as follows:

CONCRETE CLASSIFICATIONS

Conquete Duamouties	Concrete Classifications		
Concrete Properties	5000	3500	2000
Coarse Aggregates (see requirements shown			
below)			
Maximum Water/Cement Ratio (gal/sack)	5.0	6.5	8.0
Minimum Cement Content (sacks/CY)	***	6.0	4.5
Slump (inches)**	2 to 4	2 to 4	2 to 5
Air Content (percent)	5.0 to 7.5	5.0 to 7.0	3.0 to 5.0
Required Average 28 Day Compression Strength	5200	5200 3700	2200
Test (psi)****	3200		
Required Minimum 28 Day Compression		3300	1800
Strength Test (psi)****	4800	3300	1600

Notes: * All concrete installed shall be Class 3500 unless otherwise required in the Contract Documents.

- ** When water reducing agents are not used.
- *** Cement content shall be appropriate to produce a mixture meeting the requirements for water/cement ratio and workability for the specific job conditions.
- **** One compressive strength test shall consist of the average strength of two cylinders in the test sample.
- 03050.2.6.2 REQUIRED AVERAGE DAY COMPRESSIVE STRENGTH The Contractor shall furnish and install concrete that will produce a Required Average (28) Day Compressive Strength as shown on the table above. The average of any three consecutive (28) day strength tests shall not fall below the required Minimum (28) Day Compressive Strength Test shown. If the average of any three consecutive tests falls below the Required Minimum, the average strength of the concrete shall be increased at the contractor's expense by increasing the cement content.
- 03050.2.6.3 WATER REDUCING AGENTS When water reducing agents (plasticizers) are used in the concrete mixtures shown above, maximum slump requirements may be increased to 5 inches with low range water reducers and to 8 inches with high-range water reducers.
- 03050.2.6.4 FLY ASH When fly ash is used in the mix, the cement in the water/cement ratio denotes the cement and fly ash combined. Cement shall be introduced into the batcher before the fly ash.
- 03050.2.6.5 CONCRETE PLACED IN WATER For concrete deposited in water, add one additional bag of cement per cubic yard more than the design requires for concrete placed above water.

03050.3 CONSTRUCTION REQUIREMENTS

03050.3.1 STORING CEMENT

Bagged and bulk cement shall be stored in weatherproof enclosures to exclude moisture and contaminants.

03050.3.2 STOCKPILING AND HANDLING AGGREGATE

- O3050.3.2.1 CLEAN SITE The site provided for stockpiling aggregates shall be clean with adequate space to provide separate stockpiles for coarse and fine aggregates.
- 03050.3.2.2 WASHING AGGREGATE Washed aggregates shall be allowed to drain to a uniform moisture content, and stockpiles shall be built at least 48 hours before use.

03050.3.2.3 HEIGHT - Aggregate shall not be dropped more than 10 feet from the conveyor, nor shall cone shaped piles more than 10 feet high be built. 03050.3.2.4 STOCKPILE LAYERING - Stockpiles shall be built in thin layers (5 feet maximum) in such manner, to prevent spillage of aggregate over the sides of the stockpile. 03050.3.2.5 FROZEN MATERIALS - Stockpiles containing snow, ice, or frozen materials shall not be used. 03050.3.3 **BATCHING MATERIALS** 03050.3.3.1 SCALES - The Contractor shall provide scales or arrange for usage of scales that have been certified by State agencies within the past 12 months. 03050.3.3.2 BATCH MIXERS - Batch mixers shall be operated at the manufacturer's recommended drum speed. Drums and blades shall be kept free from excessive cement and mortar build up. Cement shall be introduced into the batcher before fly ash, and all admixtures shall be introduced to the mixer separately. 03050.3.3.3 CENTRAL MIXING PLANT - At central mix plants, all materials shall be mixed for at least 80 seconds at recommended drum speed. When more water is added to the cement mixture, the materials shall be mixed for an additional 30 seconds. 03050.3.3.4 MIXING PERIOD - The mixing period for truck mixers shall be maintained between 70 and 100 revolutions at mixing speed. Maintain a minimum of 90 revolutions for front end discharge trucks. Concrete mixing shall be completed before the truck leaves the batch plant yard. WATER REDUCING AGENTS - If water reducing agents are added at the site, they shall be 03050.3.3.5 added using injection equipment capable of rapidly and uniformly distributing the admixture. Prior to discharge, the concrete shall be mixed for a minimum of 5 minutes at a drum rate not less than 12 rpm or more than 15 rpm discharge. 03050.3.4 HEATING AGGREGATE AND WATER 03050.3.4.1 HEATING EQUIPMENT - When approved by the Engineer, the Contractor, at its own expense, may provide and operate heating equipment to heat aggregate and water because of cold weather All heating operations shall meet temperature limitations provided in these Specifications and shall conform to Standard ACI 306. The Contractor shall ensure that excessive heat does not cause "flash set" when the cement is added. 03050.3.4.2 UNIFORM HEATING - Aggregates shall be heated uniformly with steam or dry heat. Water shall be heated to between 70°F and 150°F when introduced into the mixer. Measures shall be taken to prevent overheating and hot spot development. No combustion products (ash, smoke, gas and etc.) shall contact the aggregate. 03050.3.5 COOLING CONCRETE MIXTURE 03050.3.5.1 COOLING EQUIPMENT - When approved by the Engineer, the Contractor, at its own expense, may provide and operate equipment to refrigerate water, provide ice or cool aggregate, to mix concrete due to hot weather conditions. All methods of cooling shall meet the requirements of ACI 305. 03050.3.5.2 USE OF ICE - When ice is introduced into the mixer, it shall be in such form as to be completely

melted and dispersed throughout the mix at the completion of the mixing time. The mixing time

shall be held to the minimum practicable, consistent with producing concrete meeting the specified requirements.

03050.3.6 CONCRETE TRANSPORT

3050.3.6.1 TRUCKS - Concrete mixtures shall be transported only in conventional transit mixers or agitator trucks with rating plates that are readable. Trucks shall be equipped with visible water meters and revolution counters and shall be capable of measuring all water introduced into the mixing drum.

03050.3.6.2 LOADING - Trucks shall not be loaded:

- In excess of their rated mixing capacity, or
- In excess of 63 percent of the drum gross volume, or
- In quantities less than 2 cubic yards

03050.3.7 CONCRETE TEMPERING

- 03050.3.7.1 ADDING WATER Concrete may be tempered through the addition of water under the following conditions:
 - Water shall be added within specified time limits. At no time shall water be added after testing has taken place.
 - Wherever possible, water shall be added after the truck leaves the batch plant.
 - Water shall not be added in excess of the water/cement ratio or in excess of that specified on the batch tickets.
 - The mixing drum shall be rotated at least 30 revolutions at the manufacturer's recommended mixing speed when water is added, OR, addition of water for tempering shall be followed by 3 minutes of mixing at mixing speed prior to discharge.
 - Water shall not be added after 1/2 cubic yard or more of concrete has been discharged from the drum.
- O3050.3.7.2 LOW SLUMP When concrete arrives at the site with a slump below specification, the Contractor may temper the mix up to the maximum approved water/cement ratio, provided:
 - The mix design allows for on-site water addition;
 - The amount of water added is accurately measured to the nearest gallon;
 - The maximum slump is not exceeded; and
 - The person adding water is approved to do so by the Engineer and the concrete supplier.
- 03050.3.7.3 TEMPERING WITH PLASTICIZER Do not deliver concrete containing plasticizer to the site unless the batch delivery ticket displays water/cement ratio prior to plasticizer addition. Tempering with plasticizer after delivery time window expiration shall not be allowed.

03050.3.8 CONCRETE PLACEMENT

Shall be in accordance with Section 03300.

03050.3.9 CONCRETE SAMPLING AND TESTING

O3050.3.9.1 PROCEDURE - Tests for slump, air entrainment, strength and temperature by an independent certified testing facility shall be provided by the Contractor. Independent test facility can be changed by Engineer at any time. Sampling and testing will be performed at the expense of the Contractor and as directed by the Engineer.

03050.3.9.1 SAMPLING FREQUENCY - Concrete sampling frequency shall be as noted below:

- A minimum of one air test (ASTM C-231) and one slump test (ASTM C 143) shall be performed for each placement over 5 cubic yards. At least one air and one slump test shall be performed for each additional load of concrete placed.
- For each test, the concrete temperature and the time shall be verified and recorded. Air and slump test results shall be recorded on batch delivery tickets.
- If an air test fails, immediately retest the same load. The concrete shall be rejected if the second air test fails to meet specified requirements. If the second air test meets specified requirements, a third test will be performed to establish concrete acceptance or rejection.
- If the slump for an individual load cannot be corrected by tempering within the mix design requirements and within the requirements of these Specifications, the load shall be rejected.
- The testing facility shall prepare test cylinders for strength testing in accordance with ASTM C-31 & ASTM C-39.
- At least one strength test shall be performed for each placement over 5 cu. yd., and one additional test for every 50 cu. yards of concrete placed or more frequently at the Engineer's discretion. Three cylinders shall be prepared for each test. One cylinder from each test may be set aside at the Contractor's request for strength verification prior to form removal. The average compressive strength of two cylinders constitutes one compressive strength test.
- The Contractor shall provide space in the work area and protect sample cylinders from disturbance for 24 hours after they are cast or until they are moved from the work area by testing laboratory personnel or under the direction of the Engineer.
- The average compressive strength shall meet the requirements shown in the table in Section 03050.3.1 for the class of concrete placed.

03050.4 METHOD OF MEASUREMENT

Measurement for concrete placed in accordance with these Specifications shall be as described in Section 03300.

03050.5 BASIS OF PAYMENT

Acceptable quantities of concrete, when measured separately, shall be paid for at the contract unit prices described in Section 03300.

03100.1 DESCRIPTION

Includes furnishing materials, accessories and labor required to form, finish and cure interior and exterior cast-in-place concrete.

03100.1.1 RELATED WORK

Section 03050 - Portland Cement Concrete

Section 03200 - Concrete Reinforcement

Section 03300 - Concrete Structures and Slabwork

Section 03500 - Precast Concrete Components

Section 03600 - Grout and Mortar

03100.1.2 SUBMITTALS

03100.1.2.1 SHOP DRAWINGS - When called for in these Specifications, the Contractor shall furnish shop drawings of forms for specific concrete items. Such drawings shall show general construction of forms, jointing, location of ties and other items affecting visibility.

O3100.1.2.2 FORM RELEASE AGENT - Where concrete surfaces are scheduled to receive special finishes or applied coverings, which may be affected by the form release agent, submit manufacturer's instruction for use of agent.

03100.1.2.3 CHEMICAL HARDENER - Submit name, type, chemical analysis and manufacturer's recommended rate of application for chemical hardener, when specified.

O3100.1.2.4 CURING COMPOUNDS - Submit manufacturer's specifications, test information, ingredients, certification, and installation recommendations for curing compounds. This information may become the basis of acceptance or rejection of the work cured by the material used. See also the submittal requirement under Membrane Curing Compounds in 03100.3.6.2 herein

03100.1.3 DEFINITIONS

Shoring - The framework installed to support formwork.

<u>Re-Shoring</u> - Framework installed or not removed which serves as support for form-work after concrete sets and there is less need for the support.

Form Coatings - Compound coated on forms, preventing concrete surface bonding to the forms.

<u>Curing Compound</u> - Liquid medium sprayed or coated on concrete to retain moisture.

03100.2 MATERIALS

03100.2.1 FORM TIES AND SPREADERS

Shall be removable or snap-off metal, designed to prevent form deflection and to prevent spalling concrete surfaces upon removal. Form ties shall be factory fabricated. Field fabricated ties will not be acceptable. The portion of the tie remaining within concrete after removal of exterior parts should be 1 inch below the outer concrete surface, and the remaining hole in the concrete surface shall not be larger than 1 inch diameter, unless approved otherwise by the Engineer.

03100.2.2 JOINT FILLER

Shall be furnished and installed in accordance with Section 03310 herein.

03100.2.3 FORM RELEASE AGENTS

Commercial formulation form release agent compounds shall be used. Form release agents shall not bond with, stain or adversely affect concrete surfaces requiring later bond or adhesion. They shall not impede the wetting of surfaces to be cured with water or curing compounds. Surplus oil on forms and form oil on reinforcing steel and construction joints shall be removed before concrete is placed.

03100.2.4 FILLETS FOR CHAMFERED CORNERS

Shall be wood strips 3/4 inch by 3/4-inch size and of maximum possible length.

03100.2.5 MORTAR AND GROUT

Shall be furnished in accordance with Section 03600 herein.

03100.2.6 LIQUID CHEMICAL HARDENER

Shall be a colorless aqueous solution, containing a blend of magnesium fluosilicate, zinc fluosilicate and a wetting agent. The mixture shall contain not less than 2 pounds fluosilicate per gallon and shall not interfere with adhesives and the bonding of finishes where such is indicated.

03100.2.7 WATER

Water for curing shall meet the requirements of Section 03050 herein.

03100.2.8 MOISTURE RETAINING SHEETING

Shall be white, waterproof paper, polyethylene film or burlap-polyethylene sheet which meets the requirements of ASTM C-171.

03100.2.9 MOISTURE ABSORPTIVE COVER MAT

Shall be clean cotton or burlap fabric roll goods.

03100.2.10 CURING COMPOUND

Shall be a clear type with fugitive dye conforming to ASTM C-309, Type 1, unless otherwise approved by the Engineer. <u>CAUTION!!</u> The method of application of curing compound specified herein requires more product than is normally suggested by the manufacturer and that is customary in the trade. The amounts specified herein shall be applied, regardless of manufacturer's recommendation or customary practice.

03100.3 CONSTRUCTION REQUIREMENTS

03100.3.1 SITE CONDITIONS

The Contractor shall examine the condition of the area on which forms are to be installed and conditions under which the work of this Section is to be performed, and shall correct unsatisfactory conditions which would prevent proper and timely completion of the work. Do not proceed until unsatisfactory conditions have been corrected.

03100.3.2 DESIGN OF FORM-WORK

O3100.3.2.1 LOADING - Form-work shall be designed to safely support all vertical and lateral loads that may be induced by wet concrete both during the placement and afterward, until such loads can be supported by the structure itself as the concrete sets and begins to cure. Forms and falsework shall be designed to include assumed values of live load, dead load, weight of moving equipment to be operated on form-work, concrete mix, height of concrete drop, vibrator frequency, ambient temperatures, foundation pressures, stresses, lateral stability and other factors pertinent to the safety of the structure during construction.

In form-work design, provide for all openings, offsets, keyways, recesses, moldings, reglets, chamfers, blocking, screed, bulkheads, anchorage, inserts and other features as required on the Drawings.

03100.3.2.2 TOLERANCES – Form-work <u>design</u> shall call out material and components of sufficient strength, thickness, number of ties, amount of bracing, etc., to withstand the pressure of newly placed concrete without bow or deflection.

03100.3.3 FORM-WORK CONSTRUCTION

- O3100.3.3.1 COMPLIANCE Form-work shall be constructed in compliance with ACI 347, to the exact sizes, shapes, lines and dimensions shown, and as required to obtain accurate alignment, location, grade, and level and plumb work in finished structures.
- 03100.3.3.2 MATERIALS Form-work shall be constructed from steel, steel reinforced panels, smooth grade plywood, or other materials which may be approved by the Engineer or shown on the Contract Documents for special purposes. Plywood material with raised grain, patches, or other defects that will mar the finished surface of the concrete surface shall not be used.
- 03100.3.3.3 ERECTION Form facing materials shall be erected, supported, braced and maintained by structural members spaced to prevent deflection. Form-work shall be tight, to prevent leakage of cement paste during concrete placement. Joints shall be solidly butted together and backed up as required to prevent leakage and fins. Forms placed in successive units for continuous surfaces shall be fitted to provide accurate alignment, free from irregularities, and within allowable tolerances. Use selected materials to obtain required finishes.

Provide for all openings, offsets, keyways, recesses, moldings, reglets, chamfers, blocking, screed, bulkheads, anchorage, inserts and other features required. Accurately place and securely support items to be built into forms. Provide formed openings for elements to be embedded in or pass through the concrete. Install accessories in accordance with manufacturer's instructions and ensure items are not disturbed during concrete placement. Set edge forms or bulkheads and intermediate screed strips for slabs to obtain required elevations and contours in the finished slab surface. Provide and secure units to support types of screeds required.

Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush plates or wrecking plates where stripping may damage cast concrete surfaces. Bevel wood inserts for forming keyways, reglets, recesses and the like, to prevent swelling and assure ease of removal

Form-work shall accommodate the work of all other trades where materials and products must be purchased and fabricated before the opportunity exists to verify the measurements of the adjacent construction affecting their installations. Verify size and location of all openings, recesses and chases with the trade requiring such items, and ensure that forms for openings and construction

which accommodate installation by other trades, be accurately sized and located as dimensioned on the Drawings.

- O3100.3.3.4 FORM RELEASE AGENT Coat form/concrete contact surfaces with form coating compound before reinforcement is placed. Do not allow excess form coating material to accumulate in the forms or to come into contact with surfaces which will be bonded to fresh concrete. Apply in compliance with manufacturer's instructions.
- 03100.3.3.5 CLEANING Thoroughly clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt and other debris just before concrete is placed.
- 03100.3.3.6 TOLERANCES The Engineer recognizes that, given the realities of the physical world, there are times when formwork for concrete cannot be constructed closely enough to yield zero tolerances in the finished work. Therefore, the following tolerances are allowed but shall not be exceeded:
 - In general, deviation in alignment of slabs and walls shall not exceed ¼ inch in the horizontal or vertical dimensions of a pour. All slabs which are indicated to be level shall have a maximum deviation of 1/8 inch in 10 feet without any apparent change in grade.
 - The maximum tolerance from true level and plumb throughout the entire length and/or height of a structure shall be +/- 1/4 inch and without any abrupt changes from one part of the pour to another.
 - Form-work construction for circular structures shall be allowed a maximum deviation in the arc of ¼ inch in each 10 feet of radius; therefor, as an example, a tank with a 50 foot radius shall be allowed a maximum deviation of 1-1/4 inch from the center of the tank to the arc of the wall. In circular construction, the Contractor also is allowed to deviate from the finish line shown on the Drawings through the use of form panels, which will give chord lengths not to exceed 2 feet.

In the event that deviation from the Drawing dimensions results in problems in the field, the Contractor shall be responsible for resolution of the conditions, as approved by the Engineer, without additional expense to the Owner.

03100.3.4 REMOVAL OF FORMS

- O3100.3.4.1 CONSIDERATIONS ASSOCIATED WITH FORM REMOVAL Forms shall be removed in a manner to insure complete safety of the structure. Forms shall not be removed until concrete has sufficient strength to carry its own weight and the loads upon it with safety. Do not pry against face of concrete; use only wooden wedges.
- 03100.3.4.2 MINIMUM ELAPSED TIME Forms shall not be removed sooner than the minimum elapsed times given in the following schedule unless allowed otherwise in the Contract Documents or as directed by the Engineer.

When directed by the Engineer, because of weather conditions or for other reasons, the forms shall remain in place for longer periods than stated below. The periods of time for form removal set forth below are minimums with no allowances for external loading. The periods of time set forth below are permissive only and do not relieve the Contractor from responsibility for risks associated with form removal.

MINIMUM ELAPSED TIME

Structural Component	Over 50°F	Between 40° and 50°F
Walls and perimeter forms at slab on grade panels	2 days	3 days
Underside of slabs	10 days	14 days
Side forms of beams	2 days	3 days
Underside of beams	10 days	14 days
Stairways	10 days	14 days

The time periods shown above are based on concrete materials being mixed and placed in accordance with these Specifications. When high early strength inducing admixtures are used in concrete, the Engineer may permit form removal after shorter times than those shown in the table. Form removal time also may be reduced if test cylinders of concrete, field cured along with the concrete they represent, have reached the strength specified in Paragraph 03050.3.1 of Section 03050 – Portland Cement Concrete.

03100.3.4.3 RE-SHORING - Where no re-shoring is planned, leave forms and shoring used to support weight of concrete in beams, slabs and other concrete members in place until concrete has attained its specified strength. Where re-shoring is planned, supporting form-work may be removed when concrete has reached 70 percent of specified strength, provided re-shoring is installed immediately.

Place re-shores as soon as practical after stripping operations are complete, but in no case later than the end of the working day on which stripping occurs. During re-shoring, do not subject concrete in beam, slab, column or any other structural member to combined dead, construction, and live loads in excess of loads permitted for developed concrete strength at time of re-shoring. Tighten re-shores to carry required loads without over stressing.

Re-shores shall remain in place until the supported concrete has reached its specified strength.

03100.3.5 CONCRETE FINISHING

O3100.3.5.1 FINISHING FORMED SURFACES - Within 72 hours after forms are removed, the Contractor shall finish exposed surfaces in accordance with one of the procedures described below. Where no finish requirement is provided on the Drawings, formed concrete surfaces exposed to view and surfaces designated to receive paint shall be given a "Smooth" finish and slabs shall be given a "Trowel" finish. When workmanship is less than the acceptable standard, provide one of the rubbed finishes at no additional cost to Owner.

- <u>F1 As Cast Form Finish</u> No finish.
- <u>F2 Rough Finish</u> Patch defects and chip or rub off fins exceeding 0.33 inch height.
- <u>F3 Smooth Finish</u> In addition to the rough finish requirements, patch tie holes and defects and remove fins completely. When surface texture is impaired and form joints misaligned, grind, bush-hammer or correct such areas. Slurry grout areas evidencing minor mortar leakage to match adjacent concrete. Repair major mortar leakage as a defective area.
- <u>F4 Smooth Rubbed Finish</u> Remove forms and perform necessary patching as soon after placement as possible. Finish newly hardened concrete no later than 24 hours following form

removal. Perform a smooth finish, then wet surfaces and rub with carborundum brick or other abrasive until uniform color and texture are produced.

- F5 Grout Cleaned Rubbed Finish Undertake this operation after all contiguous surfaces are completed and accessible. Perform a smooth finish, then brush blast with abrasive basting to open surface pores. Wet surface of concrete sufficiently to prevent absorption of water from grout. Mix grout in accordance with Section 03600 and rub a uniform coat over surface to be finished. Immediately after grouting, scrub surface with cork float or stone to coat surface and fill voids. While grout is still plastic, remove excess grout by working surface with rubber float or sack. After surface whitens from drying, rub vigorously with clean burlap. Keep damp for at least 36 hours after final rubbing.
- F6 Cork Floated Rubbed Finish Remove forms within 2 to 3 days of placement where possible. Perform a smooth finish and then dampen wall surface. Mix mortar in accordance with Section 03600, and apply with firm rubber float or with trowel, filling all surface voids and compress mortar into voids. If mortar surface dries too rapidly to permit proper compaction and finishing, apply a small amount of water with fog sprayer. Produce a final texture with a cork float using a swirling motion.
- <u>F7 Unformed Finish</u> After concrete is placed, strike smooth, tops of walls or buttresses, horizontal offsets and similar unformed surface occurring adjacent to formed surfaces. Float to texture which is reasonably consistent with formed surface. Continue final treatment on formed surfaces uniformly across unformed surfaces.
- <u>F8 Blasted Finish</u> Complete a <u>smooth finish</u> then perform abrasive blasting within 24 to 72 hours after casting. Coordinate with form-work construction, concrete placement schedule and form-work removal to ensure that surfaces are blasted at the same age for uniform results. Reapply curing protection after blast finishing.
- F9 Architectural Finish Finish in accordance with ACI 303.
- <u>F10 Tooled Finish</u> Dress thoroughly cured concrete surface with electric, air or hand tools to uniform texture, and give a bush hammered surface texture. Remove sufficient mortar to exposed coarse aggregate in relief and to fracture coarse aggregate for tooled finish.
- 03100.3.5.2 REPAIRING FORMED CONCRETE SURFACES When the Drawings indicate repairs are required or when the Engineer determines areas are defective and require repair, the following procedure shall be taken to make repairs:
 - Remove defective concrete to sound concrete and make edges perpendicular to surface or slightly undercut. Feathered edges are not permitted.
 - Dampen area to be patched and at least 6 inches surrounding it.
 - Prepare bonding grout by mixing to consistency of thick cream and brush into surface.
 - Tie holes shall be cleaned, thoroughly dampened, and filled solid with patching mortar.
 - Make any patches in concrete to closely match color and texture of surrounding surfaces.
 Determine mix formula for patching mortar by trial to obtain a good color match with concrete when both patch and concrete are cured and dry.

- Mix white and gray Portland cement as required to match surrounding concrete to produce grout having consistency of thick paint. Use a minimum amount of mixing water.
- Mix patching mortar in advance and allow to stand, without addition of water, and without frequent manipulation, until it has reached a stiff consistency. After surface water has evaporated from patch area, brush bond coat into surface. When bond coat begins to lose water sheen, apply patching mortar. Thoroughly consolidate mortar into place and strike-off to leave patch slightly higher than surrounding surface. Leave undisturbed for at least 1 hour before final finish. Keep patched area damp for 72 hours or apply curing compound.
- Do not use metal tools in finishing an exposed patch.
- Where as cast finishes are indicated, total patched area may not exceed 1 in 500 of as cast surface. This is in addition to form tie patches, if ties are permitted to fall within as cast areas.
- In any finishing process which is intended to expose aggregate on surface, patched areas must show aggregate. Outer 1-inch of patch shall contain same aggregates as surrounding concrete. After curing, expose aggregates together with aggregates of adjoining surfaces by same process.
- 03100.3.5.3 FINISHING SLAB SURFACES In no case shall water be added to the surface (i.e., by sprinkling) to finish. Slab surfaces shall receive one of the following finish treatments as indicated on the Drawings:
 - <u>S1 Floated Finish</u> After concrete has been placed, consolidated, struck-off and leveled, do not work further until ready for floating. Begin floating when water sheen has disappeared and surface has stiffness sufficient to permit operation. During or after first floating, check plainness of entire surface with a 10 foot long straightedge applied at 2 or more different angles. Cut down high spots and fill low spots to the required tolerance. Re-float slab immediately to a uniform sandy texture.
 - <u>S2 Trowel Finish</u> Float finish the surface. Power trowel or hand trowel as required to provide a uniform surface. Do not apply (i.e. sprinkle) water or dry cement to surface of concrete when finishing. First troweling after floating shall produce smooth surface relatively free of defects, but may still show some trowel marks. Second trowel by hand after surface has hardened. Leave finished surface essentially free of trowel marks, uniform in texture and appearance. On surfaces intended to support floor coverings, grind off defects which would show through floor coverings.
 - <u>S3 Broom Finish</u> Trowel finish the surface. Power trowel or hand trowel as required to provide uniform surface. Lightly brush surface parallel to direction of drainage with a hair broom. Coarseness of broom bristle may be varied slightly, to achieve desired degree of surface roughness.
 - <u>S4 Exposed Aggregate Finish</u> Immediately after surface of concrete has been leveled to tolerance and surface water has dissipated, spread aggregate uniformly over surface to provide complete coverage to the depth of a single stone. Embed aggregate into surface by light tamping. Float surface until embedded aggregate is fully coated with mortar and surface has been brought to tolerance. Start exposure of aggregate after matrix has hardened sufficiently to prevent dislodgement. Flow ample quantities of water, without force, over surface of concrete while matrix encasing aggregate is removed by brushing with a fine bristle brush. Continue until aggregate is uniformly exposed. An approved chemical retarder sprayed onto freshly floated surface may be used to extend working time.

• <u>S5 - Chemical Hardener Finish</u> - Apply liquid chemical hardener finish to interior concrete floors where indicated. Do not apply liquid chemical concrete hardener on floor areas scheduled to receive synthetic matrice terrazzo, setting beds for tile, terrazzo, vinyl flooring or like items. Apply hardener after complete curing and drying of concrete surface in accordance with manufacturer's recommendations. Evenly apply each coat and allow 24 hours for drying between coats. After final coat of chemical-hardener solution is applied and dried, remove surplus hardener by scrubbing and mopping with water.

03100.3.6 CONCRETE CURING

- 03100.3.6.1 SURFACES WITH UNREMOVED FORMS When forms are left in place (i.e., underside of beams, etc.) the Contractor shall proceed with curing adjacent surfaces without regard to the formed surfaces. When such forms are removed, curing shall then proceed over the entire surface.
- O3100.3.6.2 CURING CONDITIONS Immediately after finishing of concrete surfaces (formed or slab) the Contractor shall verify concrete surfaces are ready for curing. The Contractor shall correct any conditions detrimental to timely and proper completion of the work. Do not proceed until unsatisfactory conditions are corrected. A minimum ambient temperature of not less than 40° shall be maintained for at least 7 days during concrete curing. Concrete shall then be cured by one of the following methods:
 - <u>Moisture Cover</u> Water or continuous water-fog spray shall be applied, or the concrete surface shall be covered with water saturated absorptive mat kept continuously soaked, for not less than 7 days and nights.
 - Moisture Retaining Sheet Place cover in widest practicable width with sides and ends
 lapped and sealed to prevent moisture loss for a period of not less than 7 days and nights. All
 holes or tears in the cover sheet shall be kept repaired during the curing period.
 - Membrane Curing Compound All required repairs, patching, and final finishing operations shall be completed prior to application. Curing compound shall be applied as soon as the concrete is firm enough to work on. Slab surfaces shall be coated with curing compound within one hour after form removal; if more than one hour has elapsed, the surface shall be water cured.

The compound shall be thoroughly mixed and a minimum of two coats shall be applied, with each coat applied in a direction different from that used for the preceding coat. The surface shall be coated and re-coated in a continuous operation until the surface has a uniform appearance; is effectively and completely sealed; and until a coating film remains on the surface of the concrete that can be scraped from the surface at any and all points after drying for at least 24 hours. Continuity of the coating shall be maintained, and all damage to the curing compound membrane shall be repaired, during the specified cure period.

Curing compound shall not be allowed within the silhouette of any construction joint. If any curing compound enters the construction joint, the joint shall be sandblasted prior to placing any new concrete.

Curing compound shall not be used on surfaces to be painted or coated. Surfaces intended to contain potable water (tank interiors, etc.) shall not be cured with curing compounds.

Curing compound shall not be removed in less than 7 days from the time of application without written approval from the Engineer. When approved and prior to such removal, the Contractor shall provide a detailed plan for adequately curing the concrete.

03100.4 METHOD OF MEASUREMENT

Unless otherwise noted in the Special Provisions, separate measurement will not be made for concrete included as components of items shown in the Bid Schedule. Separate measurement for formed concrete and slabs shall be in accordance with the requirements of Section 03300.

03100.5 BASIS OF PAYMENT

Unless otherwise noted in the Special Provisions, no separate payment will be made for concrete included as components of items shown in the Bid Schedule. Separate payment for formed concrete and slabs shall be in accordance with the requirements of Section 03300.

03310.1 DESCRIPTION

Furnish materials and install appropriate longitudinal and transverse expansion joints, construction joints and crack control joints in slabs and pavement.

03310.1.1 RELATED WORK

Section 03050 - Portland Cement Concrete

Section 03100 - Concrete Forming, Finishing, and Curing

Section 03300 - Concrete Structures and Slabwork

03310.1.2 SUBMITTALS

The Contractor shall submit the following to the Engineer for review and approval:

- O3310.1.2.1 PRODUCT CERTIFICATION The manufacturer's certification that product was manufactured, tested and supplied in accordance with source control requirements specified herein, together with a report of the test results and the date each test was completed.
- 03310.1.2.2 INSTRUCTIONS The manufacturer's instructions for joint preparation, type of cleaning and installation.
- 03310.1.2.3 DATA SHEETS The manufacturer's product and safety data for each joint sealant product required.
- 03310.1.2.4 SAMPLES A manufacturer's sample of each joint sealant product required.

03310.1.3 DEFINITIONS

Not used.

03310.2 MATERIALS

03310.2.1 GENERAL

- O3310.2.1.1 COMPATIBILITY OF MATERIALS Provide joint filler, sealant backings, sealants and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
- 03310.2.1.2 DELIVERY OF MATERIALS Deliver materials to site in original unopened containers or bundles with labels identifying manufacturer, product name and designation, color, expiration period for use, pot life, cure time and mixing instructions for multi-component materials.
- 03310.2.1.3 STORAGE AND HANDLING OF MATERIALS Store and handle materials in compliance with manufacturer's recommendations to prevent deterioration; or damage due to moisture, high or low temperatures, contaminants or other causes.

03310.2.2 PRODUCTS

O3310.2.2.1 JOINT VOID FORMER - Shall be of plastic with a waterstop and shall extend 1/3 of the depth of the concrete structural section.

- O3310.2.2.2 JOINT FILLER J4 joint filler shall be the required standard and shall be used unless another filler from the list below is specified. Fillers shall be non-extruding, resilient, and meet the requirements of ASTM D-545:
 - <u>F1 Joint Filler</u> 13mm thick filler for expansion joints; bituminous (asphalt or tar) mastic in accordance with ASTM D-994; formed and encased between 3 layers of bituminous saturated felt or 2 layers of glass fiber felt.
 - <u>F2 Joint Filler</u> Cane or other cellulosic fiber in accordance with ASTM D-1751, saturated with asphalt.
 - <u>F3 Joint Filler</u> Granulated cork in accordance with ASTM D-1751; in an asphalt binder; encased between 2 layers of asphalt saturated felt or 2 layers of glass fiber felt.
 - <u>F4 Joint Filler</u> Sponge rubber fully compressible in accordance with ASTM C-1752, with resiliency recovery rate of 90 percent minimum.
 - <u>F5 Joint Filler</u> Cork in accordance with ASTM C-1752; impregnated and bound with asphalt; compressible with resiliency recovery rate of 90 percent if not compressed more than 50 percent of original thickness.
 - <u>F6 Joint Filler</u> Plastic foam (for cold-applied sealants only) pre-formed, compressible, resilient, non-waxing, non-extruding strips of flexible, non-gassing plastic foam; non-absorbent to water and gas; 20 lb/ft³ density maximum; and of size and shape to control sealant depth and performance.
 - Synthetic Sponge Rubber Filler Synthetic sponge rubber filler shall be an expanded closed cell sponge rubber, manufactured from a synthetic polymer neoprene base. The material shall be No. 750.3 Ropax Rod Stock as manufactured by the Presstite Division of Interchemical Corporation; Bondtex as manufactured by Rubatex Corporation; or approved equal. The size of the material shall be 25 percent greater in diameter than the nominal joint width. The manufacturer's instructions for surface preparation and application shall be used as a guide for installation, except that the material shall not be installed by stretching beyond its normal length.
- 03310.2.2.3 SEALANT <u>Hot applied</u> joint sealant shall be one of the following:
 - <u>HAS1 Sealant</u> Resilient and adhesive compound type in accordance with ASTM D-3405, for Portland cement concrete or asphalt concrete pavements.
 - <u>HAS2 Sealant</u> Thermoplastic type in accordance with ASTM D-3581, jet fuel resistant without rubber, unless indicated otherwise.
 - HAS3 Sealant Elastomeric type in accordance with ASTM D-1190.
 - <u>HAS4 Sealant</u> Elastomeric type in accordance with ASTM D-3406, one component, for Portland cement concrete pavements.
 - <u>HAS5 Sealant</u> Elastomeric type in accordance with ASTM D-3569, one component, jet-fuel resistant, for Portland cement concrete pavements.

Cold applied joint sealant shall be one of the following:

- <u>CAS1 Sealant</u> Elastomeric type in accordance with ASTM C-920; chemically curing, for vehicular or pedestrian use and types of construction other than highway and airfield pavements and bridges and joint substrates indicated; Type S or M; Grade P or NS; Class 25; Use T, NT, M and O with the following characteristics:
 - ⇒ Self leveling
 - \Rightarrow 40 + 5 ASTM D-2240 Shore A Hardness
 - ⇒ 4 days minimum final cure
 - \Rightarrow 10 to +150° F service range
- <u>CAS2 Sealant</u> Mastic type in accordance with ASTM D-1850, single or multiple companion, for joints having a minimum width of 1/2 inch.
- <u>CAS3 Sealant</u> Coal tar modified urethane type in accordance with FS SS-S-200; one part, jet fuel resistant; Type H.
- <u>CAS4 Sealant</u> Elastomeric, pre-formed polychloroprene type with lubricant adhesive and indicated movement ratio which meets one of the following:
 - ⇒ For concrete pavement seal; ASTM D-2628
 - ⇒ For concrete bridge seal; ASTM D-3542

Synthetic rubber sealant shall be as follows:

- The sealant shall be a 3-part polyurethane compound.
- Sealant shall be designed to cure at room temperature to a firm, highly resilient rubber.
- Sealant shall have the following properties determined at conditions of 75° F and 50 percent relative humidity:
 - ⇒ Base polyurethane rubber
 - ⇒ Solids not less than 97 percent
 - ⇒ Application time not less than 3 hours
 - \Rightarrow Cure time not more than 5 days
 - \Rightarrow Ultimate hardness 35 \pm 5 (Shore A Durometer)
 - ⇒ Tensile strength (ASTM D412) 300 pounds per square inch minimum
 - ⇒ Ultimate elongation not less than 300 percent
 - ⇒ Color gray to match concrete unless otherwise indicated
- All packages shall be code dated. No material shall be more than 6 months old when used. Material shall have been kept at temperatures lower than 80° F at all times.
- 03310.2.2.4 BACKER ROD Backer rod shall be neoprene, butyl, EPDM, or silicone tubing complying with ASTM D-1056, water and gasoline non-absorbent, capable of remaining resilient at temperatures down to -26°F. Provide product with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- 03310.2.2.5 BOND BREAKER TAPE Bond breaker tape shall be self-adhesive polyethylene or other plastic tape as recommended by sealant manufacturer for preventing sealant from adhering to joint filler materials or joint surfaces at back or bottom of joint.

- 03310.2.2.6 WATERSTOPS Waterstop shall be rubber waterstop or PVC waterstop as designated on the Plans or in the Special Provisions and shall meet the requirements described herein.
 - Waterstops shall be as manufactured by Burke Concrete Accessories Inc., Kirkhill Rubber Company, Williams Products Inc., Greenstreak, or approved equal:
 - Waterstop shall be of the width and cross-section configuration shown on the Drawings or required in the Special Provisions.
 - At <u>expansion</u> joints, only hollow centerbulb type waterstop shall be used.

Rubber waterstop shall meet the following requirements and conditions:

- Waterstop shall be manufactured to ensure an integral cross section which will be dense, homogeneous, and free from porosity and other imperfections.
- Minor surface defects, such as surface peel, covering less than 1 square inch and surface cavities or bumps less than 1/4" in longest lateral dimension and less than 1/16" deep, will be acceptable.
- The rubber waterstop shall meet the following Specifications:
 - ⇒ Hardness-Shore A Durometer 60 to 70, ASTM D 2240
 - \Rightarrow Elongation not less than 450%
 - ⇒ Tensile Strength not less than 3,000 psi
 - ⇒ Tensile Strength after aging 48 hours in oxygen at 70°C and 300 psi not less than 80% of original
 - \Rightarrow 300% Modulus not less than 900 psi
 - ⇒ Water absorption after 2 days at 158°F not more than 5%
 - ⇒ Compression set after 22 hours at 158°F not more than 30%
 - \Rightarrow Specific Gravity 1.17 + .03

<u>Polyvinylchloride (PVC) waterstop</u> shall be as manufactured by Greenstreak, or approved equal, and shall meet the following requirements and standards:

	<u>Property</u>	ASTM Test	Nominal Value
\Rightarrow	Water absorption	D 570	0.15
\Rightarrow	Tear resistance	D 624	350/lb.in.
\Rightarrow	Ultimate elongation	D 638	390%
\Rightarrow	Tensile strength	D 638	2250 psi min.
\Rightarrow	Low temperature brittleness	D 746	$+35^{0}F/+37^{0}C$ (passed at)
\Rightarrow	Stiffness in flexure	D 747	1190 psi
\Rightarrow	Specific gravity	D 792	1.37
\Rightarrow	Ozone resistance	D 1149	No failure
\Rightarrow	Volatile loss	D 1203	0.30%
\Rightarrow	Hardness (Shore A15)	D 2240	76+/3
\Rightarrow	Accelerated Extraction		
	Tensile strength		2130 psi
	Elongation		370%

PVC waterstop shall be heat weldable, have great inherent elasticity, be impervious to many waterborne chemicals, be suitable for above or below grade installation, not produce electrolytic reactions, and not discolor concrete or mortar.

See Subsection 03310.3.4 for waterstop installation specifications.

03310.3 CONSTRUCTION REQUIREMENTS

03310.3.1 WEATHER CONDITIONS

Do not proceed with installation of joint sealant under unfavorable weather conditions. Install elastomeric sealant only when temperature is stable within the temperature range recommended by manufacturer for installation.

03310.3.2 PREPARATION

JOINT CLEANING - Clean, prepare and size joints in accordance with manufacturer's instructions. Remove any loose materials and other foreign matter. Do not proceed with installation of joint sealant until contaminants capable of interfering with sealant adhesive properties are removed from joint substrates. Remove any moisture on the substrate.

Remove protective coating and any oil from metals with solvent recommended by the sealant manufacturer.

- O3310.3.2.2 JOINT DIMENSIONS Examine joint dimensions and size materials to achieve required width to depth ratio. Adjust joint depths to allow sealant to perform properly.
- 03310.3.2.3 MATERIAL COMPATIBILITY Verify that joint shaping materials and release tapes are compatible with sealant.

03310.3.3 CONSTRUCTION

03310.3.3.1 FEATURES AND PURPOSES OF JOINT CONSTRUCTION - Construct all joints as follows:

- At right angles to top surface of placement.
- Straight unless indicated otherwise.
- Before uncontrolled shrinkage cracking takes place.
- To prevent concrete edge slump.
- 03310.3.3.2 BOND BREAKER TAPE Install where needed or required by manufacturer's recommendations to ensure that elastomeric sealant will perform properly.
- 03310.3.3.3 EXPANSION JOINTS Expansion joints shall be constructed as follows:
 - They shall be placed in locations as shown on the Drawings or as approved by the Engineer.
 - Joints in <u>exterior</u> concrete slab work shall be placed where shown on Drawings or as recommended by Portland Cement Association's "Design and Control of Concrete Mixture Manual".
 - Pre-molded filler strips shall extend full depth in slab.

- Unless otherwise noted on the Drawings or directed by the Engineer, isolation joints shall be
 used in all areas where slabs abut vertical surfaces. Joint material shall be placed as called for
 and in good alignment.
- In no case shall the reinforcing or other fixed metal items embedded in or bonded to concrete be made to run continuously through an expansion joint.
- Concrete edges at joints shall be neatly finished with an edging tool providing a slightly rounded edge on each side of the joint filler material.
- 03310.3.3.4 CONSTRUCTION JOINTS Other references to construction joints are located in Subsection 03300.3.6.
- 03310.3.3.5 CONTROL JOINTS Control joints shall be constructed as follows:
 - Tooled Joints. Tooled joints shall be formed by scoring the slab full depth with a steel trowel
 along a straight edge in locations as shown on the Drawings or, if not shown, not to exceed
 625 square feet in area. The joint shall be finished using a joint tool guided by a straight edge
 leaving a slightly rounded edge on each side of the joint.
 - Sawn Joints. Sawn joints shall be sawn into interior concrete floors as indicated on the Drawings and at Contractor's option in place of pre-formed metal keys. Joints shall be sawn with a power saw designed to saw depth and width as shown on Drawings. Hand held saws will not be accepted. Saw cutting shall occur within 12 hours after placement of concrete. The line of the saw shall be straight, true to line and square. Pourable joint sealant shall be poured into all sawn joints. Installation shall be in strict accordance with manufacturer's specifications which shall include preparation, priming, etc.
- 03310.3.3.6 JOINT SEALING Installation of joint sealant shall adhere to the following procedures:
 - <u>Manufacturer's Instructions</u>. Application shall be in strict accordance with the manufacturer's published instructions.
 - Surface Preparation. All surfaces to which synthetic rubber sealant must bond shall be dry and free of dust, dirt, and other foreign residue and shall be primed with the manufacturer's recommended primer for the particular surface. Remove all oil, grease, wax, form release agents, curing compounds, bitumen, old caulking, and other latent material by sand blast or water blast, as recommended by the sealant manufacturer. Maximum angle for sand blasting is 25 degrees ± 5. Clean and dry with air blast. Do not contaminate air blast with oils or lubricants. Remove frost and moisture in concrete joint substrates before commencing sealing.
 - Installation. If necessary, joints shall be saw cut, to provide the required sealant thickness and depth. Application shall be by means of a pneumatic caulking tool or other approved method. Ensure that sealant is installed in uniform, continuous ribbons without gaps or air pockets, with complete bonding of joint surfaces on opposite sides. Except as otherwise indicated, fill sealant rabbet flush with surface. Where horizontal joints are between a horizontal surface and vertical surface, fill joint to form a slight cove so that joint will not trap moisture and dirt.

Install sealant to depths indicated or, if not indicated, as recommended by sealant manufacturer, but within the following general limitations measured at center (thin) section of bead:

- ⇒ For sidewalks, pavements and similar joints sealed with elastomeric sealants and subject to traffic and other abrasion and indentation exposures, fill joints to a depth equal to 75 percent of joint width, but neither more than 5/8 inch deep nor less than 3/8 inch deep.
- ⇒ For normal moving joints sealed with elastomeric sealants but not subject to traffic, fill joints to a depth equal to 50 percent of joint width, but not more than 1/2 inch deep nor less than 1/3 inch deep.
- ⇒ For joints sealed with non-elastomeric sealants and caulking compounds, fill joints to a depth in the range of 75 percent to 125 percent of joint width.
- Overflow and Spillage. Do not allow poured sealant compound to overflow or spill onto
 adjoining surfaces or to migrate into voids of adjoining surfaces. Clean adjoining surfaces to
 eliminate evidence of spillage.
- Overheating. Do not overheat hot applied sealants.
- <u>Exposed Edges</u>. Unless indicated otherwise, recess exposed edges of gasket and exposed joint filler slightly behind adjoining surface so compressed units will not protrude from joints.
- 03310.3.3.7 CURING AND PROTECTION The Contractor shall follow the steps listed below regarding curing and protection of sealant:
 - Cure sealant and caulking compounds in accordance with manufacturer's instructions and recommendations to obtain high early bond strength, internal cohesive strength and surface durability.
 - Follow procedures required for cure and protection of joint sealants during construction period so they will be without deterioration or damage (other than normal wear and weathering) at time of Substantial Completion.
 - Protect joint sealant during and after curing period from contact with contaminating substances, or from damage resulting from deterioration through the time of Substantial Completion.
 - If damage or deterioration occurs, immediately cut out and remove damaged or deteriorated joint sealant and reseal joint with new materials. Repaired area shall be indistinguishable from un-repaired area.
- 03310.3.3.8 CLEANUP Clean off all excess sealant or sealant smears adjacent to joints as the work progresses. Use methods and cleaning materials approved by manufacturers of joint sealant and of the products in which joints occur.
- 03310.3.4 WATERSTOPS
- O3310.3.4.1 INSTALLATION Waterstops shall be installed in concrete joints where and as indicated on the Plans. Waterstops shall be set accurately to the position and line indicated on the Plans. Where required at <u>expansion</u> joints, the hollow, centerbulb type waterstop shall be installed centered on the joint.
- O3310.3.4.2 CONTINUITY All waterstops shall be continuous. Waterstops in walls shall be carried into lower slabs and shall join the waterstops in the slabs with appropriate types of fittings. Waterstops shall be terminated 3 inches from the top of finished surfaces of walls and edges of slabs unless otherwise specified or indicated on the Plans

JOINTS FOR CONCRETE STRUCTURES AND SLABWORK

O3310.3.4.3 FASTENING IN PLACE - Edges shall be held and securely fixed in position at intervals of not more than 24 inches to prevent movement during the placing of the concrete. Wires placed near the outer bulb and/or special clips may be used for this purpose, at the Contractor's option. No nails shall be driven through a waterstop in the vicinity of any construction joint.

03310.3.4.4 JOINTS – Waterstop joints shall meet the following requirements

- All waterstop joints shall be watertight.
- All joints shall be made by the use of factory-made fittings and unions, some of which will be special.
- Fittings and unions shall be cemented in place using clamps over the entire area of splice until the cement is bonded permanently.
- Welding of the waterstop without the use of factory-made unions and fittings will not be permitted.
- Split type waterstop may be used, at the option of the Contractor, provided that all junctions between standard solid type waterstop and split type waterstop shall be made with solidly welded and cemented unions between the two waterstops. This union may be split and recemented in accordance with the manufacturer's recommended method.
- Cement shall be as recommended by the manufacturer of the waterstop, and field cementing or solvent welding shall be in accordance with the manufacturer's directions.

03310.4 METHOD OF MEASUREMENT

Unless otherwise indicated in these Specifications, no separate measurement will be made for the materials and work covered by this section.

03310.5 BASIS OF PAYMENT

Unless otherwise noted in these Specifications, no separate payment will be made for items under this section. Compensation shall be included in the prices paid for the various contract items and no separate compensation will be allowed.